

 **BOEING**
COMPONENT
MAINTENANCE MANUAL

TO: ALL HOLDERS OF INBOARD SEGMENT - ELEVATOR ASSEMBLY COMPONENT MAINTENANCE
MANUAL 55-20-12

REVISION NO. 3 DATED NOV 01/02

HIGHLIGHTS

All data formerly in manual 55-20-11 is included in this manual 55-20-12.

Pages which have been added or revised are outlined below together with the highlights of the revision. Remove and insert the affected pages as listed and enter Revision No. and date on the Record of Revision Sheet.

CHAPTER/SECTION

AND PAGE NO.

DESCRIPTION OF CHANGE

TITLE PAGE

Added elevator assemblies 183T2001-33, -34, -37SP,
-38SP with changed structure.

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1002-1045,1063-1084E,
1084W-1088K

REPAIR-GEN

Added clarifications and updated callouts.

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REPAIR 5-1

601-603

REPAIR 9-1

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701-704

1002-1045,1063-1084E,
1084W-1088K

REPAIR 5-1

Added 183T2035-6 fitting assembly, opposite to the -5.

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1002-1045,1063-1084E,

1084W-1088K

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INBOARD SEGMENT - ELEVATOR ASSEMBLY

PART NUMBERS 100T0300-5,-6
183T2001-1 THRU -4,-29,-30,
-33,-34,-37SP,-38SP

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WITH
ILLUSTRATED PARTS LIST

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TITLE PAGE

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REVISION RECORD

- Retain this record in front of manual. On receipt of revision, insert revised pages in the manual, and enter revision number, date inserted and initial.

REVISION NUMBER	REVISION DATE	DATE FILED	BY	REVISION NUMBER	REVISION DATE	DATE FILED	BY



TEMPORARY REVISION AND SERVICE BULLETIN RECORD

BOEING SERVICE BULLETIN	BOEING TEMPORARY REVISION	OTHER DIRECTIVE	DATE OF INCORPORATION INTO MANUAL
27-0052		PRR C12257 PRR A10528 PRR A10514-5 PRR A10531 PRR A10527 MC B1273-001 PRR B12388-1	APR 10/85 APR 10/85 APR 10/85 APR 10/85 APR 10/85 JAN 01/92 DEC 01/94

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TR & SB RECORD

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INTRODUCTION

The instructions in this manual provide the information necessary to perform maintenance functions ranging from simple checks and replacement to complete shop-type repair.

This manual is divided into separate sections:

- | | |
|--|------------------------------|
| 1. Title Page | 4. List of Effective Pages |
| 2. Record of Revisions | 5. Table of Contents |
| 3. Temporary Revision &
Service Bulletin Record | 6. Introduction |
| | 7. Procedures & IPL Sections |

Refer to the Table of Contents for the page location of applicable sections. An asterisked flagnote *[] in place of the page number indicates that no special instructions are provided since the function can be performed using standard industry practices.

The beginning of the REPAIR section includes a list of the separate repairs, a list of applicable standard Boeing practices, and an explanation of the True Position Dimensioning symbols used.

An explanation of the use of the Illustrated Parts List is provided in the Introduction to that section.

All weights and measurements used in the manual are in English units, unless otherwise stated. When metric equivalents are given they will be in parentheses following the English units.

Design changes, optional parts, configuration differences and Service Bulletin modifications create alternate part numbers. These are identified in the Illustrated Parts List (IPL) by adding an alphabetical character to the basic item number. The resulting item number is called an alpha-variant. Throughout the manual, IPL basic item number references also apply to alpha-variants unless otherwise indicated.

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Verification:
Disassembly SEPTEMBER 29/93
Assembly SEPTEMBER 29/93

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INBOARD SEGMENT - ELEVATOR ASSEMBLY

DESCRIPTION AND OPERATION

1. Description and Operation

A. The inboard segment of the elevator assembly is composed of two graphite/epoxy prepreg bonded panels with honeycomb cores, leading edge spar installation, four ribs, and a seal with seal retainers. The inboard segment, in conjunction with the outboard segment of the elevator assembly, provides pitch control of the aircraft.

2. Leading Particulars (Approximate)

Length -- 95 inches
Height -- 85 inches
Width -- 12 inches
Weight -- 91 pounds

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DISASSEMBLY

1. Use standard industry practices for disassembly of this component, and additional procedure in the following steps.

NOTE: Disassemble this component only as necessary to complete fault isolation, determine the serviceability of parts, perform required repairs, and restore the unit to serviceable condition.

Access to fasteners retaining fittings is accomplished by removing threaded fasteners common to the upper surface and permanent type fasteners common to the front spar and end ribs.

Locally fabricated tooling is recommended to assist in relocating fittings if removal is necessary.

2. Note and record thickness and location of shims (261, 279, 297, 299, 305, 307, 325, 327, 333, 335, 341, 343, 417, 419, 425, 427, 497, 521, IPL Fig. 1; 245, 247, 249, 271, 273, 275, 277, 305, 307, 309, 311, 313, 377, 379, 381, 383, IPL Fig. 2) for reference during assembly.
3. Fittings, ribs, shims, and seal retainers have been fay surface sealed with BMS 5-95 sealant. Refer to Standard Overhaul Practices, 20-10-08, for information pertaining to removal of fay surface sealed parts.
4. Exposed surfaces of hinge and interconnect fittings, spar and closure rib of inboard elevator assemblies 183T2001-5015, 183T2001-5016 (6Q, 7Q, IPL Fig. 1) have been coated with BMS 3-23 corrosion inhibiting compound. To remove compound, solvent clean per 20-30-03.

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CLEANING

CAUTION: DO NOT VAPOR DEGREASE GRAPHITE/ARAMID EPOXY STRUCTURES WITH CHLORINATED CLEANING AGENTS SUCH AS METHYLENE CHLORIDE, TRICHLOROETHYLENE, AND TRICHLOROETHANE. CHLORINATED CLEANING AGENTS WILL CAUSE DAMAGE TO GRAPHITE/ARAMID EPOXY STRUCTURES.

1,1,1-TRICHLOROETHANE IS ONE OF THE SOLVENTS ALLOWED FOR CLEANING COMPOSITE COMPONENTS. DO NOT SUBMERGE PARTS IN THE SOLVENT OR ALLOW STANDING SOLVENT ON THE PARTS OR DAMAGE MAY OCCUR. USE 1,1,1-TRICHLOROETHANE ONLY AS A WIPE SOLVENT.

1. Clean all parts in accordance with standard industry practices (Ref 20-30-03) except for graphite/aramid epoxy structures.

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CHECK

1. Check all parts for obvious defects in accordance with standard industry practices.
2. Penetrant check per 20-20-02 -- Ribs (249, 249A, 249G, 251, 251A, 251G, 263, 265, IPL Fig. 1; 255, 257, IPL Fig. 2) , channels (243, 479, 529, 531), angles (239, 241, 473, 475, 525, 527, 533, 535), fittings (83, 85, 219, 221, 238, 315, 317, 349, 351, 355, 357, 361, 363, 435, 437, 463A, 463B, IPL Fig. 1; 71, 73, 197, 199, 231, 233, 291, 293, 333, 335, 337, 339, 341, 343, 397, 399, 459, IPL Fig. 2).
3. Check honeycomb and bonded parts for evidence of delamination, internal water, scratches, and contour defects.
 - A. Examine for delamination ultrasonically.
 - B. Examine areas suspected of containing water radiographically to determine extent of damage.
 - C. Examine edges of panels, spar, and ribs carefully for cuts and abrasions. Delamination starts very easily from damage to an edgemember of honeycomb panel.
 - D. Refer to 767 Structural Repair Manual, 55-20-00 for allowable damage data.

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CHECK

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REPAIR – GENERAL1. Content

- A. Repair, refinish and replacement procedures are included in separate repair sections as follows:

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183T2020	HINGE FITTING ASSY	1-1
183T2021	HINGE FITTING ASSY	2-1
183T2030	AFT INTERCONNECT FITTING ASSY	3-1
183T2034	HINGE FITTING ASSY	4-1
183T2035	FITTING ASSY	5-1
251T2014	BRACKET ASSY	6-1
183T2062	FORWARD INTERCONNECT FITTING ASSY	7-1
183T2063	AFT INTERCONNECT FITTING ASSY	8-1
- -	MISCELLANEOUS PARTS REFINISH	9-1

2. Standard Practices

- A. Refer to the following standard practices as applicable, for details of procedures in individual repairs.

20-10-08	Removal of Faying Surface Sealed Metal Fittings from Composite Structure
20-30-02	Stripping of Protective Finishes
20-30-03	General Cleaning Procedures
20-41-01	Decoding Table for Boeing Finish Codes
20-43-01	Chromic Acid Anodizing
20-44-01	Application of Abrasion Resistant Finishes
20-50-03	Bearing and Bushing Replacement
20-60-02	Finishing Materials
20-60-04	Miscellaneous Materials

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3. Equipment

| NOTE: Equivalent substitutes can be used.

| A. Alignment Equipment, Inboard Elevator Hinge -- A55003-1

4. Materials

| NOTE: Equivalent substitutes can be used.

A. Conditioner, static -- Dexter 28-C-1 (Ref 20-60-02)

B. Enamel -- BMS 10-60, BAC707 gray gloss (Ref 20-60-02)

C. Primer (Ref 20-60-02)

(1) BMS 10-11, type 1

(2) BMS 10-79, type 2

D. Sealant -- BMS 5-95 (Ref 20-60-04)

E. Surfacer -- Dexter 8-W-5 (Ref 20-60-04)

| 5. Dimensioning Symbols

| A. Standard True Position Dimensioning Symbols used in applicable repair procedures are shown in SOPM 20-00-00.

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HINGE FITTING ASSEMBLY - REPAIR 1-1

183T2020-1, -2, -5, -6

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Hinge Fitting Assembly Replacement (411, 413, IPL Fig. 1; 369, 371, IPL Fig. 2)
 - A. Remove damaged hinge fitting assembly.
 - B. Install new fitting assembly (411, 413, IPL Fig. 1 369, 371, IPL Fig. 2) to inboard segment - elevator assembly (1, 5) as follows:
 - (1) Use damaged hinge fitting assembly to locate hole pattern in new fitting assembly.
 - (2) Drill holes in new fitting assembly.
 - (3) Attach alignment jig (A55003-2) to inboard elevator front spar. Fasten alignment jig to existing fittings.
 - (4) Center middle lug of alignment jig in clevis of hinge fitting (319, 321, IPL Fig. 1; 295, 297, IPL Fig. 2)
 - (5) Shim both sides , between tool lug and hinge clevis, equally check tool lug for bushing face clearance of 0.060 ± 0.007 . Add alignment pins (A55003-3, -4) and restrain.
 - (6) Pin new hinge fitting assembly on the alignment tool and attach to the elevator front spar.
 - (7) Maintain gap of 0.060 ± 0.007 between tool lug and bushing face.

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- (8) Use shims (417, 419, 425, 427, IPL Fig. 1; 377, 379, 381, 383, IPL Fig. 2) as required - see Disassembly. Remove 0.003 inch laminations as needed in order to have hinge centerlines concentric within 0.010 inch. Apply two coats BMS 10-11, type 1 primer (F-20.03) after delamination. Maximum allowable gap after shimming is 0.005 inch. Install shims with peel sides against the aluminum fittings.
- (9) Apply BMS 5-95 faying surface seal to all mating surfaces of, and fill all cavities between fittings, shims and spar assembly (439, 441, IPL Fig. 1; 401, 403, IPL Fig. 2).
- (10) Install fasteners (415, 423, IPL Fig. 1; 373, 375, 405, 411, IPL Fig. 2) to spar installation (281, 283, IPL Fig. 1; 259, 261, IPL Fig. 2) with wet BMS 5-95 sealant. Seal collars (421, IPL Fig. 1; 387, 389, IPL Fig. 2) using BMS 5-95 sealant.
- (11) Fillet seal, using BMS 5-95 sealant, all intersecting surfaces between fittings, shims and spar assembly (439, 441, IPL Fig. 1; 401, 403, IPL Fig. 2).

2. Bushing Replacement (431, 433, IPL Fig. 1; 393, 395, IPL Fig. 2)

A. Remove bushings.

B. Repair holes for bushings, if and as required, as follows:

- (1) Machine fittings (435, 437, IPL Fig. 1; 397, 399, IPL Fig. 2) a minimum to remove any discrepancies; not to exceed repair limit diameter per Fig. 601.
- (2) Penetrant check per 20-20-02.
- (3) Shotpeen bore(s) per 20-10-03, using shot number 230-550, 0.008 A intensity and 2.0 coverage.

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REPAIR 1-1

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(4) Refinish per 2.A.

(5) Manufacture oversize bushing(s) per Fig. 602.

C. Install bushings per 20-50-03, using wet BMS 5-95 sealant.

D. Machine bores of bushings per Fig. 601.

E. Fillet seal around flanges of bushings using BMS 5-95 sealant.

F. Topcoat sealant with BMS 10-60, BAC 707 gray gloss enamel (SRF 14.9813).

3. Refinish

A. Fitting (435, 437, IPL Fig. 1; 397, 399, IPL Fig. 2) -- Chromic acid anodize and apply one coat BMS 10-11, type 1 primer (F-18.13) and BMS 10-60, BAC707 gray gloss enamel (SRF-14.9813) all over, except omit primer and enamel from bushing holes. Material: Aluminum alloy.

B. Hinge fitting assembly (411, 413; IPL Fig. 1; 369, 371, IPL Fig. 2) -- Apply BMS 10-60, BAC707 gray gloss enamel (SRF-14.9813) all over including sealant around bushings except omit enamel from holes of flanged bushings and on the plane surface of bushing flange inside clevis.

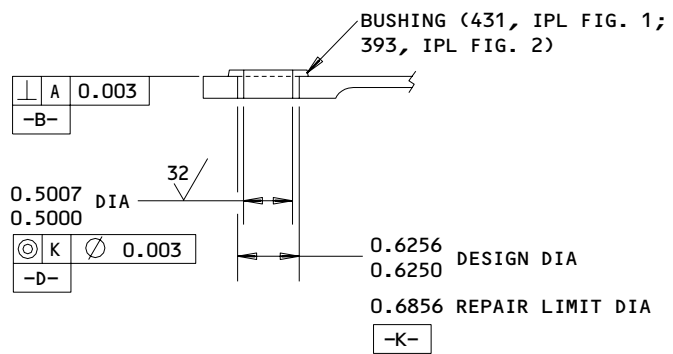
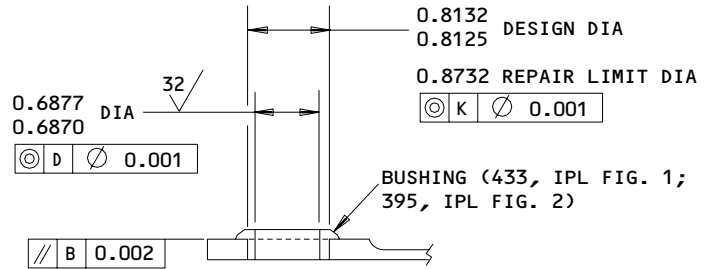
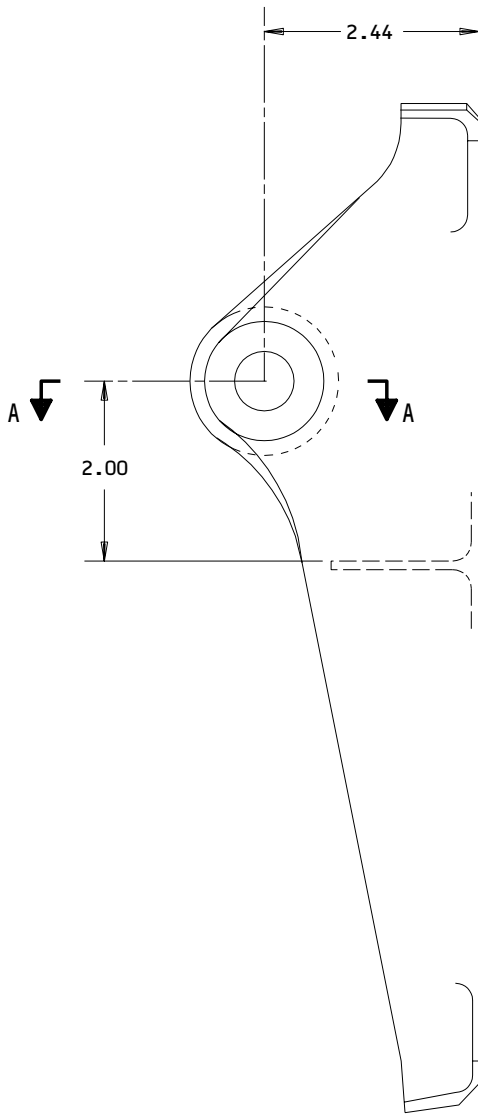
55-20-12

REPAIR 1-1

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A-A

REPAIR

63/ ALL MACHINED SURFACES, EXCEPT AS NOTED

SHOT PEEN: SHOT NUMBER 230-550,
0.008 A INTENSITY,
2.0 COVERAGE

MATERIAL: 7075 AL ALLOY

ALL DIMENSIONS ARE IN INCHES

183T2020-1,-2,-5,-6
 Bushing Replacement
 Figure 601

55-20-12

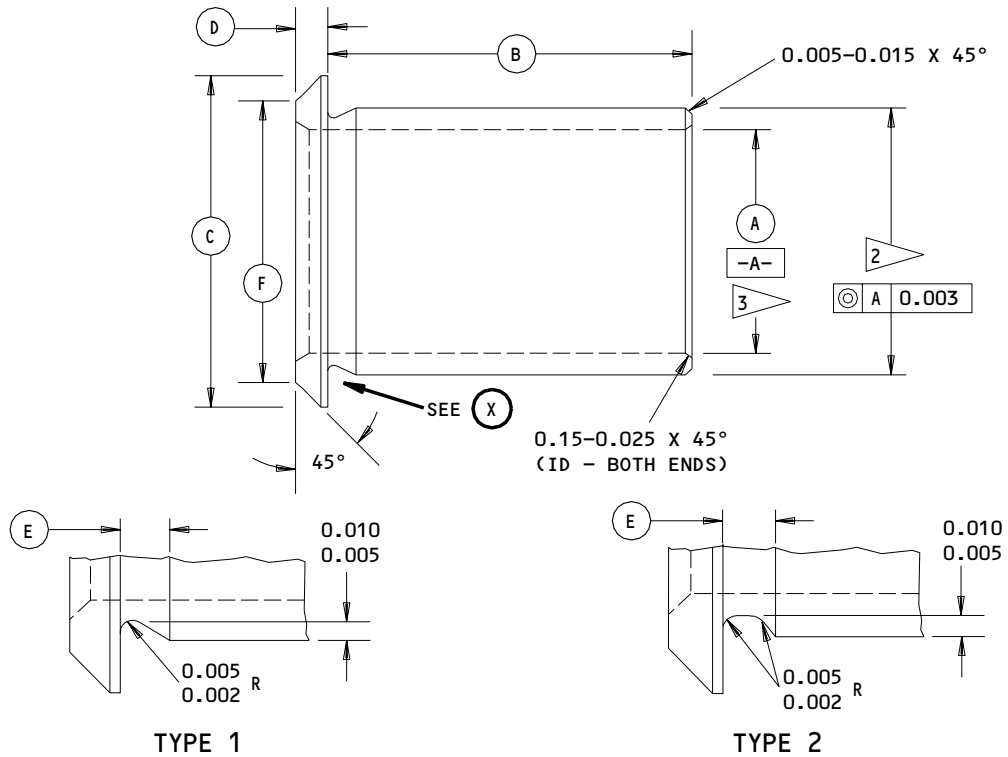
REPAIR 1-1

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BOEING
 COMPONENT
 MAINTENANCE MANUAL



UNDERCUT TYPE 1 OR TYPE 2 OPTIONAL

(X)

ORIGINAL BUSHING NO. (REF)	(A)	(B)	(C)	(D)	(E)	(F)	INTERFERENCE
433, IPL FIG. 1; 395, IPL FIG. 2	0.678 0.672	0.200 0.195	0.960 0.950	0.074 0.069	0.030 0.015	0.860 0.850	0.0007-0.0021
431, IPL FIG. 1; 393, IPL FIG. 2	0.491 0.484	0.180 0.175	0.870 0.860	0.065 0.060	0.030 0.015	1	0.0005-0.0018

- 1 OMIT CHAMFER ON FLANGE OD
 - 2 FINAL OUTSIDE DIAMETER OF BUSHING EQUALS REPAIR DIAMETER OF FITTING PLUS INTERFERENCE
 - 3 PLATING IN BORE OPTIONAL
- DIMENSIONS APPLY AFTER PLATING

ALL DIMENSIONS ARE IN INCHES

63/ ALL MACHINED SURFACES, EXCEPT AS NOTED

MATERIAL: (395,433 REF) AL-NI-BRZ PER AMS 4640
 (393,431 REF) 15-5PH CRES, 180-200 KSI

FINISH: (395,433 REF) CADMIUM PLATE ALL OVER
 PER 20-42-05, CLASS 2, EXCEPT AS NOTED

Oversize Bushing Details
 Figure 602

55-20-12
 REPAIR 1-1
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HINGE FITTING ASSEMBLY - REPAIR 2-1

183T2021-1, -2, -5, -6

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Hinge Fitting Assembly Replacement (291, 293, IPL Fig. 1; 263, 265, IPL Fig. 2)
 - A. Remove damaged hinge fitting assembly.
 - B. Install new fitting assembly (291, 293, IPL Fig. 1; 263, 265, IPL Fig. 2) to inboard segment - elevator assembly (1, 5) as follows:
 - (1) Use damaged hinge fitting assembly to locate hole pattern in new fitting assembly.
 - (2) Drill holes in new fitting assembly.
 - (3) Attach alignment jig (A55003-2) to inboard elevator front spar. Fasten alignment jig to existing fittings.
 - (4) Center middle lug of alignment jig in clevis of hinge fitting (319, 321, IPL Fig. 1; 295, 297, IPL FIG. 2).
 - (5) Shim both sides, between tool lug and hinge clevis, equally. Check tool lug for bushing face clearance of 0.060 ± 0.007 . Add alignment pins (A55003-3, -4) and restrain.
 - (6) Pin new hinge fitting assembly on the alignment tool and attach to the elevator front spar.
 - (7) Maintain gap of 0.060 ± 0.007 between tool lug and bushing face.

55-20-12

REPAIR 2-1

01.1

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- (8) Use shims (297, 299, 305, 307, IPL Fig. 1; 271, 273, 275, 277, IPL Fig. 2) as required - see Disassembly. Remove 0.003 inch laminations as needed in order to have hinge centerlines concentric within 0.010 inch. Apply two coats BMS 10-11, type 1 primer (F-20.03) after delamination. Maximum allowable gap after shimming is 0.005 inch. Install shims with peel sides against the aluminum fittings.
- (9) Apply BMS 5-95 faying surface seal to all mating surfaces of, and fill all cavities between fittings, shims and spar assembly (439, 441, IPL Fig. 1; 401, 403, IPL Fig. 2).
- (10) Install fasteners (295, 303, IPL Fig. 1; 267, 269, IPL Fig. 2) to spar installation (281, 283, IPL Fig. 1; 259, 261, IPL Fig. 2) with wet BMS 5-95 sealant. Seal collars (301, IPL Fig. 1; 281, 283, IPL Fig. 2) using BMS 5-95 sealant.
- (11) Fillet seal, using BMS 5-95 sealant, all intersecting surfaces between fittings, shims and spar assembly (439, 441, IPL Fig. 1; 401, 403, IPL Fig. 2).

2. Bushing Replacement (311, 313, IPL Fig. 1; 287, 289, IPL Fig. 2)

A. Remove bushings.

B. Repair holes for bushings, if and as required, as follows:

- (1) Machine fittings (315, 317, IPL Fig. 1; 291, 293, IPL Fig. 2) a minimum to remove any discrepancies; not to exceed repair limit diameter per Fig. 601.
- (2) Penetrant check per 20-20-02.
- (3) Shotpeen bore(s) per 20-10-03, using shot number 230-550, 0.008 A intensity and 2.0 coverage.

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REPAIR 2-1

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(4) Refinish per 2.A.

(5) Manufacture oversize bushing(s) per Fig. 602.

C. Install bushings per 20-50-03, using wet BMS 5-95 sealant.

D. Machine bores of bushings per Fig. 601.

E. Fillet seal around flanges of bushings using BMS 5-95 sealant.

F. Topcoat sealant with BMS 10-60, BAC 707 gray gloss enamel (SRF 14.9813).

3. Refinish

A. Fitting (315, 317, IPL Fig. 1; 291, 293, IPL Fig. 2) -- Chromic acid anodize and apply one coat BMS 10-11, type 1 primer (F-18.13) and BMS 10-60, BAC707 gray gloss enamel (SRF-14.9813) all over, except omit primer and enamel from bushing holes. Material: Aluminum alloy.

B. Hinge fitting assembly (291, 293, IPL Fig. 1; 263, 265, IPL Fig. 2) -- Apply BMS 10-60, BAC707 gray gloss enamel (SRF-14.9813) all over including sealant around bushings except omit enamel from holes of flanged bushings and on the plane surface of bushing flange inside clevis.

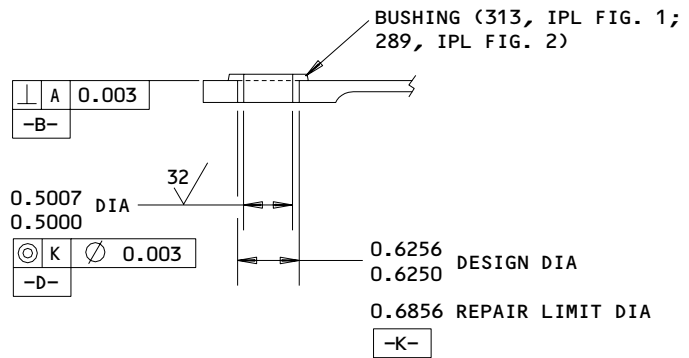
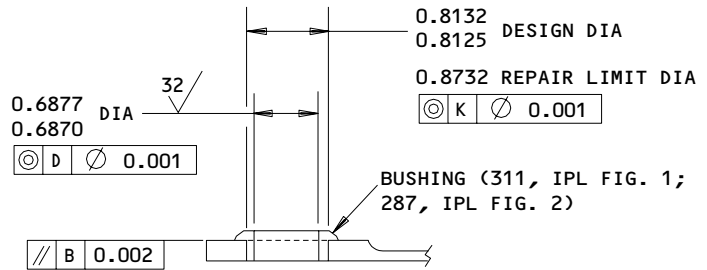
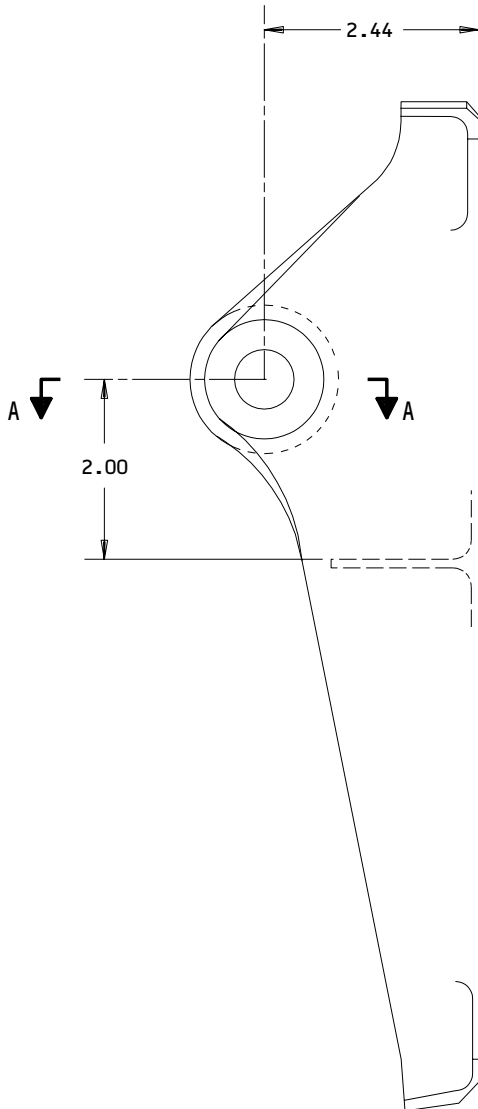
55-20-12

REPAIR 2-1

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A-A

REPAIR

63/ ALL MACHINED SURFACES, EXCEPT AS NOTED

SHOT PEEN: SHOT NUMBER 230-550,
0.008 A INTENSITY,
2.0 COVERAGE

MATERIAL: 7075 AL ALLOY

ALL DIMENSIONS ARE IN INCHES

183T2021-1,-2,-5,-6
 Bushing Replacement
 Figure 601

55-20-12

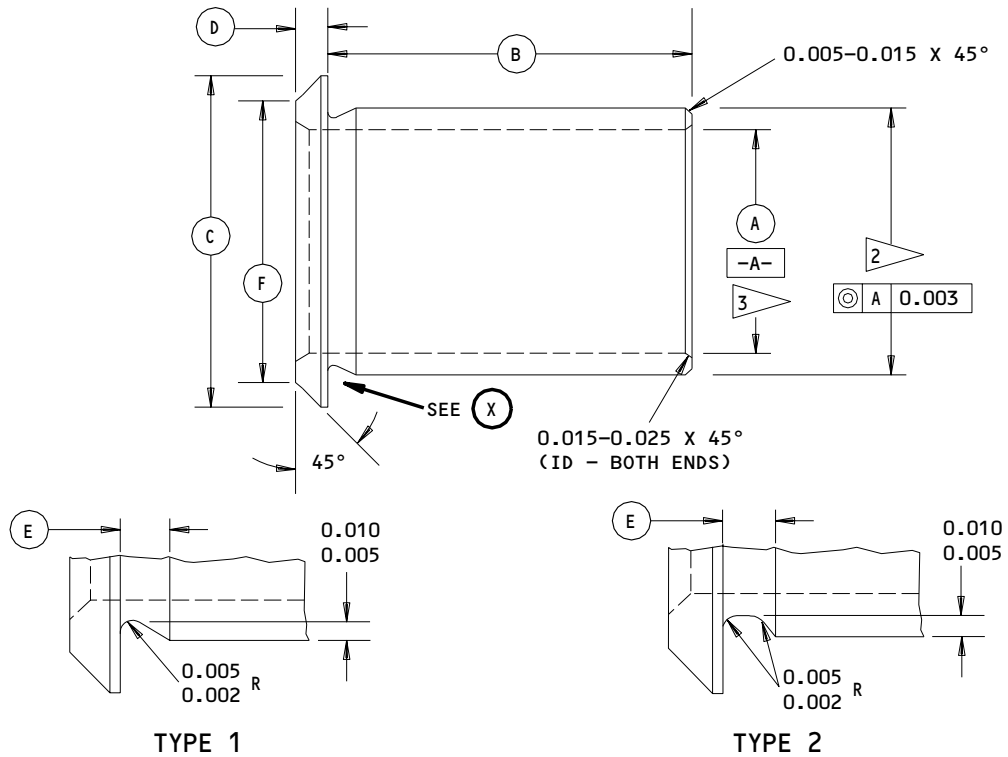
REPAIR 2-1

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BOEING
 COMPONENT
 MAINTENANCE MANUAL



UNDERCUT TYPE 1 OR TYPE 2 OPTIONAL

(X)

ORIGINAL BUSHING NO. (REF)	(A)	(B)	(C)	(D)	(E)	(F)	INTERFERENCE
311, IPL FIG. 1; 287, IPL FIG. 2	0.678 0.672	0.200 0.195	0.960 0.950	0.074 0.069	0.030 0.015	0.860 0.850	0.0007-0.0021
313, IPL FIG. 1; 289, IPL FIG. 2	0.491 0.484	0.180 0.175	0.870 0.860	0.065 0.060	0.030 0.015	1	0.0005-0.0018

- 1 OMIT CHAMFER ON FLANGE OD
- 2 FINAL OUTSIDE DIAMETER EQUALS REPAIR DIAMETER OF FITTING PLUS INTERFERENCE
- 3 PLATING IN BORE OPTIONAL

DIMENSIONS APPLY AFTER PLATING

ALL DIMENSIONS ARE IN INCHES

63/ ALL MACHINED SURFACES, EXCEPT AS NOTED

MATERIAL: (287,311 REF) AL-NI-BRZ PER AMS 4640
 (289,313 REF) 15-5PH CRES, 180-200 KSI

FINISH: (287,311 REF) CADMIUM PLATE ALL OVER
 PER 20-42-05, CLASS 2, EXCEPT AS NOTED

Oversize Bushing Details
 Figure 602

55-20-12

REPAIR 2-1

01.101

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AFT INTERCONNECT FITTING ASSEMBLY – REPAIR 3-1

183T2030-1

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (469, 471, IPL Fig. 1; 455, 457, IPL Fig. 2)

- A. Remove bushings.
- B. Repair holes for bushings, if and as required, as follows:
 - (1) Machine angles (473, 475; IPL Fig. 1) and channel (479, IPL Fig. 1) a minimum to remove any discrepancies; not to exceed repair limit diameter per Fig. 601.
 - (2) Penetrant check per 20-20-02.
 - (3) Shotpeen bore(s) per 20-10-03, using shot number 230-550, 0.008 A intensity and 2.0 coverage.
 - (4) Refinish per 3.A.
 - (5) Manufacture oversize bushing(s) per Fig. 602.
- C. Install bushings per 20-50-03, using wet BMS 5-95 sealant.
- D. Machine bores of bushings per Fig. 601.
- E. Fillet seal around flanges of bushing using BMS 5-95 sealant.
- F. Topcoat sealant with BMS 10-60, BAC 707 gray gloss enamel (SRF 14.9813).

NOTE: Sealant fillet must not protrude above plane surfaces of bushings.

2. Channel/Angle Replacement

- A. Remove bushings and channel (479) or angle (473 or 475).
- B. Apply faying surface seal BMS 5-95, class B per Fig. 601.
- C. Drill holes for rivets (477) using existing holes on mating surface as guides.
- D. Install rivets (477).

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REPAIR 3-1

01

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- E. Drill holes for bushings per Fig. 601. Deburring is not required at faying surfaces of bushing holes.
- F. Install bushings per 1.C. thru 1.F.

3. Refinish

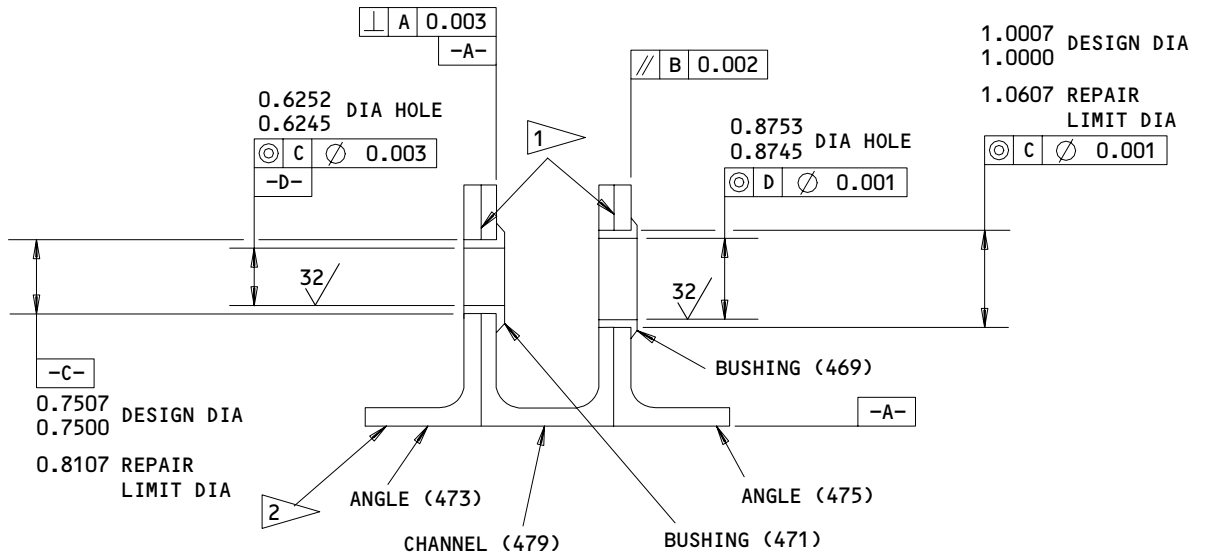
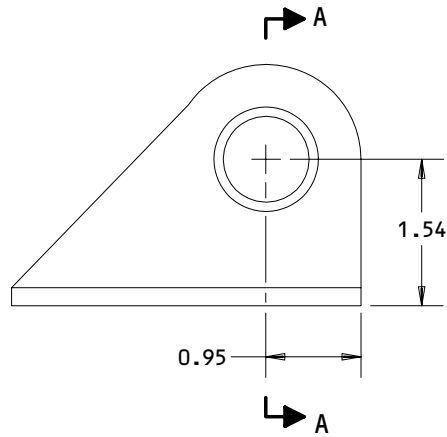
- A. Angles (473, 475) and Channel (479) -- Chromic acid anodize and apply one coat BMS 10-11, type 1 primer (F-18.13) all over. Material: Aluminum alloy.
- B. Fitting assembly (463) -- Before installing bushings, touch up unfinished surfaces with manual application of colored chemical coating (F-17.10), plus apply one coat BMS 10-11, type 1 primer (F-20.02), except omit primer from bushing holes. After installing bushings, apply BMS 10-60, BAC707 gray gloss enamel (SRF-14.9813) all over including sealant around bushings, except omit enamel in holes of flanged bushings and on the plane surface of bushing flange inside clevis.

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REPAIR 3-1

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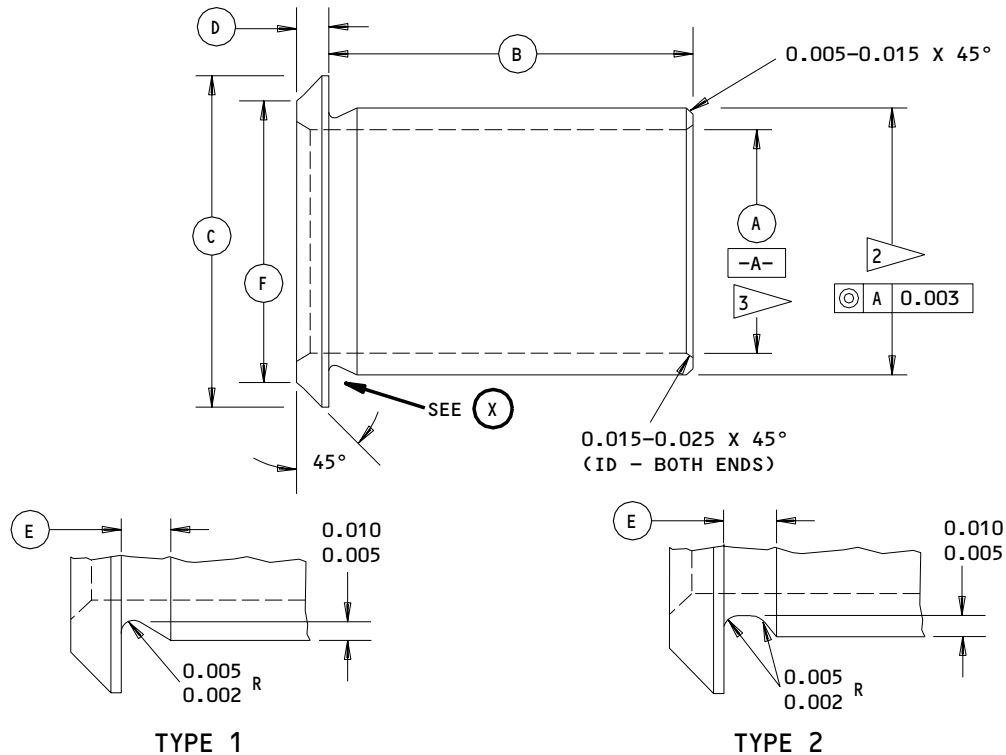


- 1 APPLY FAYING SURFACE SEAL
- 2 THIS SURFACE TO BE FLUSH WITHIN 0.005 INCH

REPAIR
 63/ ALL MACHINED SURFACES, EXCEPT AS NOTED
 SHOT PEEN: SHOT NUMBER 230-500,
 0.008 A INTENSITY,
 2.0 COVERAGE
 MATERIAL: 7075 AL ALLOY
 ALL DIMENSIONS ARE IN INCHES

183T2030-1
 Fitting Assembly Repair
 Figure 601

55-20-12
 REPAIR 3-1
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UNDERCUT TYPE 1 OR TYPE 2 OPTIONAL

(X)

ORIGINAL BUSHING NO. (REF)	(A)	(B)	(C)	(D)	(E)	(F)	INTERFERENCE
469, IPL FIG. 1; 455, IPL FIG. 2	0.864 0.844	0.300 0.295	1.190 1.180	0.093 0.088	0.060 0.030	1.080 1.070	0.0007-0.0021
471, IPL FIG. 1; 457, IPL FIG. 2	0.615 0.609	0.280 0.275	1.080 1.070	0.080 0.075	0.060 0.030	1 1	0.0007-0.0021

- 1 OMIT CHAMFER ON FLANGE OD
- 2 FINAL OUTSIDE DIAMETER OF BUSHING EQUALS REPAIR DIAMETER OF FITTING PLUS INTERFERENCE
- 3 PLATING IN BORE OPTIONAL

63/ ALL MACHINED SURFACES, EXCEPT AS NOTED
 MATERIAL: (445,469 REF) AL-NI-BRZ PER AMS 4640
 (457,471 REF) 15-5PH CRES, 180-200 KSI
 FINISH: (445,469 REF) CADMIUM PLATE ALL OVER
 PER 20-42-05, CLASS 2, EXCEPT AS NOTED

DIMENSIONS APPLY AFTER PLATING

ALL DIMENSIONS ARE IN INCHES

Oversize Bushing Details
 Figure 602

HINGE FITTING ASSEMBLY - REPAIR 4-1

183T2034-1, -2, -9, -10

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Hinge Fitting Assembly Replacment (319, 321, IPL Fig. 1; 295, 297, IPL Fig. 2)
 - A. Remove damaged hinge fitting assembly.
 - B. Install new fitting assemblies (319, 321, IPL Fig. 1; 295, 297, IPL Fig. 2) to inboard segment - elevator assembly (1, 5) as follows:
 - (1) Use damaged fitting assembly to locate hole pattern in new fitting assembly.
 - (2) Drill holes in new fitting assembly.
 - (3) Attach alignment jig (A55003-2) to inboard elevator front spar. Fasten alignment jig to existing fittings.
 - (4) Place one tool lug flush against either hinge fitting (291, 293, IPL Fig. 1; 253, 265, IPL Fig. 2; or 411, 413 IPL Fig. 1; 369, 371, IPL Fig. 2).
 - (5) Measure gap between tool lug and fitting clevis at other fitting.
 - (6) Equally divide this gap to center middle tool lug.
 - (7) Pin fitting to tool and attach to inboard elevator front spar, maintaining equal gap on both sides of the tool lug.
 - (8) Use shims (325, 327, 333, 335, 341, 343, IPL Fig. 1; 305, 307, 309, 310, 311, 313, IPL Fig. 2) as required - see Disassembly. Remove 0.003 inch laminations as needed in order to have hinge centerlines concentric within 0.010 inch. Apply two coats BMS 10-11, type 1 primer (F-20.03) after delamination. Maximum allowable gap after shimming is 0.005 inch. Install shims with peel sides against the aluminum fittings.

55-20-12

REPAIR 4-1

01.1

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- (9) Apply BMS 5-95 faying surface seal to all mating surfaces of, and fill all cavities between fittings, shims and spar assembly (439, 441, IPL Fig. 1; 401, 403, IPL Fig. 2).
- (10) Install fasteners (323, 331, 339, IPL Fig. 1; 299, 301, 303, IPL Fig. 2) to spar installation (281, 283, IPL Fig. 1; 259, 261, IPL Fig. 2) with wet BMS 5-95 sealant. Seal collars (329, 337, IPL Fig. 1; 317, 319, 321, IPL Fig. 2) using BMS 5-95 sealant.
- (11) Fillet seal, using BMS 5-95 sealant, all intersecting surfaces between fittings, shims and spar assembly (439, 441, IPL Fig. 1; 401, 403, IPL Fig. 2).

2. Bushing Replacement (347, IPL Fig. 1; 329, IPL Fig. 2)

A. Remove bushings.

B. Repair holes for bushings, if and as required, as follows:

- (1) Machine fittings (349, 351, 355, 357, 361, 363 IPL Fig. 1; 333, 335, 337, 339, 341, 343, IPL Fig. 2) a minimum to remove any discrepancies; not to exceed repair limit diameter per Fig. 601.
- (2) Penetrant check per 20-20-02.
- (3) Shotpeen bore(s) per 20-10-03 using, shot number 230-550, 0.008 A intensity and 2.0 coverage.
- (4) Refinish per 3.A.
- (5) Manufacture oversize bushing(s) per Fig. 602.

C. Install bushings per 20-50-03, using wet BMS 5-95 sealant.

55-20-12

REPAIR 4-1

01.1

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- D. Machine bores of bushings per Fig. 601.
 - E. Fillet seal around flanges of bushing using BMS 5-95 sealant.
 - F. Topcoat sealant with BMS 10-60, BAC 707 gray gloss enamel (SRF 14.9813).
3. Hinge Fitting Replacement (349, 351, 355, 357, 361, 363, IPL Fig. 1; 333, 335, 337, 339, 341, 343, IPL Fig. 2).
- A. Remove hinge fittings.
 - B. Apply faying surface seal BMS 5-95, class B per Fig. 601.
 - C. Drill holes for rivets (353, 359, IPL Fig. 1; 331, IPL Fig. 2) using existing holes on mating surface as guides.
 - D. Install rivets (353, 359, IPL Fig. 1; 331, IPL Fig. 2).
 - E. Drill holes for bushings per Fig. 601. Deburring is not required at faying surfaces of bushing holes.
 - F. Install bushings per 1.C thru 1.F.
4. Refinish
- A. Fittings (349, 351, 355, 357, 361, 363, IPL Fig. 1; 333, 335, 337, 339, 341, 343, IPL Fig. 2) -- Chromic acid anodize, and apply one coat BMS 10-11, type 1 primer (F-18.13) all over. Material: Aluminum alloy.
 - B. Fitting assembly (319, 321, IPL Fig. 1; 295, 297, IPL Fig. 2) -- Before installing bushings, touch up unfinished surfaces with manual application of colored chemical coating (F-17.10). After installing bushings, apply BMS 10-60, BAC707 gray gloss enamel (SRF-14.9813) all over, except omit enamel in holes of flanged bushings and on the plane surface of bushing flange inside clevis.

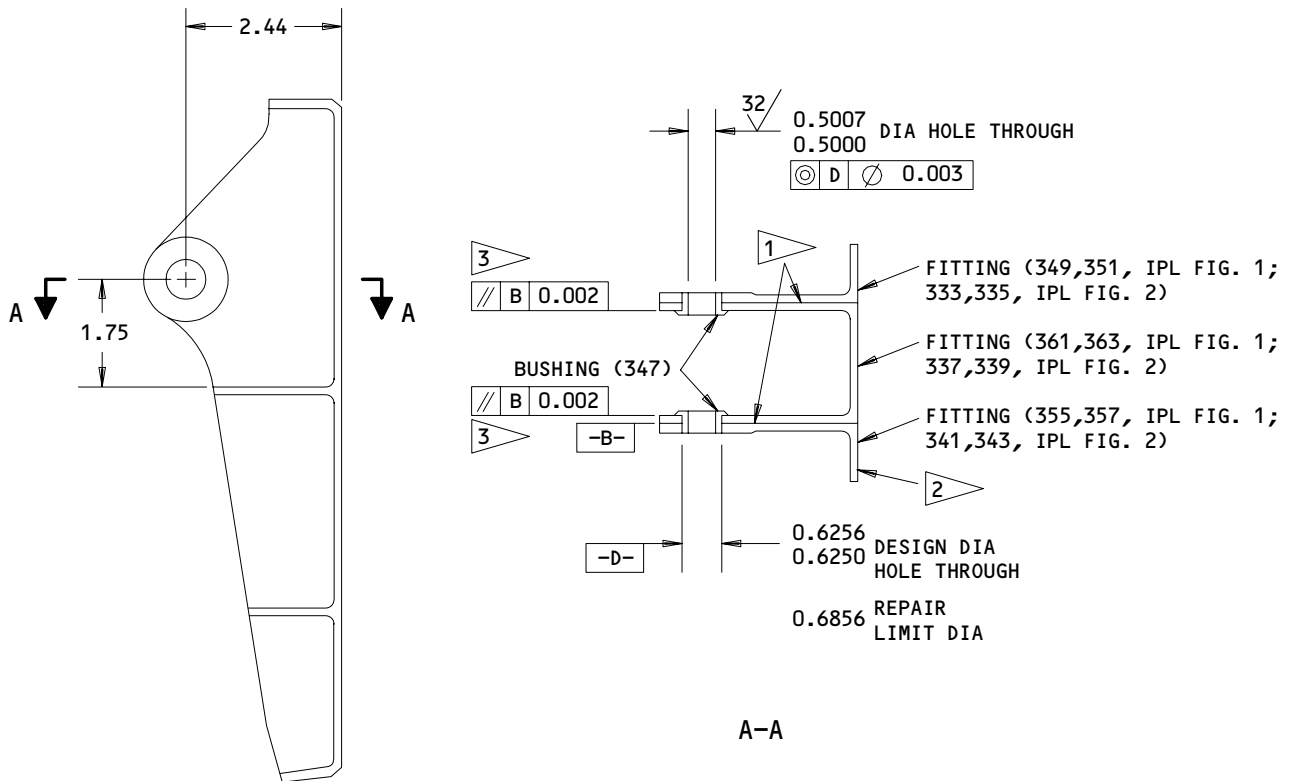
55-20-12

REPAIR 4-1

01.101

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- 1 APPLY FAYING SURFACE SEAL
- 2 THIS SURFACE TO BE FLUSH WITHIN 0.005 INCH
- 3 FOR 1.4 INCHES DIAMETER FROM HINGE CENTERLINE

REPAIR

63/ ALL MACHINED SURFACES, EXCEPT AS NOTED

SHOT PEEN: SHOT NUMBER 230-550,
 0.004A-0.007A INTENSITY,
 2.0 COVERAGE

MATERIAL: 7075 AL ALLOY

ALL DIMENSIONS ARE IN INCHES

183T2034-1,-2,-9,-10
 Hinge Fitting Assembly Repair
 Figure 601

55-20-12

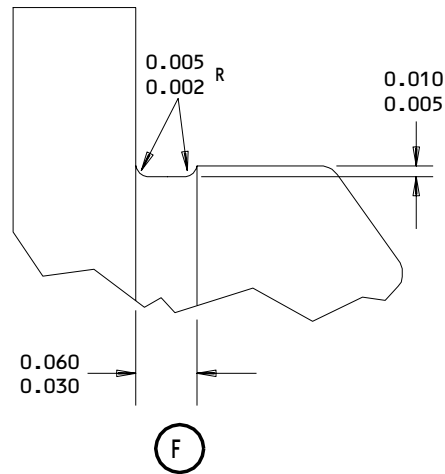
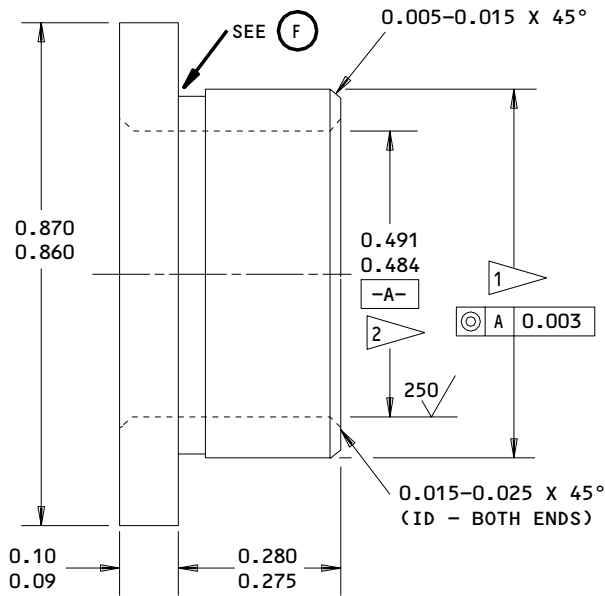
REPAIR 4-1

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BOEING
COMPONENT
MAINTENANCE MANUAL



1 FINAL BUSHING OUTSIDE DIAMETER
 EQUALS REPAIR DIAMETER OF FITTING
 PLUS INTERFERENCE

2 PLATING IN BORE OPTIONAL

DIMENSIONS APPLY AFTER PLATING

ALL DIMENSIONS ARE IN INCHES

63 ALL MACHINED SURFACES, EXCEPT AS NOTED
 MATERIAL: 15-5PH CRES, 180-200 KSI

FINISH: CADMIUM PLATE ALL OVER PER 20-42-05,
 TYPE 2, CLASS 3, EXCEPT AS NOTED

INTERFERENCE: 0.0007-0.0021

183T2040
 Oversize Bushing Details
 Figure 602

55-20-12

REPAIR 4-1

01.101

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FITTING ASSEMBLY – REPAIR 5-1

183T2035-5, -6

NOTE: Refer to REPAIR-GEN for a list of applicable standard practices. Refer to IPL Fig. 1 for item numbers.

1. Bushing Replacement (235, 237) (Fig. 601)

- A. Remove the old bushings.
- B. If you find defects on the hole surfaces:
 - (1) Machine angles (239, 241) and channel (243) as necessary, within repair limits, to remove defects.
 - (2) Penetrant examine (SOPM 20-20-02).
 - (3) Shot peen as indicated.
 - (4) Refinish per par. 3.A.
 - (5) Make oversize bushing(s) (Fig. 602) to adjust for the material removed.
- C. Install replacement bushings by the shrink-fit method (SOPM 20-50-03) with BMS 5-95 sealant.
- D. Machine the bores of bushings to design dimensions and finish.
- E. Fillet seal around the flanges of the bushings with BMS 5-95 sealant.
- F. Paint the sealant with BMS 10-60, BAC 707 gray gloss enamel (F-14.9813, which replaces SRF 14.9813).

2. Channel/Angle Replacement (Fig. 601)

- A. Remove the bushings and channel (243) or angle (239 or 241).
- B. Apply faying surface seal with BMS 5-95, class B sealant.
- C. Drill holes for rivets (242) with the holes on mating surface as a guide.
- D. Install new rivets (242).

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REPAIR 5-1

01.1

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- E. Machine holes for bushings as shown. Removal of burrs is not necessary at faying surfaces of bushing holes.
- F. Install replacement bushings per par. 1. above.

3. Refinish

- A. Angles (239, 241), channel (243) -- Chromic acid anodize and apply BMS 10-11, Type 1 primer (F-18.13) all over. Material: Al alloy.
- B. Fitting assembly (227) -- Before bushing installation, chemical treat bare surfaces (F-17.10), and apply BMS 10-11, Type 1 primer (F-20.02), but no primer in holes for bushings. After bushing installation, apply BMS 10-60, BAC707 gray gloss enamel (F-14.9813, which replaces SRF-14.9813) but no enamel in bushing bores or on flange faces.

55-20-12

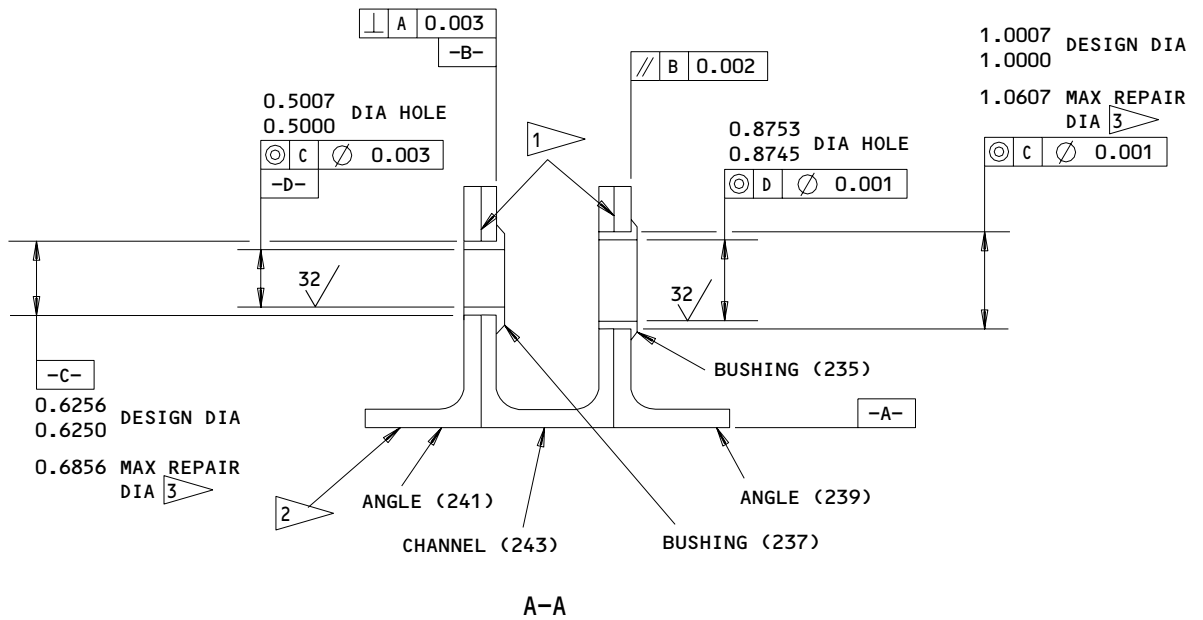
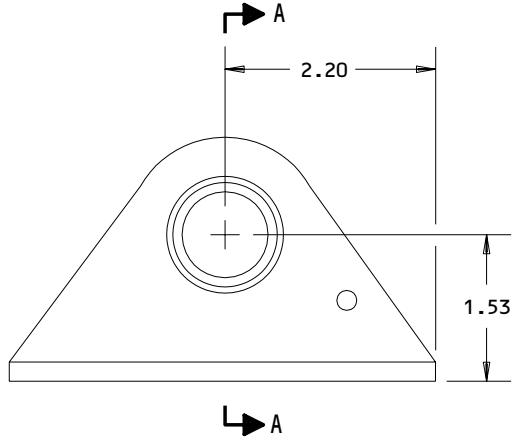
REPAIR 5-1

01.1

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BOEING
COMPONENT
MAINTENANCE MANUAL



REPAIR

REF 1 2 3

63/ ALL MACHINED SURFACES, UNLESS SHOWN DIFFERENTLY

SHOT PEEN:
 0.023-0.055 SHOT SIZE
 0.008 A2 INTENSITY

MATERIAL: AL ALLOY
 ALL DIMENSIONS ARE IN INCHES

- 1 APPLY FAYING SURFACE SEAL
- 2 THIS SURFACE TO BE FLUSH WITHIN 0.005 INCH
- 3 LIMIT FOR INSTALLATION OF OVERSIZE BUSHING

183T2035-5,-6
 Fitting Assembly Repair
 Figure 601

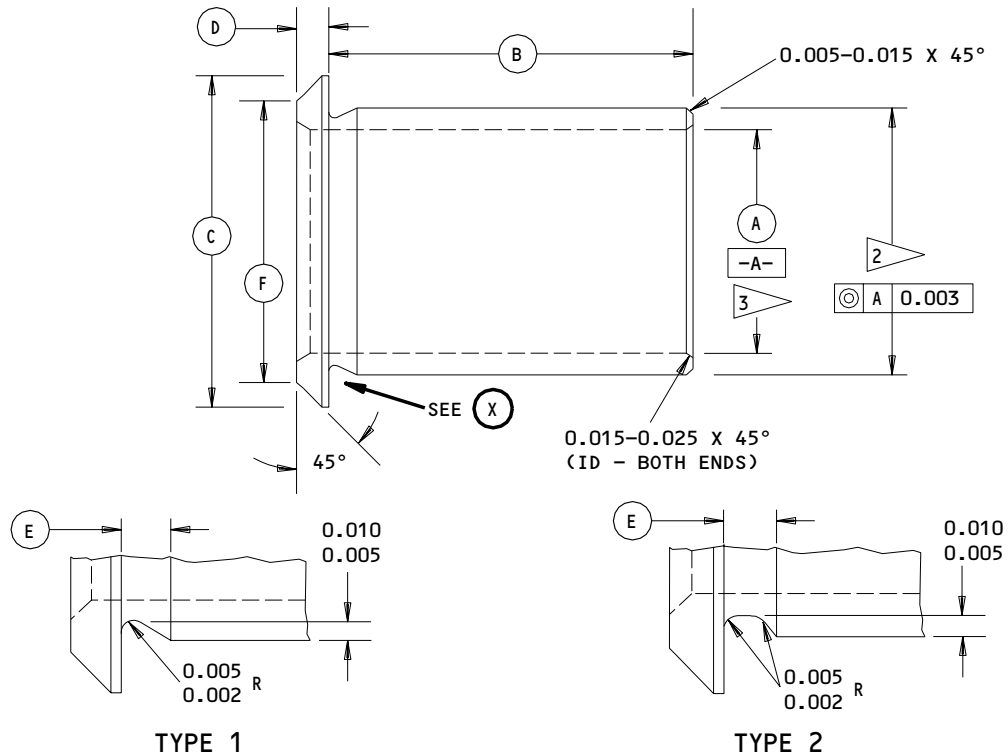
55-20-12

REPAIR 5-1

01.1

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UNDERCUT TYPE 1 OR TYPE 2 OPTIONAL

(X)

ORIGINAL BUSHING NO. (REF)	(A)	(B)	(C)	(D)	(E)	(F)	INTERFERENCE
235, IPL FIG. 1	0.864 0.844	0.300 0.295	1.190 1.180	0.093 0.088	0.060 0.030	1.080 1.070	0.0007-0.0021
237, IPL FIG. 1	0.491 0.484	0.280 0.275	0.870 0.860	0.065 0.060	0.060 0.030	1	0.0005-0.0018

- 1 OMIT CHAMFER ON FLANGE OD
- 2 FINAL OUTSIDE DIAMETER OF BUSHING EQUALS REPAIR DIAMETER OF FITTING PLUS INTERFERENCE
- 3 PLATING IN BORE OPTIONAL

DIMENSIONS APPLY AFTER PLATING

ALL DIMENSIONS ARE IN INCHES

63/ ALL MACHINED SURFACES, EXCEPT AS NOTED

MATERIAL: (235 REF) AL-NI-BRZ PER AMS 4640
 (237 REF) 15-5PH CRES, 180-200 KSI

FINISH: (235 REF) CADMIUM PLATE ALL OVER
 PER 20-42-05, CLASS 2, EXCEPT AS NOTED

Oversize Bushing Details
 Figure 602

55-20-12

REPAIR 5-1

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01



BRACKET ASSEMBLY - REPAIR 6-1

251T2014-1

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (401, IPL Fig. 1)

- A. Remove bushings.
- B. Install bushings per 20-50-03 using wet BMS 5-95 sealant.
- C. Fillet seal around flanges of bushings using BMS 5-95 sealant.

2. Refinish

- A. Brackets (403, 405) -- Chemical treat and apply one coat BMS 10-11, type 1 primer (F-18.06) all over. Apply BMS 10-60, BAC707 gray gloss enamel (SRF-14.9813) all over. Material: Aluminum alloy.

55-20-12

REPAIR 6-1

01

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FORWARD INTERCONNECT FITTING ASSEMBLY – REPAIR 7-1

183T2062-1, -2, -5, -6

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (235, 237; IPL Fig. 1; 227, 229, IPL Fig. 2)

- A. Remove bushings.
- B. Repair holes for bushings, if and as required, as follows:
 - (1) Machine the bore(s) a minimum to remove any discrepancies; not to exceed repair limit diameter per Fig. 601.
 - (2) Penetrant check per 20-20-02.
 - (3) Shotpeen bore(s) per 20-10-03, using shot number 230-550, 0.008 A intensity and 2.0 coverage.
 - (4) Refinish per 2.A.
 - (5) Manufacture oversize bushing(s) per Fig. 602.
- C. Install bushings per 20-50-03, using wet BMS 5-95 sealant.
- D. Machine bushings per Fig. 601.
- E. Fillet seal flanges using BMS 5-96 sealant.
- F. Topcoat sealant with BMS 10-60, BAC 707 gray gloss enamel (SRF 14.9813).

2. Refinish

- A. Fitting (238, 238A, 238G, 238H, IPL Fig. 1; 231, 233, IPL Fig. 2) -- Chromic acid anodize per 20-43-01, type 1 and apply one coat BMS 10-11, type 1 primer per 20-41-02 (F-18.13) all over, except bushing holes.
- B. Fitting assembly (226, 227A, 228, 228B, IPL Fig. 1; 215, 217, IPL Fig. 2) -- Apply BMS 10-60, BAC 707 gray gloss enamel all over, except omit enamel from bushing holes and on the plane surface of bushing flange inside clevis.

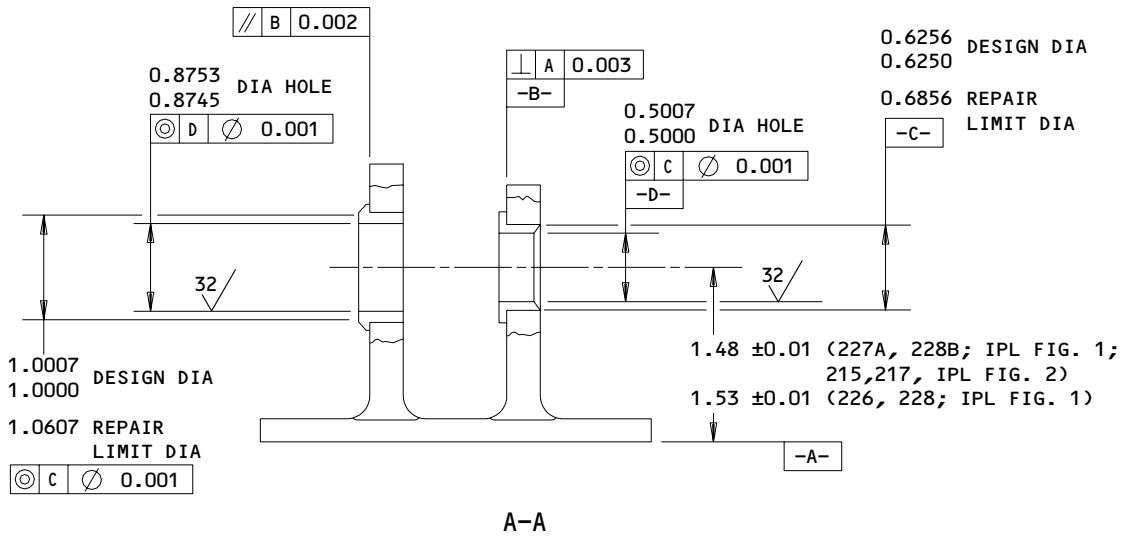
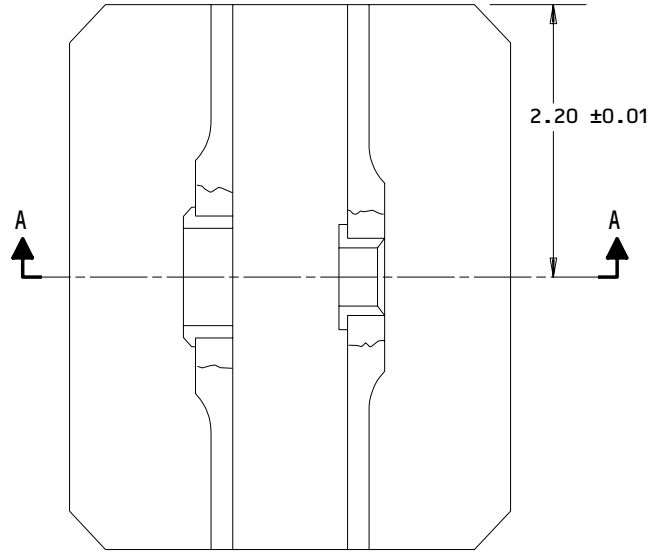
55-20-12

REPAIR 7-1

01

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REPAIR

63/ ALL MACHINED SURFACES, EXCEPT AS NOTED

SHOT PEEN: SHOT NUMBER 230-500,
 0.008 A INTENSITY,
 2.0 COVERAGE

MATERIAL: ALUMINUM ALLOY

ALL DIMENSIONS ARE IN INCHES

183T2062-1,-2,-5,-6
 Fitting Assembly Repair
 Figure 601

55-20-12

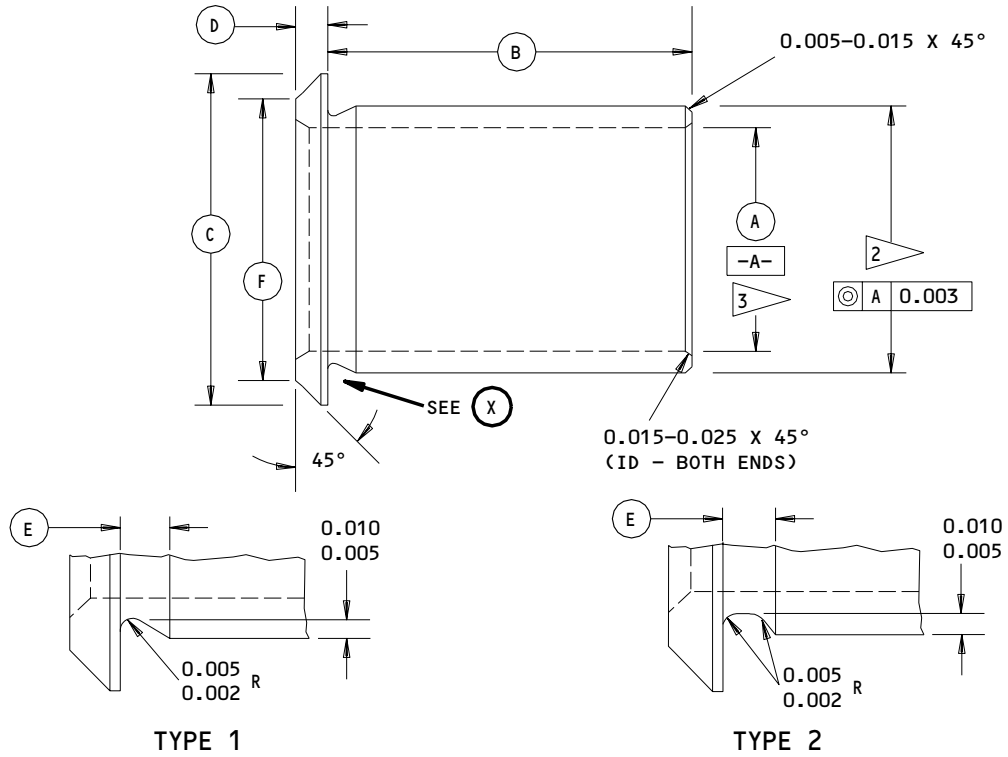
REPAIR 7-1

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BOEING
 COMPONENT
 MAINTENANCE MANUAL



UNDERCUT TYPE 1 OR TYPE 2 OPTIONAL

(X)

ORIGINAL BUSHING NO. (REF)	(A)	(B)	(C)	(D)	(E)	(F)	INTERFERENCE
235, IPL FIG. 1; 227, IPL FIG. 2	0.864 0.844	0.300 0.295	1.190 1.180	0.093 0.088	0.060 0.030	1.080 1.070	0.0007-0.0021
237, IPL FIG. 1; 229, IPL FIG. 2	0.491 0.484	0.280 0.275	0.870 0.860	0.065 0.060	0.060 0.030	1 1	0.0005-0.0018

- 1 OMIT CHAMFER ON FLANGE OD
- 2 FINAL OUTSIDE DIAMETER EQUALS REPAIR DIAMETER OF FITTING PLUS INTERFERENCE
- 3 PLATING IN BORE OPTIONAL

DIMENSIONS APPLY AFTER PLATING

ALL DIMENSIONS ARE IN INCHES

63/ ALL MACHINED SURFACES, EXCEPT AS NOTED

MATERIAL: (227,235 REF) AL-NI-BRZ PER AMS 4640
 (229,237 REF) 15-5PH CRES, 180-200 KSI

FINISH: (227,235 REF) CADMIUM PLATE ALL OVER
 PER 20-42-05, CLASS 2, EXCEPT AS NOTED

Oversize Bushing Details
 Figure 602

55-20-12

REPAIR 7-1

01

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AFT INTERCONNECT FITTING ASSEMBLY – REPAIR 8-1

183T2063-1

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (469, 471, IPL Fig. 1; 455, 457, IPL Fig. 2)

- A. Remove bushings.
- B. Repair holes for bushings, if and as required, as follows:
 - (1) Machine fitting (462, IPL Fig. 1; 459 IPL Fig. 2) a minimum to remove any discrepancies; not to exceed repair limit diameter per Fig. 601.
 - (2) Penetrant check per 20-20-02.
 - (3) Shotpeen bore(s) per 20-10-03, using shot number 230-550, 0.008 A intensity and 2.0 coverage.
 - (4) Refinish per 2.A.
 - (5) Manufacture oversize bushing(s) per Fig. 602.
- C. Install bushings per 20-50-03, using wet BMS 5-95 sealant.
- D. Machine bushings per Fig. 601.
- E. Fillet seal flanges using BMS 5-95 sealant.
- F. Topcoat sealant with BMS 10-60, BAC 707 gray gloss enamel (SRF 14.9813).

2. Refinish

- A. Fitting (462, IPL Fig. 1; 459, IPL Fig. 2) -- Chromic acid anodize per 20-43-01, type 1 and apply one coat BMS 10-11, type 1 primer per 20-41-02 (F-18.13) all over, except omit primer from bushing holes.
- B. Fitting assembly (463A, 463B, IPL Fig. 1; 439, IPL Fig. 2) -- Apply BMS 10-60, BAC 707 gray gloss enamel all over, except omit enamel from bushing holes and on the plane surface of bushing flange inside clevis.

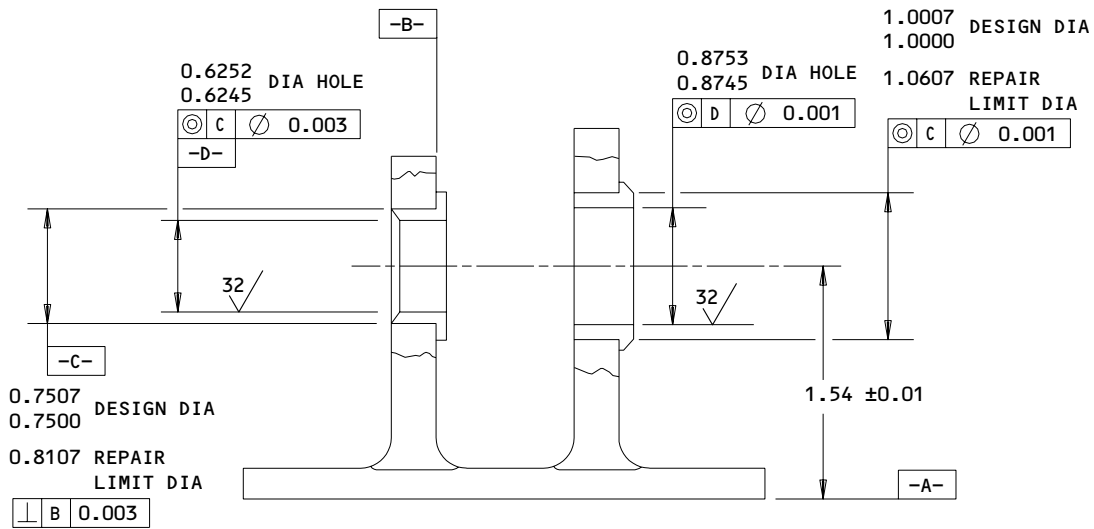
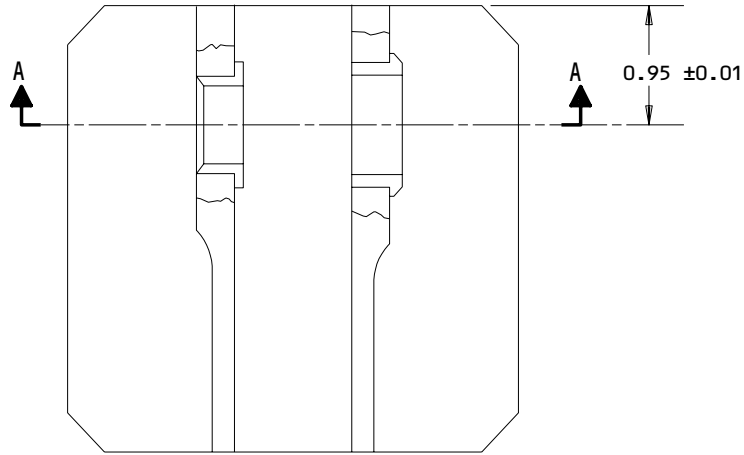
55-20-12

REPAIR 8-1

01

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A-A

REPAIR

63/ ALL MACHINED SURFACES, EXCEPT AS NOTED

SHOT PEEN: SHOT NUMBER 230-500,
 0.008 A INTENSITY,
 2.0 COVERAGE

MATERIAL: 7075 AL ALLOY

ALL DIMENSIONS ARE IN INCHES

183T2063-1
 Fitting Assembly Repair
 Figure 601

55-20-12

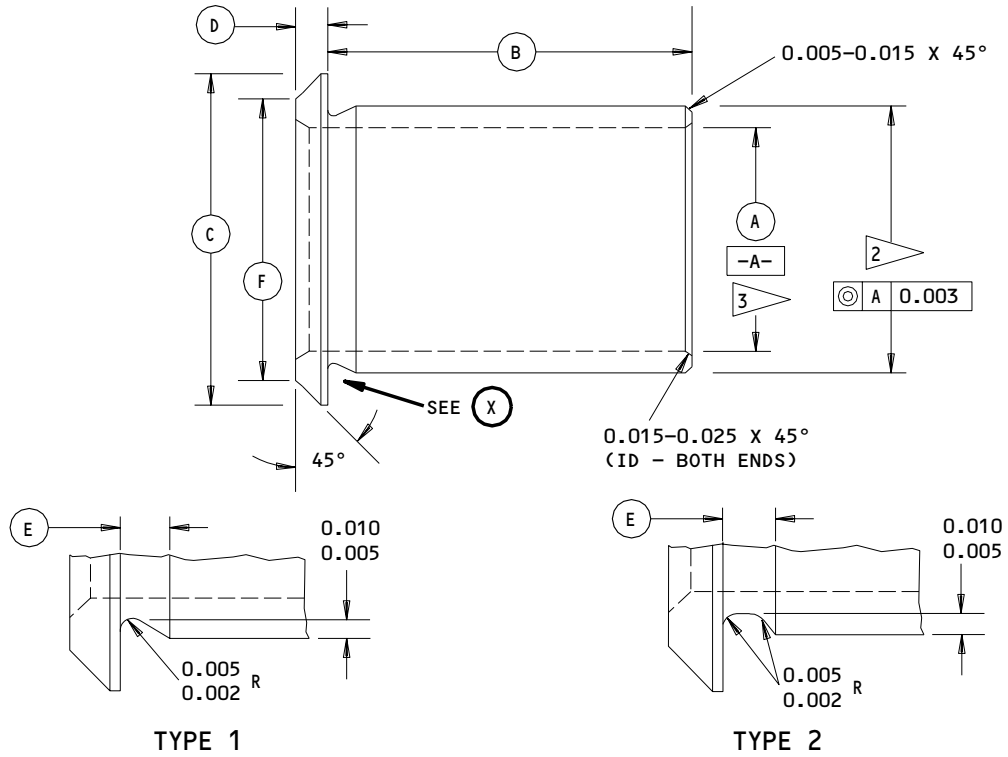
REPAIR 8-1

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BOEING
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MAINTENANCE MANUAL



UNDERCUT TYPE 1 OR TYPE 2 OPTIONAL

(X)

ORIGINAL BUSHING NO. (REF)	(A)	(B)	(C)	(D)	(E)	(F)	INTERFERENCE
469, IPL FIG. 1; 455, IPL FIG. 2	0.864 0.844	0.300 0.295	1.190 1.180	0.093 0.088	0.060 0.030	1.080 1.070	0.0007-0.0021
471, IPL FIG. 1; 457, IPL FIG. 2	0.615 0.609	0.280 0.275	1.080 1.070	0.080 0.075	0.060 0.030	1	0.0007-0.0021

- 1 OMIT CHAMFER ON FLANGE OD
- 2 FINAL OUTSIDE DIAMETER EQUALS REPAIR DIAMETER OF FITTING PLUS INTERFERENCE
- 3 PLATING IN BORE OPTIONAL

DIMENSIONS APPLY AFTER PLATING

ALL DIMENSIONS ARE IN INCHES

63/ ALL MACHINED SURFACES, EXCEPT AS NOTED

MATERIAL: (455,469 REF) AL-NI-BRZ PER AMS 4640
 (457,471 REF) 15-5PH CRES, 180-200 KSI

FINISH: (455,469 REF) CADMIUM PLATE ALL OVER
 PER 20-42-05, CLASS 2, EXCEPT AS NOTED

Oversize Bushing Details
 Figure 602

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REPAIR 8-1

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BOEING
 COMPONENT
 MAINTENANCE MANUAL

MISCELLANEOUS PARTS REFINISH - REPAIR 9-1

1. Repair of these parts is only replacement of the original finish. Refer to REPAIR-GENERAL for a list of applicable standard practices.

IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 1</u>		
Ribs (249,251,263,265), Seal retainers (13,15,16,17,18)	Al alloy	Chromic acid anodize and apply BMS 10-11, Type 1 primer (F-18.13) all over. Apply BMS 10-60, BAC707 gray gloss enamel (F-14.9813, which replaces SRF-14.9813) all over.
Bonded panel assembly (675A, 677A,705,707)	Graphite/epoxy	Prepare the surface on outer surfaces and edges (F-14.672, which replaces F-14.67).
Doubler (667,669,697,699), Door (683), Plate (687)	Graphite/epoxy and fiberglass	Prepare the surface (SRF-14.672) all over. Apply BMS 10-11, Type 1 primer (F-20.03) all over.
Cap (633,635)	Glass fabric reinforced epoxy laminate	Prepare the surface (SRF-14.672). Apply BMS 10-11, Type 1 primer (F-20.03) all over, but not on Tedlar surfaces. Overspray permitted.
Angles (455,457,481,483,489,491,503,505,511,513,589,619,641), Fillers (567,573,601,607), Channels (485,487,507,509)	Graphite/epoxy and fiberglass	Prepare the surface (SRF-14.672). Apply BMS 10-11, Type 1 primer (F-20.03) all over, but no finish on Tedlar surfaces. Overspray permitted.

Refinish Details
 Figure 601 (Sheet 1)

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REPAIR 9-1

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IPL FIG. & ITEM	MATERIAL	FINISH
Channel (543), Spacer (377,378, 547)	Glass fabric reinforced epoxy laminate	Prepare the surface (SRF-14.672). Apply BMS 10-11, Type 1 primer (F-20.03) all over, but no finish in hole.
Cover (389), Caps (581,583)	Glass fabric reinforced epoxy laminate	Prepare the surface (SRF-14.672). Apply BMS 10-79, Type 2 primer and BMS 10-60, Type 2 enamel, BAC707 gray gloss (F-19.40) all over.
Plate (451,453), Angle (127,129), Ribs (29,31,39,41, 49,51,59,61,87,89, 97,99,107,109,117, 119,137,139,147, 149,157,159,167, 169,177,179,187, 189,195,197)	Graphite/epoxy plus fiberglass laminate	Prepare the surface (SRF-14.672). Apply BMS 10-79, Type 2 primer and BMS 10-60, Type 2 enamel, BAC707 gray gloss (F-19.40) all over.
Rib installation (447,449,585,587, 615,617,637,639)		Prepare the surface (SRF-14.672). Apply BMS 10-11, Type 1 primer (F-20.03), overspray permitted (Fig. 602).
Spar Assembly (439,441)	Graphite/epoxy	Prepare the surface (SRF-14.672). Apply BMS 10-79, Type 2 primer and BMS 10-60, Type 2 enamel, BAC707 gray gloss (F-19.40) per Fig. 603, Detail A, overspray permitted.
Elevator Assembly (1,5)		Apply BMS 10-79, Type 2 primer and BMS 10-60, Type 2 enamel, BAC707 gray gloss (F-19.40) per Fig. 603, overspray permitted.

Refinish Details
Figure 601 (Sheet 2)

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 COMPONENT
 MAINTENANCE MANUAL

IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 2</u>		
Seal Retainers (21,23,25,27,29)	Al alloy	Chromic acid anodize and apply BMS 10-11, Type 1 primer (F-18.13) all over. Apply BMS 10-60, BAC707 gray gloss enamel (F-14.9813, which replaces SRF-14.9813) all over.
Doors (637,655, 657)	Graphite/epoxy	Prepare the surface (F-14.672, which replaces F-14.67). Apply BMS 10-79, Type 2 primer (F-19.46).
Plate (647,663, 665,667)	Graphite/epoxy	Prepare the surface (F-14.672, which replaces F-14.67). Apply BMS 10-11, Type 1 primer (F-20.03).
Cap (593,595)	Glass fabric reinforced epoxy laminated	Prepare the surface (F-14.672). Apply BMS 10-11, Type 1 primer (F-20.03).
Spar Assembly (401,403)	Graphite/epoxy	Prepare the surface (F-14.672). Apply BMS 10-79, Type 2 primer and BMS 10-60, Type 2 enamel, BAC707 gray gloss (F-19.40) per Fig. 603, Detail A. Overspray is premitted.
Elevator Assembly (1,5)		Prepare the surface (F-14.672, which replaces F-14.67). Apply BMS 10-79, Type 2 primer (F-19.46).

Refinish Details
 Figure 601 (Sheet 3)

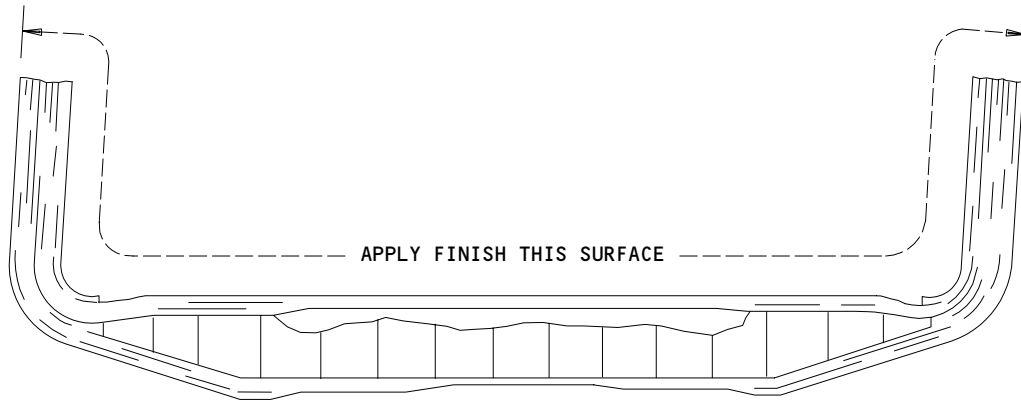
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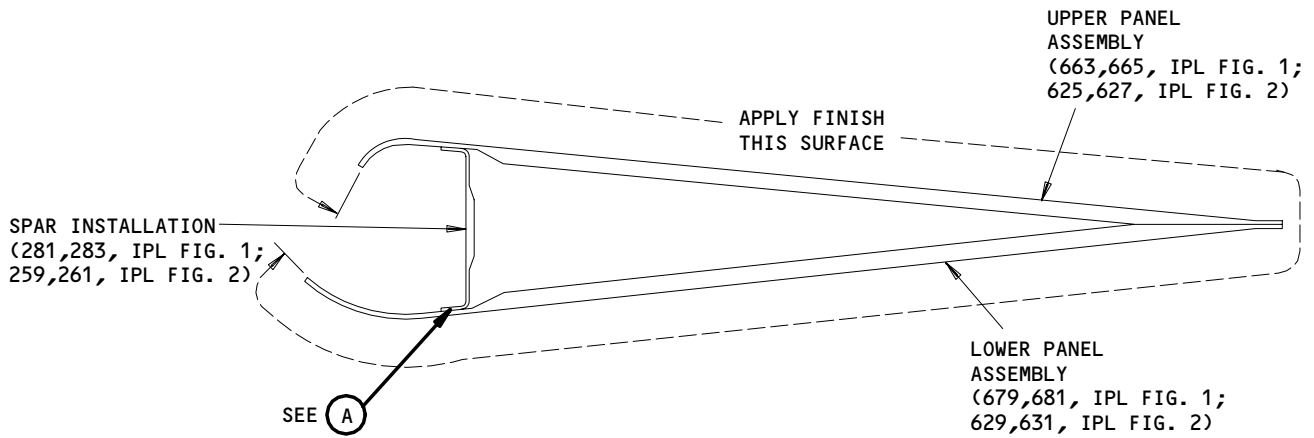
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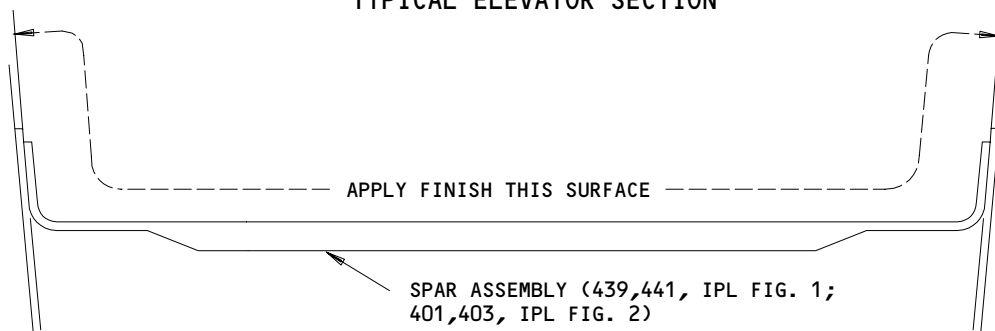


183T2005-1,-2
 183T2006-1,-2
 183T2007-1,-2
 183T2008-1,-2

**Rib Installation Refinish
 Figure 602**



TYPICAL ELEVATOR SECTION



(A)

**Elevator Assembly Refinish
 Figure 603**

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REPAIR 9-1

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ASSEMBLY1. Materials

NOTE: Equivalent materials can be used.

- A. Enamel -- BMS 10-11, type 2, BAC701 black gloss (SOPM 20-60-02)
- B. Lockwire -- MS20995N32 (SOPM 20-60-04)
- C. Primer -- BMS 10-11, type 1 (SOPM 20-60-02)
- D. Sealant -- BMS 5-95 (SOPM 20-60-04)

2. Assembly

- A. Use standard industry practices for assembly of this component, and additional procedures in following steps.
- B. Aft Interconnecting Fitting Assembly (463, IPL Fig. 1; 439, IPL Fig. 2)

- (1) Apply faying surface seal with BMS 5-95 sealant to mating surfaces of fitting assembly and rib assembly (561, 563, IPL Fig. 1; 509, 511, IPL Fig. 2).
- (2) Install fasteners (465, IPL Fig. 1; 441, IPL Fig. 2) with wet BMS 5-95 sealant.
- (3) Fillet seal all around collar (467, IPL Fig. 1; 443, 447, 449, IPL Fig. 2) with BMS 5-95 sealant.
- (4) Fillet seal all around fitting assembly with BMS 5-95 sealant.

- C. Upper Panel (663A, 663B, 665A, 665B, IPL Fig. 1; 625, 627, IPL Fig. 2)

NOTE: Gaps 0.008 inch or smaller can be pulled up only when the wavelength over which the gap occurs is longer than 160 times the gap.

- (1) Apply faying surface seal with BMS 5-95 sealant to panel assemblies (663A, 663B, 665A, 665B, 679, 681, IPL Fig. 1; 625, 627, 629, 631, IPL Fig. 2) per Fig. 701.

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- (2) Apply faying surface seal with BMS 5-95 sealant to all mating surfaces of and fill all cavities between panel assemblies, and ribs (249, 251, 263, 265, IPL Fig. 1; 255, 257, IPL Fig. 2).
 - (3) Countersink both sides of panel assemblies (663A, 663B, 665A, 665B, 679, 671, IPL Fig. 1; 625, 627, 629, 631, IPL Fig. 2) and install rivets (23, IPL Fig. 1; 31, IPL Fig. 2). Manufactured head location optional.
- D. Installation of fitting assemblies (315, 317, 349, 351, 355, 357, 361, 363, 435, 437, IPL Fig. 1; 291, 293, 333, 335, 337, 339, 341, 343, 397, 399, IPL Fig 2) to inboard segment - elevator assembly (1, 5).
- (1) Use shims (297, 299, 305, 307, 325, 327, 333, 335, 341, 343, 417, 419, 425, 427, IPL Fig. 1; 271, 273, 275, 277, 305, 307, 309, 310, 311, 313, 377, 379, 381, 383, IPL Fig. 2) as indicated by the notes made during Disassembly. Remove 0.003 inch laminations as necessary to make hinge centerlines concentric within 0.010 inch. Apply BMS 10-11, type 1 primer (F-20.03) after delamination. Maximum allowable gap after shimming is 0.005 inch. Install shims with peel sides against the aluminum fittings.
 - (2) Apply BMS 5-95 faying surface sealant to all mating surfaces of, and fill all cavities between, fittings, shims, and spar assembly (439, 441, IPL Fig. 1; 401, 403, IPL Fig. 2).
 - (3) Install fasteners (295, 303, 323, 331, 339, 415, 423, IPL Fig. 1; 267, 269, 299, 301, 303, 373, 375, 405, 411, IPL Fig. 2) to spar installation (281, 283, IPL Fig. 1; 259, 261, IPL Fig. 2) with wet BMS 5-95 sealant. Seal collars (301, 329, 337, 421, IPL Fig. 1; 281, 283, 317, 319, 321, 387, 389, IPL Fig. 2) with BMS 5-95 sealant.
 - (4) Fillet seal, with BMS 5-95 sealant, all intersecting surfaces between fittings, shims, and spar assembly (439, 441, IPL Fig. 1; 401, 403, IPL Fig. 2).
- E. Installation of seal retainers (13, 15, 16, 17, 18, IPL Fig. 1; 20, 21, 22, 23, 24, 25, 26, 27, 29, IPL Fig. 2).
- (1) Apply fay surface seal with BMS 5-95 sealant to all mating surfaces of seal retainers and panel assembly (663A, 663B, 665A, 665B, 679, 681, IPL Fig. 1; 625, 627, 629, 631, IPL Fig. 2).
 - (2) Fillet seal, with BMS 5-95 sealant, all intersecting surfaces between seal retainers and graphite/epoxy panel.

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ASSEMBLY

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- (3) Install fasteners (19, IPL Fig. 1; 13, 14, IPL Fig. 2) to seal retainers with wet BMS 5-95 sealant. Fillet seal all around collars (21, IPL Fig. 1; 16, 17, IPL Fig. 2) or nut (21C, IPL Fig. 1; 19, 19G, IPL Fig. 2) and washer (20, IPL Fig. 1; 15, 15G, IPL Fig. 2) with BMS 5-95 sealant.
 - (4) Lockwire seal retainers and seals (SOPM 20-50-02) by the double-twist method. Then inject BMS 5-95 sealant into the lockwire hole cavity.
- F. Fillet seal, with BMS 5-95 sealant, all intersecting surfaces between aluminum parts (238, 239, 241, 243, 249, 251, 263, 265, IPL Fig. 1; 215, 217, 255, 257, IPL Fig. 2) of interconnect rib installation (223, 225, IPL Fig. 1; 211, 213, IPL Fig. 2), shims (261, 279, IPL Fig. 1; 245, 247, IPL Fig. 2), and graphite/epoxy structures.
 - G. Apply BMS 5-95 sealant to all faying surfaces and install cap (581, IPL Fig. 1; 537, IPL Fig. 2).
 - H. Apply faying surface seal with BMS 5-95 sealant to all mating surfaces of rib (29, 31, IPL Fig. 1) and interconnect rib installation (223, 225, IPL Fig. 1). Install fasteners (35, IPL Fig. 1) with wet BMS 5-95 sealant and fillet seal all around them.
 - I. Attach identification plate (709, IPL Fig. 1; 673, IPL Fig. 2) and marker (710, IPL Fig. 1; 675, IPL Fig. 2) to spar installation (281, 283, IPL Fig. 1; 259, 261, IPL Fig. 2) with BMS 5-95 sealant (Fig. 702).
 - J. Stencil identification number 336A on left-hand units, and 346A on right-hand units on cover assembly (371A, IPL Fig. 1; 351, IPL Fig. 2) with BMS 10-11, type 2 enamel, BAC701 black gloss. Make the letters 0.50 inch high on interior surface of cover assembly at location shown (Fig. 703).
 - K. Installation of corrosion inhibiting compound for inboard elevator assembly 183T2001-5015, 183T2001-5016.
- (1) Clean dirty areas to make it easier to get the compound into faying surfaces.

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01.1 Page 703
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- (2) Give protection to silicone or rubber type mechanical seals from the corrosion inhibiting compound.
- (3) Mask or give protection to the external surface of all skin panels from overspray.
- (4) Do not apply compound on bushings, bearings, or lubricated components.
- (5) Do not let compound get on mechanical joints in sliding surface contact, or surfaces that will be painted and sealed.
- (6) Apply BMS 3-23 corrosion inhibiting compound to the exposed surfaces of hinge and interconnect fittings, spar and closure rib (SOPM 20-41-05).

CAUTION: DO NOT APPLY TOO MUCH COMPOUND, OR IN-SERVICE INSPECTION OF UNDERLYING STRUCTURE WILL NOT BE EASY.

- (7) Make sure the layer of compound is continuous. Apply a sufficient thickness of BMS 3-23 corrosion inhibiting compound to be sure the compound flows into joints and crevices. The recommended thickness range to ensure penetration and minimize weight is 0.005-0.0015 inch dry and 0.001-0.003 inch wet.

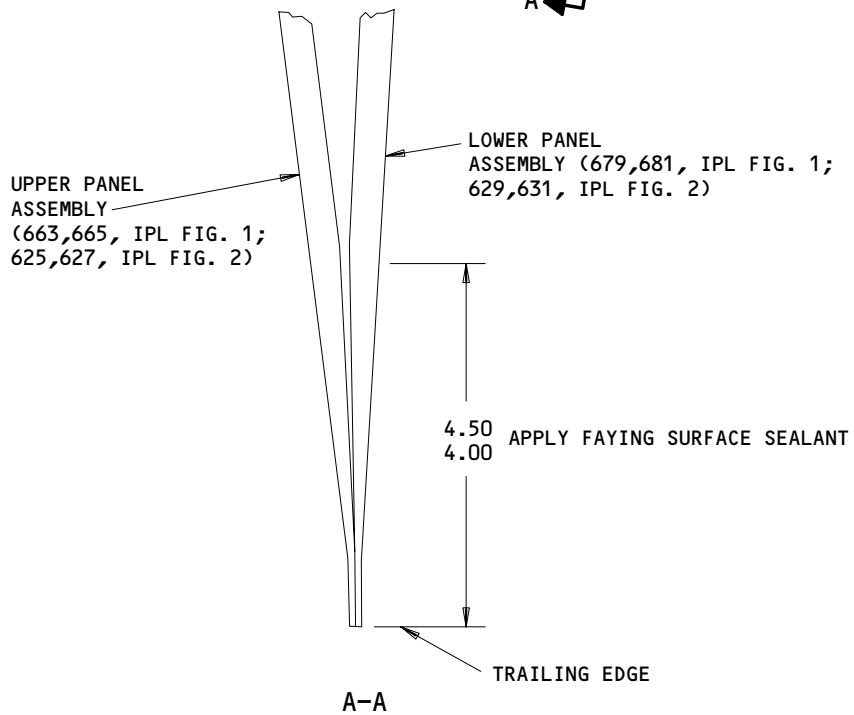
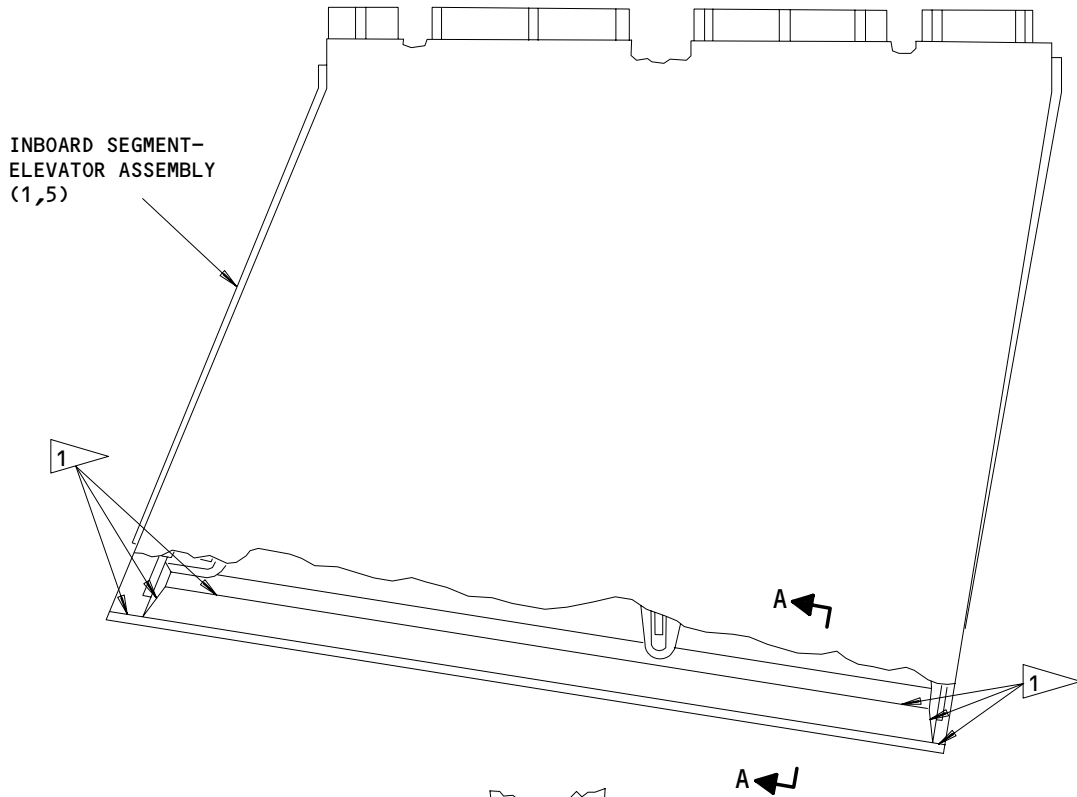
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ASSEMBLY

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ALL DIMENSIONS ARE IN INCHES

1 EDGE OF FAYING SURFACE SEALANT BMS 5-95

Faying Surface Seal
Figure 701

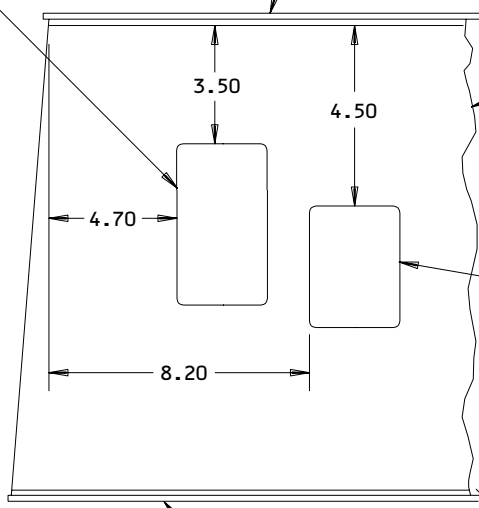
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ASSEMBLY
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Dec 01/94

01.101

MARKER (710, IPL FIG. 1;
 675, IPL FIG. 2)

UPPER PANEL ASSEMBLY (663,665)



SPAR INSTALLATION (281,283,
 IPL FIG. 1; 259,261,
 IPL FIG. 2)

IDENTIFICATION PLATE (709,
 IPL FIG. 1; 673, IPL FIG. 2)



LOWER PANEL ASSEMBLY (679,681)

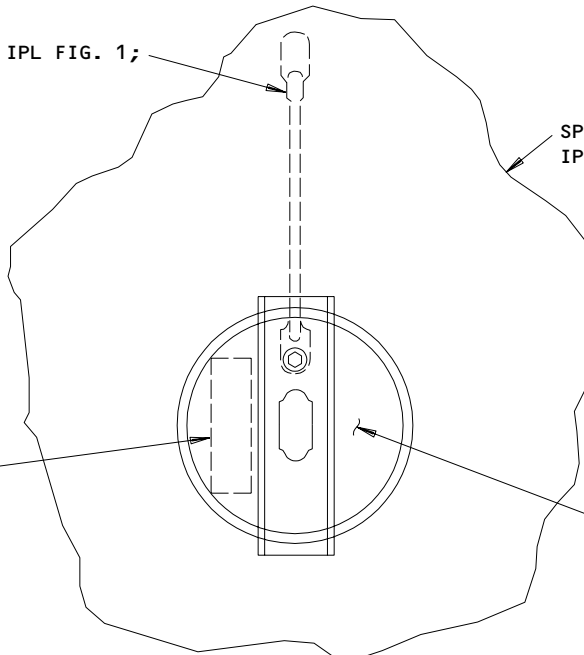


LOCATE PLATE AS SHOWN ± 0.25

ALL DIMENSIONS ARE IN INCHES

**Identification Plate Location
 Figure 702**

JUMPER ASSEMBLY (369, IPL FIG. 1;
 349, IPL FIG. 2)



SPAR INSTALLATION (281,283,
 IPL FIG. 1; 259,261 IPL FIG. 2)

STENCIL LETTERS
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COVER ASSEMBLY (371A,
 IPL FIG. 1; 351 IPL FIG. 2)

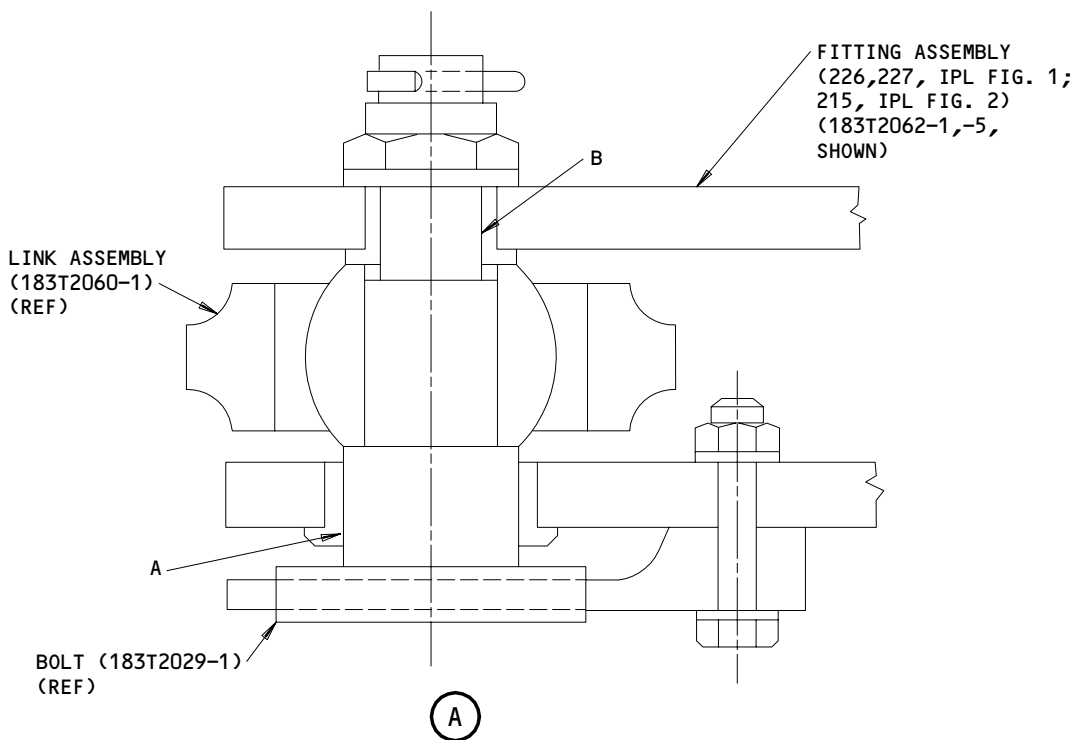
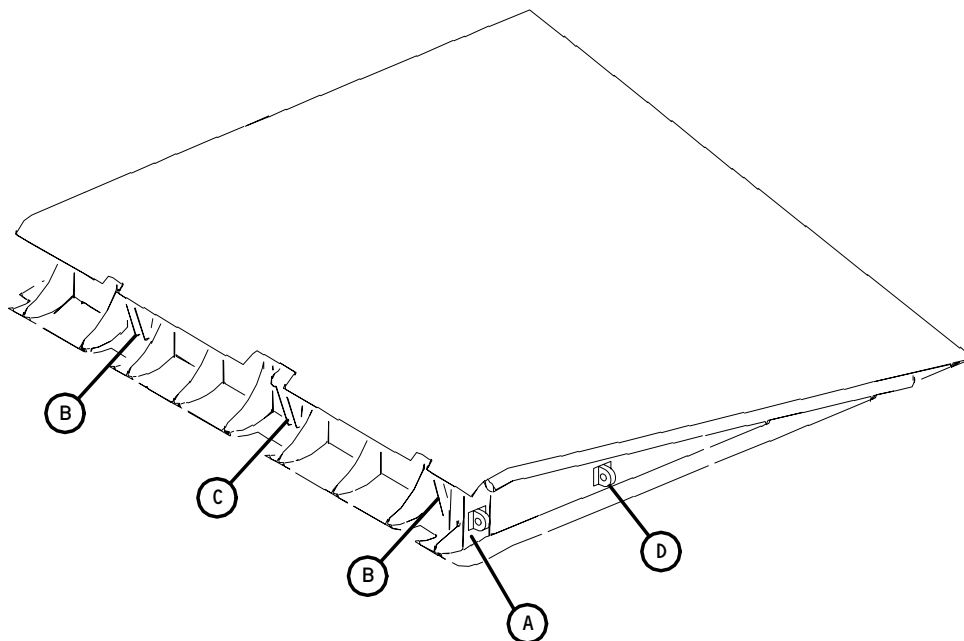
**Cover Identification Number
 Figure 703**

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FITS AND CLEARANCES

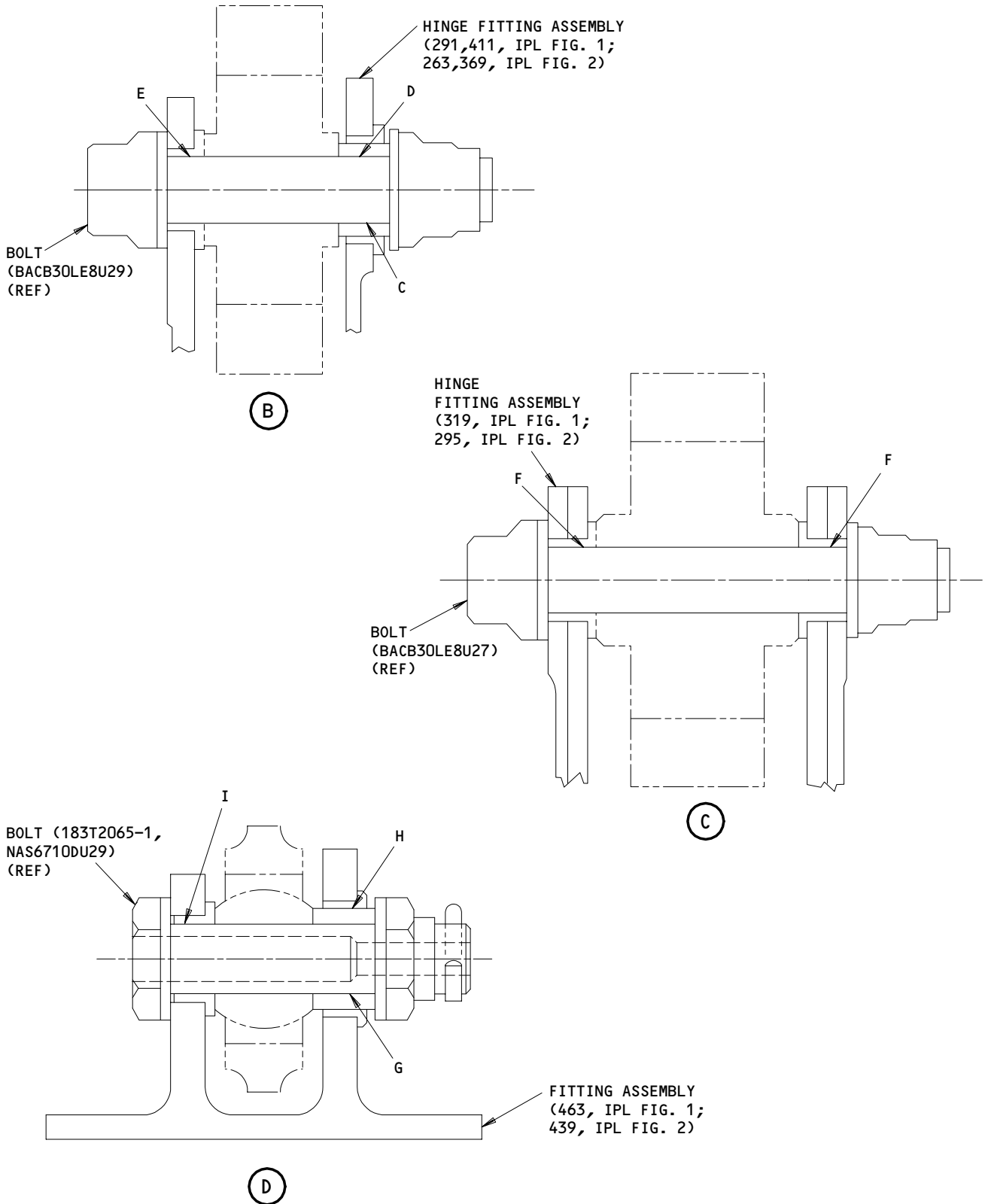


Fits and Clearances
Figure 801 (Sheet 1)

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FITS AND CLEARANCES
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**COMPONENT
MAINTENANCE MANUAL**




















**Fits and Clearances
Figure 801 (Sheet 2)**

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FITS AND CLEARANCES
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BOEING
 COMPONENT
 MAINTENANCE MANUAL

Ref Letter Fig.801	Mating Item No.	IPL Fig. No.	Design Dimension				Service Wear Limit		
			Dimension		Assembly Clearance		Dimension Limits		Maximum Allowable Clearance
			Min	Max	Min	Max	Min	Max	
A	ID 235,227	1,2	0.8745	0.8753	0.0005	0.0018	0.8695	0.8798	0.0058
	OD 	1,2	0.8735	0.8740					
B	ID 237,229	1,2	0.5000	0.5007	0.0005	0.0017	0.4957	0.5045	0.005
	OD 	1,2	0.4990	0.4995					
C	ID 	1,2	0.5000	0.5005	0.0005	0.0015	0.4955	0.5045	0.005
	OD 	1,2	0.4990	0.4995					
D	ID 311,433 287,393	1 2	0.6870	0.6877	0.0005	0.0017	0.6827	0.6915	0.005
	OD 	1,2	0.6860	0.6865					
E	ID 313,431 289,393	1 2	0.5000	0.5007	0.0005	0.0017	0.4957	0.5045	0.005
	OD 	1,2	0.4990	0.4995					
F	ID 347,329	1,2	0.5000	0.5007	0.0005	0.0017	0.4957	0.5045	0.005
	OD 	1,2	0.4990	0.4995					
G	ID 	1,2	0.6245	0.6250	0.0005	0.0015	0.6200	0.6290	0.005
	OD 	1,2	0.6235	0.6240					
H	ID 469,455	1,2	0.8745	0.8753	0.0005	0.0018	0.8695	0.8798	0.0058
	OD 	1,2	0.8735	0.8740					
I	ID 471,457	1,2	0.6245	0.6252	0.0005	0.0017	0.6202	0.6290	0.005
	OD 	1,2	0.6235	0.6240					

-  BOLT, 183T2029-1 (REF)
 BUSHING, BACB28AK08-036 (REF)
 BOLT, BACB30LE8U29 (REF)
 BOLT, BACB30LE8U37 (REF)
 BUSHING, BACB28AK10-050 (REF)
 BOLT, 183T2065-1 OR NAS6710DU29

ALL DIMENSIONS ARE IN INCHES

Fits and Clearances
 Figure 801 (Sheet 3)

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FITS AND CLEARANCES
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FOR TORQUE VALUES OF STANDARD FASTENERS, REFER TO 20-50-01			
ITEM NO. IPL FIG. 1	NAME	TORQUE	
		POUND-INCHES	POUND-FEET
468A	NUT	115-130	

Torque Table
 Figure 802

172518

SPECIAL TOOLS, FIXTURES AND EQUIPMENT

NOTE: Equivalent substitutes may be used.

- A. Alignment Equipment, inboard hinge -- A55003-1.

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SPECIAL TOOLS

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ILLUSTRATED PARTS LIST

1. This section lists and illustrates replaceable or repairable component parts. The Illustrated Parts Catalog contains a complete explanation of the Boeing part numbering system.

2. Indentures show parts relationships as follows:

Assembly

Detail Parts for Assembly

Subassembly

Attaching Parts for Subassembly

Detail Parts for Subassembly

Detail Installation Parts (Included only if installation parts may be returned to shop as part of assembly)

3. One use code letter (A, B, C, etc.) is assigned in the EFF CODE column for each variation of top assembly. All listed parts are used on all top assemblies except when limitations are shown by use code letter opposite individual part entries.

4. Letter suffixes (alpha-variants) are added to item numbers for optional parts, Service Bulletin modification parts, configuration differences (except left- and right-hand parts), product improvement parts, and parts added between two sequential item numbers. The alpha-variant is not shown on illustrations when appearance and location of all variants of the part is the same.

5. Service Bulletin modifications are shown by the notations PRE SB XXXX and POST SB XXXX.

A. When a new top assembly part number is assigned by Service Bulletin, the notations appear at the top assembly level only. The configuration differences at detail part level are then shown by use code letter.

B. When the top assembly part number is not changed by the Service Bulletin, the notations appear at the detail part level.

6. Parts Interchangeability

Optional
(OPT)

The parts are optional to and interchangeable with other parts having the same item number.

Supersedes, Superseded By
(SUPSDS, SUPSD BY)

The part supersedes and is not interchangeable with the original part.

Replaces, Replaced By
(REPLS, REPLD BY)

The part replaces and is interchangeable with, or is an alternate to, the original part.

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ILLUSTRATED PARTS LIST

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VENDORS

OPTK6 SPS TECHNOLOGIES INC AEROSPACE PRODUCTS DIV
5195 W 4700 SPO BOX 18459
KEARNS, UTAH 84118

06725 AIR INDUSTRIES CORPORATION
12570 KNOTT STREET
GARDEN GROVE, CALIFORNIA 92641-3932
FORMERLY AIR INDUSTRIES OF CALIF IN GARDENA, CALIF.

06950 SCREWCORP VSI AEROSPACE PRODUCTS DIV FAIRCHILD IND DIV
13001 EAST TEMPLE AVENUE PO BOX 730
CITY OF INDUSTRY, CALIFORNIA 91746-1417
FORMERLY VB0096 AND VSI CORP SCREWCORP DIV
FORMERLY IN CULVER CITY, CALIFORNIA

08524 DEUTSCH FASTENER CORP SEE CODE V97928

1FF12 CIRCUIT SYSTEMS CO
2621 COLORADO CIR PO BOX 171322
ARLINGTON, TEXAS 76017

1GK47 R AND B ELECTRONICS INC
2374 NW DALLAS STREET
GRAND PRAIRIE, TEXAS 75050

11815 CHERRY AEROSPACE FASTENERS DIV OF TEXTRON
1224 EAST WARNER AVENUE PO BOX 2157
SANTA ANA, CALIFORNIA 92707-0157
FORMERLY IN LOS ANGELES, CALIF , FORMERLY CHERRY FASTENERS
TOWNSEND DIV OF TEXTRON INC V71087

15653 FAIRCHILD FASTENERS KAYNAR PRODUCTS DIV
800 S STATE COLLEGE BLVD
FULLERTON, CALIFORNIA 92831-3001
FORMERLY VK6405 MICRODOT AEROSP LTD; FORMERLY KAYNAR TECH
KAYNAR DIV

17446 HUCK MFG CO GOV CONTRACTS LOS ANGELES DIV SUB OF FED-MOGUL
900 WATSON CENTER ROAD
CARSON, CALIFORNIA 90745

5M902 FAIRCHILD IND INC FAIRCHILD AEROSPACE FASTENER DIV
3016 W LOMITA BLVD
TORRANCE, CALIFORNIA 90505-5103
FMLY IN REDONDO BEACH, CALIF

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BOEING
 COMPONENT
 MAINTENANCE MANUAL
VENDORS

52828 REPUBLIC FASTENER MFG CORP
 1300 RANCHO CONEJO BLVD
 NEWBURY PARK, CALIFORNIA 91320-1405
 FORMERLY IN SYLMAR, CALIFORNIA

53551 ALLFAST FASTENING SYSTEMS INC
 15200 EAST DON JULIAN ROAD PO BOX 3166
 CITY OF INDUSTRY, CALIFORNIA 91745-1001
 FORMERLY V0736B
 FORMERLY ALLFAST INC V5K545

56878 SPS TECHNOLOGIES INC AEROSPACE AND INDUSTRIAL PRODUCTS DIV
 HIGHLAND AVENUE
 JENKINTOWN, PENNSYLVANIA 19046
 FORMERLY STANDARD PRESSED STEEL

60516 WEST COAST AEROSPACE INC
 812 MIRAFLORES STREET
 SAN PEDRO, CALIFORNIA 90731-1439

72962 HARVARD INDUSTRIES INC
 3 WERNER WAY SUITE 210
 LEBANON, NEW JERSEY 08833
 FORMERLY AMERACE CORP ESNA DIV
 FORMERLY ELASTIC STOP NUT IN UNION, NJ

73197 HI-SHEAR TECHNOLOGY CORP
 2600 SKYPARK DRIVE
 TORRANCE, CALIFORNIA 90509

80539 SPS TECHNOLOGIES INC AEROSPACE PRODUCTS DIV
 2701 SOUTH HARBOR BOULEVARD PO BOX 1259
 SANTA ANA, CALIFORNIA 92702-1259
 FORMERLY NUTT-SHEL DIV OF SPC WESTERN CO V80539
 AND STANDARD PRESSED STEEL WESTERN DIV V17279

91812 JANCO CORPORATION
 3111 WINONA AVENUE,PO BOX 3038
 BURBANK, CALIFORNIA 91504-2543

92215 FAIRCHILD IND INC FAIRCHILD AEROSPACE FASTENER DIV
 3010 W LOMITA BLVD
 TORRANCE, CALIFORNIA 90505-5102
 FORMERLY VOI-SHAN IN CULVER CITY, CALIF

97928 HUCK INTL INC
 3969 PARAMOUNT BLVD
 LAKEWOOD, CALIFORNIA 90712-4193

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VENDORS

98996 OLYMPIA FASTENING INV SEE V53551

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BOEING
 COMPONENT
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
AF5141-3-2		1	387	2	
		1	502	24	
		1	502A	16	
		1	579	80	
		1	579A	84	
		1	613	76	
		1	613A	80	
		1	661	86	
	AF5141-3-3 AN960C10		1	444C	8
			1	288	2
			1	498	4
		1	516	8	
		1	522	4	
		1	568	2	
		2	415	2	
		2	465	4	
		2	485	12	
		2	523	2	
AN960C10L			1	56	2
		1	66	2	
		1	76	2	
		1	104	2	
		1	124	2	
		1	144	2	
		1	164	2	
		1	184	2	
		1	202	2	
		1	212	2	
		1	592	8	
		1	630A	2	
		2	50	2	
		2	64	2	
		2	78	2	
		2	96	2	
		2	118	2	
		2	138	2	
		2	158	2	
		2	166	2	
	2	190	2		
	2	204	2		
	2	413	2		
	2	589	2		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
AN960C416L		1	466A	3
		2	445	3
AN960C6L		1	379	1
AN960C6L		2	359	1
BACB28AM11B020A		1	311	1
		1	433	1
BACB28AM14B030A		2	287	1
		2	395	1
		1	235	1
		1	469	1
BACB28AP08P018		2	227	1
		2	455	1
		1	313	1
		1	431	1
BACB28AP08P028		2	289	1
		2	393	1
		1	237	1
BACB28AP10P028		2	229	1
		1	471	1
BACB30FN6A4U		2	457	1
		1	442A	2
		1	630	2
		2	407	2
BACB30LL3U3		2	587	2
		1	657	2
BACB30LL3U4		2	615	2
		1	572	2
		1	606	2
		2	517	2
		2	557	2

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BOEING
 COMPONENT
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
BACB30MY6K		1	48J	4	
		1	171	2	
		1	303	7	
		1	339	24	
		1	423	8	
		2	37	4	
		2	47	2	
		2	63	4	
		2	75	1	
		2	85	2	
		2	95	2	
		2	105	2	
		2	115	2	
		2	125	4	
		2	135	2	
		2	145	2	
		2	155	2	
		2	163	2	
	BACB30MY6K		2	173	2
			2	189	2
			2	201	1
			2	269	7
			2	303	24
			2	345	1
			2	375	8
			2	543	8
			2	575	16
		2	601	8	
BACB30MY6K2		1	35	2	
		1	53	2	
		1	63	1	
		1	101	2	
		1	121	2	
		1	131	2	
		1	141	2	
		1	161	2	
		1	181	2	
		1	199	1	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACB30MY6K3		1	45	2
		1	75	4
		1	93	2
		1	111	2
		1	133	2
		1	151	2
		1	191	2
		1	211	2
		1	365	1
		1	397	4
		1	591	8
		1	621	16
		1	643	8
		2	262F	4
	BACB30MY6K4		1	245
		1	257G	7
		1	273	14
BACB30MY6K5		2	237	7
		1	245G	8
		1	459	12
		2	235	8
BACB30MY6K6		2	431	12
		1	257	14
		1	537	6
BACB30MY8K		1	537	6
		2	497	6
BACB30NM3K5		1	495A	4
		1	519A	4
		2	463A	4
		2	483A	4
BACB30NM3K6		1	495	4
		1	519	4
BACB30NU3K3		1	655	41
		1	685	4
		1	703R	4
		2	613	41
		2	633	4
		2	649	4
BACB30NU3K4		1	444A	8
		1	571	38
		1	571A	40
		1	605	36
		1	605A	38
		2	411	8
		2	555	38

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BOEING
 COMPONENT
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACB30NU3K5		1	267A	4
		1	566	2
		2	515	2
BACB30NU3K6		1	269A	4
		1	493	12
		1	515	12
BACB30NU3K7		1	493A	8
		1	515A	8
		2	461	8
BACB30NU4K5		2	481	8
		1	73A	2
		1	209A	2
BACB30NW6K		2	61	2
		2	187	2
		1	48L	4
BACB30NW6K		1	255G	8
		1	287	2
		1	295	6
		1	331	3
		1	415	6
		1	689	4
		1	704	4
		2	39	4
		2	49	6
		2	77	6
		2	87	4
		2	97	6
		2	107	4
		2	117	6
		2	137	6
2	147	4		
2	157	6		
2	165	6		
2	175	4		
2	203	6		
2	267	6		
2	301	3		
2	373	6		
2	405	90		
2	553	41		
2	585	97		
2	611	44		
2	639	4		
2	659	4		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACB30NW6K3		1	19	24
		1	33	3
		1	43	4
		1	55	6
		1	65	6
		1	91	4
		1	103	6
		1	113	4
		1	123	6
		1	143	6
		1	153	4
		1	163	6
		1	173	4
		1	183	6
		1	192	4
		1	201	6
		1	442	44
		1	629	97
		1	651	44
		1	671	32
	1	701	30	
	2	13	24	
	2	14	22	
BACB30NW6K4		1	443A	52
		1	444	8
BACB30NW6K4		1	565	38
		1	599	39
		1	599A	40
		2	409	8
BACB30NW6K5		1	565A	40
		2	512	40
		2	513	40
BACB30NW6K6		2	239	2
BACB30NW6K7		1	253A	4
		2	243	4
BACB30NW6K8		1	255A	4
		2	241	2
BACB30NW8K		2	299	3
BACB30NW8K7		1	323	3
BACB30NX8K		1	465	9
		2	441	9

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BOEING
 COMPONENT
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACB30NX8K11		1	231A	8
BACB30NX8K8		1	229	4
		1	231B	12
		2	219	12
BACB30UR3K3		1	655A	41
		1	685A	4
		1	703S	4
		2	613A	41
		2	633A	4
		2	649A	4
BACB30UR3K4		1	444B	8
		1	571B	40
		1	571C	38
		1	605B	38
		1	605E	36
		2	411A	8
		2	512A	40
		2	555A	38
BACB30UR3K5		1	566A	2
		2	515A	2
BACB30UR3K6		1	493C	12
		1	515C	12
BACB30UR3K7		1	493B	8
		1	515B	8
		2	461A	8
		2	481A	8

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACB3OUR4K5		1	73B	2
BACB3OUR4K5		1	209B	2
		2	61A	2
		2	187A	2
BACC30AB6S		1	37	5
		1	47	6
		1	48N	8
		1	57	8
		1	67	7
		1	77	4
		1	95	6
		1	105	8
		1	115	6
		1	125	8
		1	135	4
		1	145	8
		1	155	6
		1	165	8
		1	175	6
		1	185	8
		1	193	6
		1	203	7
		1	213	2
		1	247A	11
		1	247G	8
		1	259G	7
		1	275	14
		1	289	2
		1	309	7
		1	345	24
		1	367	1
		1	399	4
		1	429	8
		1	445	98
		1	461	12
		1	569	40
		1	593	8
		1	603	39
		1	603A	41
		1	623	16
		1	631	99
		1	645	8
		1	653	44
		1	673	32
		1	691	4
		1	703	30

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACC30AB6S		1	704A	4
		2	41	8
		2	51	8
		2	65	4
		2	79	7
		2	89	6
		2	99	8
		2	109	6
		2	119	8
		2	129	4
		2	139	8
		2	149	6
		2	159	8
		2	167	8
		2	177	6
		2	191	2
		2	205	7
		2	251	15
		2	262J	4
		2	285	7
		2	327	24
		2	347	1
		2	391	8
		2	417	96
		2	419	2
		2	433	12
		2	525	40
		2	545	8
		2	563	41
		2	577	16
		2	591	99
		2	603	8
		2	617	44
		2	641	4
	2	661	4	
BACC30AB8S		1	539	6
		2	499	6
BACC30M6		1	21	24
		1	259	22
		1	259H	8
		1	301	6
		1	337	3
		1	421	6
		2	16	22
		2	17	24

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACC30M6		2	253	8
		2	281	6
		2	323	3
		2	387	6
BACC30M8		1	329	3
		2	317	3
BACC30X8		1	233	12
		1	467	6
		2	223	12
		2	447	6
BACC30X8S		1	468	3
		2	451	3
BACJ40AB11-6		1	369	1
		2	349	1
BACN10JC06CM		1	381	1
		2	361	1
BACN10JC3CD BACN10JC3CM		1	271A	8
		1	289A	2
		1	499	4
		1	517	12
		1	517A	8
		1	523	4
		1	568B	2
		2	421	2
		2	471	4
		2	487	12
		2	527	2
BACN10JR3CF		1	578	2
		1	609	2
		1	660	2
		2	535	2
		2	569	2
		2	623	2
BACN10JR3CFD		1	444D	8
		1	501A	12
		1	501B	8
		1	577A	38
		1	577B	40
		1	611	36
		1	611A	38
		1	659	41
		1	693	4
	1	704J	4	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
BACN10JR3CFD		2	425	8	
		2	469	8	
		2	533	40	
		2	567	38	
		2	621	41	
		2	645	4	
		2	653	4	
	BACN10JR4CFD		1	79A	2
		1	215B	2	
		2	69	2	
		2	195	2	
BACN10JR4CFM		1	385	1	
		2	364	1	
BACR15BB5AD		1	242	4	
BACR15BB5AD7		1	477	4	
		1	353	2	
BACR15DR3A		1	359	2	
		2	331	4	
		1	81	4	
		1	217	4	
		1	695	8	
		1	704L	8	
		2	67	4	
		2	193	4	
		2	363	2	
		2	423	16	
		2	467	16	
		2	531	84	
		2	565	80	
		2	619	86	
	2	643	8		
BACR15DR3A2		2	651	8	
		1	387	2	
		1	502	24	
		1	502A	16	
		1	579	80	
		1	579A	84	
		1	613	76	
		1	613A	80	
		1	661	86	
	BACR15DR3A3		1	444C	8
	BACR15FT6AD11		1	407	2
		2	262Q	2	
BACR15GA5-5		1	23	71	
		2	31	71	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACS12CK06-22		1	375	1
		2	353	1
BACS12FA4K24		1	383	1
		2	355	1
BACS4OR08B32F		1	297	2
		1	417	2
		2	271	2
		2	377	2
BACS4OR08B41F		1	333	1
		2	309	1
BACS4OR08B44F		1	280	1
BACS4OR08C32F		1	299	2
		1	419	2
		2	273	2
		2	379	2
BACS4OR08C41F		1	335	1
		2	310	1
BACS4OR09B45F		1	325	1
		2	305	1
BACS4OR09C45F		1	327	1
		2	307	1
BACS4OR10D17F		1	262G	1
		2	249	1
BACS4OR10U19		1	497	1
		1	521	1
BACS4OR13B108F		1	425	1
		2	381	1
BACS4OR13B98F		1	305	1
		2	275	1
BACS4OR13C108F		1	427	1
		2	383	1
BACS4OR13C98F		1	307	1
		2	277	1
BACS4OR16C19F		1	279	1
BACS4OR38B104F		1	341	1
		2	311	1
BACS4OR38C104F		1	343	1
		2	313	1
BACW10BP3DP		1	270	8
BACW10BP3NDP		1	20	24
		1	258	22
		1	270A	8
		1	300	6
		1	336	3
		1	420	6

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACW10BP3NDP		2	15	24
		2	15G	22
		2	279	6
		2	321	3
		2	385	6
BACW10BP4NDP		1	232	12
		1	328	3
		1	466	6
		2	221	12
		2	315	3
BAC27TWG0001		2	443	6
		1	710	1
BRF200C3		2	675	1
		1	578	2
BRF200C3D		1	609	2
		1	660	2
		2	535	2
		2	569	2
		2	623	2
		1	444D	8
BRF200C4D		1	501A	12
		1	501B	8
		1	577A	38
		1	577B	40
		1	611	36
		1	611A	38
		1	659	41
		1	693	4
		1	704J	4
		2	425	8
		2	469	8
		2	533	40
		2	567	38
	2	621	41	
BRF200C4M		2	645	4
		2	653	4
		1	79A	2
		1	215B	2
BRF200C4M		2	69	2
		2	195	2
		1	385	1
	2	364	1	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
B30MY6K2		1	35	2
		1	53	2
		1	63	1
B30MY6K2		1	101	2
		1	121	2
		1	131	2
		1	141	2
		1	161	2
		1	181	2
		1	199	1
B30MY6K3		1	45	2
		1	75	4
		1	93	2
		1	111	2
		1	133	2
		1	151	2
		1	191	2
		1	211	2
		1	365	1
		1	397	4
		1	591	8
		1	621	16
		1	643	8
B30MY6K4		2	262F	4
		1	245	11
		1	257G	7
		1	273	14
B30MY6K5		2	237	7
		1	245G	8
		1	459	12
		2	235	8
		2	431	12

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
B30NW6K3		1	19	24	
		1	33	3	
		1	43	4	
		1	55	6	
		1	65	6	
		1	91	4	
		1	103	6	
		1	113	4	
		1	123	6	
		1	143	6	
		1	153	4	
		1	163	6	
		1	173	4	
		1	183	6	
		1	192	4	
		1	201	6	
	B30NW6K3		1	442	44
			1	629	97
			1	651	44
			1	671	32
		1	701	30	
		2	13	24	
B30NW6K4		2	14	22	
		1	443A	52	
		1	444	8	
		1	565	38	
		1	599	39	
B30NW6K5		1	599A	40	
		2	409	8	
		1	565A	40	
B30NW6K6		2	512	40	
B30NW6K7		2	513	40	
B30NW6K8		2	239	2	
		1	253A	4	
B30NW8K7		2	243	4	
		1	255A	4	
CCR264CS3-2TT		2	241	2	
		1	323	3	
		1	387	2	
		1	502	24	
		1	502A	16	
		1	579	80	
		1	579A	84	
		1	613	76	
		1	613A	80	
		1	661	86	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
CCR264CS3-3TT		1	444C	8
F5001-4BAC		1	385	1
		2	364	1
F5031-3BAC		1	578	2
		1	609	2
		1	660	2
		2	535	2
		2	569	2
		2	623	2
HL10VAZ6-2		1	35	2
		1	53	2
HL10VAZ6-2		1	63	1
		1	101	2
		1	121	2
		1	131	2
		1	141	2
		1	161	2
		1	181	2
		1	199	1
HL10VAZ6-3		1	45	2
		1	75	4
		1	93	2
		1	111	2
		1	133	2
		1	151	2
		1	191	2
		1	211	2
		1	365	1
		1	397	4
		1	591	8
		1	621	16
		1	643	8
		2	262F	4
HL10VAZ6-4		1	245	11
		1	257G	7
		1	273	14
		2	237	7
HL10VAZ6-5		1	245G	8
		1	459	12
		2	235	8
		2	431	12
HL10VAZ6-6		1	257	14
HL1012AZ8-11		1	231A	8
HL1012AZ8-8		1	229	4
		1	231B	12
		2	219	12

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
HL11VAZ6-3		1	19	24	
		1	33	3	
		1	43	4	
		1	55	6	
		1	65	6	
		1	91	4	
		1	103	6	
		1	113	4	
		1	123	6	
		1	143	6	
		1	153	4	
		1	163	6	
	HL11VAZ6-3		1	173	4
			1	183	6
		1	192	4	
		1	201	6	
		1	442	44	
		1	629	97	
		1	651	44	
		1	671	32	
		1	701	30	
		2	13	24	
HL11VAZ6-4		2	14	22	
		1	443A	52	
		1	444	8	
		1	565	38	
		1	599	39	
HL11VAZ6-5		1	599A	40	
		2	409	8	
		1	565A	40	
HL11VAZ6-6		2	512	40	
		2	513	40	
		2	239	2	
HL11VAZ6-7		1	253A	4	
		2	243	4	
HL11VAZ6-8		1	255A	4	
		2	241	2	
HL11VAZ8-7 HL11V6-4		1	323	3	
		1	443A	52	
		1	444	8	
		1	565	38	
		1	599	39	
		1	599A	40	
		2	409	8	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
HL11V6-5		1	565A	40
		2	512	40
		2	513	40
HL11V6-7		1	253A	4
		2	243	4
HL1187-8		1	233	12
		1	467	6
		2	223	12
HL1187-8		2	447	6
		1	468	3
HL1187DU8		2	451	3
HL12VAZ8-11		1	231A	8
HL12VAZ8-8		1	229	4
		1	231B	12
		2	219	12
HL41-6-4		1	442A	2
		1	630	2
		2	407	2
		2	587	2
HL79-6		1	21	24
		1	259	22
		1	259H	8
		1	301	6
		1	337	3
		1	421	6
		2	16	22
		2	17	24
		2	253	8
		2	281	6
		2	323	3
HL79-8		2	387	6
		1	329	3
		2	317	3
HL87-8		1	233	12
		1	467	6
		2	223	12
		2	447	6

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
HL87DU8		1	468	3
		2	451	3
HL97DU6		1	37	5
		1	47	6
		1	48N	8
		1	57	8
		1	67	7
		1	77	4
		1	95	6
		1	105	8
		1	115	6
		1	125	8
		1	135	4
		1	145	8
		1	155	6
		1	165	8
		1	175	6
		1	185	8
		1	193	6
		1	203	7
		1	213	2
		1	247A	11
		1	247G	8
		1	259G	7
		1	275	14
		1	289	2
		1	309	7
		1	345	24
		1	367	1
		1	399	4
1	429	8		
1	445	98		
1	461	12		
1	569	40		
1	593	8		
1	603	39		
1	603A	41		
1	623	16		
1	631	99		
1	645	8		
1	653	44		
1	673	32		
1	691	4		
1	703	30		
1	704A	4		
		2	41	8

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
		2	51	8
		2	65	4
		2	79	7
		2	89	6
		2	99	8
		2	109	6
		2	119	8
		2	129	4
		2	139	8
		2	149	6
		2	159	8
		2	167	8
		2	177	6
		2	191	2
		2	205	7
		2	251	15
		2	262J	4
		2	285	7
		2	327	24
		2	347	1
		2	391	8
		2	417	96
		2	419	2
		2	433	12
		2	525	40
		2	545	8
		2	563	41
		2	577	16
		2	591	99
		2	603	8
		2	617	44
		2	641	4
		2	661	4

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
HL97DU8		1	539	6
		2	499	6
H01-3BAC		1	517	12
		1	21C	24
KFN305C3		1	37A	5
		1	47A	6
		1	48Q	8
		1	57A	8
		1	67A	7
		1	77A	4
		1	95A	6
		1	105A	8
		1	115A	6
		1	125A	8
		1	135A	4
		1	145A	8
		1	155A	6
		1	165A	8
		1	175A	6
		1	185A	8
		1	193A	6
		1	203A	7
		1	213A	2
		1	247B	11
		1	259A	22
		1	271B	8
		1	275A	14
		1	289B	2
		1	301A	6
		1	309A	7
		1	337A	3
1	345A	24		
1	367A	1		
1	421A	6		
1	429A	8		
1	445A	98		
1	461A	12		
1	499A	4		
1	517B	12		
1	517C	8		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
KFN305C3		1	523A	4
		1	568C	2
		1	593A	8
		1	603E	39
		1	603J	41
		1	623A	16
		1	631A	99
		1	645A	8
		1	653A	44
		1	673A	32
		1	691A	4
		1	703A	30
		1	704B	4
		2	19	24
		2	19G	22
		2	41A	8
		2	51A	8
		2	65A	4
		2	79A	7
		2	89A	6
		2	99A	8
		2	109A	6
		2	119A	8
		2	129A	4
		2	139A	8
		2	149A	6
		2	159A	8
		2	167A	8
		2	177A	6
		2	191A	2
		2	205A	7
		2	283	6
		2	285A	7
		2	325	3
		2	327A	24
		2	347A	1
		2	389	6
		2	391A	8
		2	417A	96
		2	433A	12
	2	471A	4	
	2	487A	4	
	2	525A	40	
	2	529	2	
	2	545A	8	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
KFN305C3		2	563A	41	
		2	577A	16	
		2	591A	99	
		2	603A	16	
		2	617A	44	
		2	641A	4	
		2	661A	4	
	KFN305C4		1	233A	12
			1	329A	3
			1	467A	6
		1	468A	3	
		1	539A	6	
		2	225	12	
		2	319	3	
		2	449	6	
		2	453	3	
		2	499A	6	
K51602-3BAC		1	444D	8	
		1	501A	12	
		1	501B	8	
		1	577A	38	
		1	577B	40	
		1	611	36	
		1	611A	38	
		1	659	41	
		1	693	4	
		1	704J	4	
		2	425	8	
		2	469	8	
		2	533	40	
		2	567	38	
		2	621	41	
		2	645	4	
		2	653	4	
K51602-4BAC		1	79A	2	
		1	215B	2	
		2	69	2	
		2	195	2	
		1	257	14	
L8006K6		1	257	14	
L802-8K11		1	231A	8	
L802-8K8		1	229	4	
		1	231B	12	
		2	219	12	
L803-6-4		1	443A	52	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
L803-6-4		1	444	8
		1	565	38
		1	599	39
		1	599A	40
		2	409	8
L803-6-5		1	565A	40
		2	512	40
		2	513	40
L803-6-7		1	253A	4
		2	243	4
L803-6K3		1	19	24
		1	33	3
		1	43	4
		1	55	6
		1	65	6
		1	91	4
		1	103	6
		1	113	4
		1	123	6
		1	143	6
		1	153	4
		1	163	6
		1	173	4
		1	183	6
		1	192	4
	1	201	6	
	1	442	44	
	1	629	97	
	1	651	44	
	1	671	32	
	1	701	30	
	2	13	24	
	2	14	22	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
L803-6K4		1	565	38
		1	599	39
L803-6K6		2	239	2
L803-6K8		1	255A	4
		2	241	2
L803-8K7		1	323	3
MS27253C2		1	709	1
		2	673	1
NAS42DD6-25		1	409	2
		2	262T	2
NAS77-3-012		1	401	2
		2	262M	2
NS103203SE048		1	385	1
		2	364	1
NS103203S02		1	578	2
		1	609	2
		1	660	2
		2	535	2
		2	569	2
		2	623	2
NS202101SE02		1	517	12
NS202476-02		1	444D	8
		1	501A	12
		1	501B	8
		1	577A	38
		1	577B	40
		1	611	36
		1	611A	38
		1	659	41
		1	693	4
		1	704J	4
		2	425	8
		2	469	8
		2	533	40
		2	567	38
		2	621	41
		2	645	4
		2	653	4

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
NS202476-048		1	79A	2
		1	215B	2
		2	69	2
RBEJ40AB11-6		2	195	2
		1	369	1
		2	349	1
RV541A3-2		1	387	2
		1	502	24
		1	502A	16
		1	579	80
		1	579A	84
		1	613	76
		1	613A	80
		1	661	86
		1	444C	8
		1	517	12
		1	444D	8
		1	501A	12
		1	501B	8
		1	577A	38
		1	577B	40
		1	611	36
		1	611A	38
RV541A3-3		1	659	41
		1	693	4
		1	704J	4
		2	425	8
		2	469	8
		2	533	40
		2	567	38
		2	621	41
		2	645	4
		2	653	4
T6C1032JM				
T8092C1032CD				

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
T8092C428		1	385	1
		2	364	1
T8092C428CD		1	79A	2
		1	215B	2
		2	69	2
		2	195	2
T8093C1032		1	578	2
		1	609	2
		1	660	2
		2	535	2
		2	569	2
		2	623	2
VN152B1-02		1	578	2
		1	609	2
		1	660	2
		2	535	2
		2	569	2
		2	623	2
VN152D1-048		1	385	1
		2	364	1
VN303D02 WC376-4		1	517	12
		1	442A	2
		1	630	2
		2	407	2
		2	587	2
		1	23A	71
10-61979-5-5		2	31A	71
		1	1F	RF
100T0300-5		2	1A	RF
100T0300-5		1	5F	RF
100T0300-6		2	5A	RF
100T0300-7		2	22M	1
100T0300-8		2	26G	1
100211-6		1	369	1
		2	349	1
101F9201-3		1	578	2
		1	609	2
		1	660	2
		2	535	2
		2	569	2
		2	623	2

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
102F9201-3		1	444D	8	
		1	501A	12	
		1	501B	8	
		1	577A	38	
		1	577B	40	
		1	611	36	
		1	611A	38	
		1	659	41	
		1	693	4	
		1	704J	4	
		2	425	8	
		2	469	8	
		2	533	40	
		2	567	38	
		2	621	41	
		2	645	4	
		2	653	4	
	102F9201-4		1	79A	2
			1	215B	2
			2	69	2
109F9201-4		2	195	2	
		1	385	1	
		2	364	1	
109LH9075-3W		1	517	12	
183T2001-1		1	1	RF	
183T2001-10		1	11	1	
		2	9	1	
183T2001-14		1	16	1	
		2	25	1	
183T2001-16		1	18	1	
183T2001-16		2	29	1	
183T2001-17		2	20	1	
183T2001-18		2	20G	1	
183T2001-19		2	6	1	
183T2001-2		1	5	RF	
183T2001-21		2	22	1	
183T2001-22		2	22G	1	
183T2001-23		2	8	1	
183T2001-25		2	24	1	
183T2001-26		2	10	1	
183T2001-27		2	26	1	
183T2001-28		2	12	1	
183T2001-29		1	1C	RF	
183T2001-3		1	1A	RF	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
183T2001-30		1	5C	RF
183T2001-31		2	11A	1
183T2001-32		2	19M	1
183T2001-33		1	1G	RF
		2	1D	RF
183T2001-34		1	5G	RF
		2	5D	RF
183T2001-37SP		1	1H	RF
		2	1E	RF
183T2001-38SP		1	5H	RF
		2	5E	RF
183T2001-4		1	5A	RF
183T2001-5		1	15	1
		2	23	1
183T2001-5001		1	6	1
183T2001-5002		1	7A	1
183T2001-5003		1	6A	1
183T2001-5004		1	7B	1
183T2001-5005		1	6M	1
183T2001-5006		1	7M	1
183T2001-5007		1	6N	1
183T2001-5008		1	7N	1
183T2001-5009		1	6B	1
183T2001-5010		1	7C	1
183T2001-5013		1	6P	1
		2	1B	RF
183T2001-5014		1	7P	1
		2	5B	RF
183T2001-5015		1	6Q	1
		2	1C	RF
183T2001-5016		1	7Q	1
		2	5C	RF

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
183T2001-6		1	17	1
		2	27	1
183T2001-7		1	13	1
		2	21	1
183T2001-8		1	10	1
183T2001-9		1	9	1
		2	7	1
183T2002-11		1	663B	1
183T2002-12		1	665B	1
183T2002-13		1	675A	1
183T2002-14		1	677A	1
183T2002-5		1	667	1
183T2002-6		1	669	1
183T2003-1		1	679	1
183T2003-13		1	679B	1
183T2003-14		1	681B	1
183T2003-15		1	705B	1
183T2003-16		1	707B	1
183T2003-17		1	703V	1
183T2003-18		1	703X	1
183T2003-19		1	703Z	2
183T2003-2		1	681	1
183T2003-21		1	703K	1
183T2003-22		1	703M	1
183T2003-3		1	705	1
183T2003-4		1	707	1
183T2003-5		1	697	1
183T2003-6		1	699	1
183T2003-7		1	683	1
183T2003-8		1	687	2
183T2004-1		1	281	1
183T2004-2		1	283	1
183T2004-3		1	281A	1
183T2004-4		1	283A	1
183T2004-5		1	285	4

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
183T2005-1		1	615	1
		2	571	1
183T2005-2		1	617	1
		2	573	1
183T2005-3		1	625	1
		2	581	1
183T2005-4		1	627	1
		2	583	1
183T2005-7		1	633	1
		2	593	1
183T2005-8		1	635	1
		2	595	1
183T2005-9		1	619	1
		2	579	1
183T2006-1		1	637	1
		2	597	1
183T2006-2		1	639	1
		2	599	1
183T2006-3		1	647	1
		2	607	1
183T2006-4		1	649	1
		2	609	1
183T2006-7		1	641	1
		2	605	1
183T2007-1		1	585	1
183T2007-2		1	587	1
183T2007-3		1	595	1
183T2007-4		1	597	1
183T2007-7		1	589	1
183T2007-8		1	601	1
183T2007-9		1	607	1
183T2008-1		1	447	1
183T2008-10		1	453	1
183T2008-11		1	481	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
183T2008-12		1	483	1
183T2008-13		1	485	1
183T2008-14		1	487	1
183T2008-15		1	489	1
183T2008-16		1	491	1
183T2008-17		1	503	1
183T2008-18		1	505	1
183T2008-19		1	507	1
183T2008-2		1	449	1
183T2008-20		1	509	1
183T2008-21		1	511	1
183T2008-22		1	513	1
183T2008-23		1	455	1
183T2008-24		1	457	1
183T2008-25		1	573	1
183T2008-26		1	567	1
183T2008-27		1	581	1
183T2008-3		1	561	1
183T2008-4		1	563	1
183T2008-9		1	451	1
183T2010-1		1	25	1
183T2010-10		1	169	1
183T2010-11		1	157	1
		2	161	1
183T2010-12		1	159	1
		2	162	1
183T2010-13		1	147	1
		2	151	1
183T2010-14		1	149	1
		2	153	1
183T2010-15		1	137	1
		2	141	1
183T2010-16		1	139	1
		2	143	1
183T2010-17		1	117	1
		2	121	1
183T2010-18		1	119	1
		2	123	1
183T2010-19		1	107	1
		2	111	1
183T2010-2		1	27	1
183T2010-20		1	109	1
		2	113	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
183T2010-21		1	97	1
		2	101	1
183T2010-22		1	99	1
		2	103	1
183T2010-23		1	87	1
		2	91	1
183T2010-24		1	89	1
		2	93	1
183T2010-25		1	59	1
		2	81	1
183T2010-26		1	61	1
		2	83	1
183T2010-27		1	49	1
183T2010-28		1	51	1
183T2010-29		1	39	1
183T2010-3		1	195	1
		2	207	1
183T2010-30		1	41	1
183T2010-31		1	29	1
183T2010-32		1	31	1
183T2010-33		1	187	1
		2	179	1
183T2010-34		1	189	1
		2	181	1
183T2010-35		1	205	1
		2	183	1
183T2010-36		1	207	1
		2	185	1
183T2010-37		1	69	1
		2	57	1
183T2010-38		1	71	1
		2	59	1
183T2010-39		1	25A	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
183T2010-4		1	197	1
		2	209	1
183T2010-40		1	27A	1
183T2010-43		1	25B	1
		2	33	1
183T2010-44		1	27B	1
		2	35	1
183T2010-45		1	49A	1
		2	53	1
183T2010-46		1	51A	1
		2	55	1
183T2010-47		1	177A	1
		2	169	1
183T2010-48		1	179A	1
		2	171	1
183T2010-5		1	127	1
		2	131	1
183T2010-6		1	129	1
		2	133	1
183T2010-7		1	177	1
183T2010-8		1	179	1
183T2010-9		1	167	1
183T2018-1		1	263	1
183T2018-2		1	265	1
183T2018-3		1	263A	1
183T2018-4		1	265A	1
183T2019-1		1	249	1
183T2019-2		1	251	1
183T2019-3		1	249A	1
183T2019-4		1	251A	1
183T2020-1		1	411	1
		2	369	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
183T2020-2		1	413	1
		2	371	1
183T2020-3		1	435	1
		2	397	1
183T2020-4		1	437	1
		2	399	1
183T2020-5		1	411A	1
183T2020-6		1	413A	1
183T2020-7		1	435A	1
183T2020-8		1	437A	1
183T2021-1		1	291	1
		2	263	1
183T2021-2		1	293	1
		2	265	1
183T2021-3		1	315	1
		2	291	1
183T2021-4		1	317	1
		2	293	1
183T2021-5		1	291A	1
183T2021-6		1	293A	1
183T2021-7		1	315A	1
183T2021-8		1	317A	1
183T2030-1		1	463	1
183T2030-2		1	473	1
183T2030-3		1	475	1
183T2030-4		1	479	1
183T2032-1		1	525	1
183T2032-2		1	527	1
183T2032-3		1	529	1
183T2032-4		1	531	1
183T2032-5		1	533	1
183T2032-6		1	535	1
183T2033-1		1	439	1
183T2033-13		1	439C	1
183T2033-14		1	441C	1
183T2033-2		1	441	1
183T2034-1		1	319	1
183T2034-1		2	295	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
183T2034-10		1	321A	1
183T2034-11		1	355A	1
183T2034-12		1	357A	1
183T2034-13		1	349A	1
183T2034-14		1	351A	1
183T2034-15		1	361A	1
183T2034-16		1	363A	1
183T2034-2		1	321	1
		2	297	1
183T2034-3		1	355	1
		2	341	1
183T2034-4		1	357	1
		2	343	1
183T2034-5		1	349	1
		2	333	1
183T2034-6		1	351	1
		2	335	1
183T2034-7		1	361	1
		2	337	1
183T2034-8		1	363	1
		2	339	1
183T2034-9		1	319A	1
183T2035-2		1	241	1
183T2035-3		1	239	1
183T2035-4		1	243	1
183T2035-5		1	227	1
183T2035-6		1	228A	1
183T2038-1		1	223	1
183T2038-2		1	225	1
183T2038-3		1	223A	1
183T2038-4		1	225A	1
183T2038-5		1	261	1
183T2039-3		1	373	1
		2	365	1
183T2039-4		1	377	1
		2	357	1
183T2039-5		1	377A	1
		2	357A	1
183T2039-6		1	389A	1
		2	367	1
183T2039-7		1	371A	1
		2	351	1
183T2040-2		1	347	2

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
183T2040-2		2	329	2
183T2052-1		1	663A	1
		2	625	1
183T2052-2		1	665A	1
		2	627	1
183T2053-1		1	679A	1
		2	629	1
183T2053-13		1	703J	1
		2	655	1
183T2053-14		1	703L	1
		2	657	1
183T2053-15		1	703U	1
		2	665	1
183T2053-16		1	703W	1
		2	667	1
183T2053-17		1	703Y	2
		2	663	1
183T2053-2		1	681A	1
		2	631	1
183T2053-3		1	705A	1
		2	669	1
183T2053-4		1	707A	1
		2	671	1
183T2053-5		1	683A	1
		2	637	1
183T2053-7		1	687A	2
		2	647	2
183T2054-1		1	585A	1
		2	539	1
183T2054-2		1	587A	1
		2	541	1
183T2054-3		1	595A	1
		2	549	1
183T2054-4		1	597A	1
		2	551	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
183T2054-7		1	589A	2
		2	547	1
183T2054-8		1	601A	1
		2	561	1
183T2054-9		1	607A	1
		2	559	1
183T2055-1		1	447A	1
		2	427	1
183T2055-10		1	453A	1
		2	437	1
183T2055-11		1	481A	1
		2	473	1
183T2055-12		1	483A	1
		2	475	1
183T2055-13		2	477	1
183T2055-14		2	479	1
183T2055-15		1	503A	1
		2	489	1
183T2055-16		1	505A	1
		2	491	1
183T2055-17		1	511A	1
		2	493	1
183T2055-18		1	513A	1
		2	495	1
183T2055-19		1	567A	1
		2	519	1
183T2055-2		1	449A	1
		2	429	1
183T2055-20		1	573A	1
		2	521	1
183T2055-21		1	581A	1
		2	537	1
183T2055-23		2	427A	1
183T2055-24		2	429A	1
183T2055-3		1	561A	1
		2	509	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
183T2055-4		1	563A	1
		2	511	1
183T2055-9		1	451A	1
		2	435	1
183T2056-1		1	439A	1
		2	401	1
183T2056-2		1	441A	1
		2	403	1
183T2057-1		1	281B	1
		2	259	1
183T2057-2		1	283B	1
		2	261	1
183T2057-3		1	286	2
183T2057-5		2	416	4
183T2058-1		1	249G	1
		2	255	1
183T2058-2		1	251G	1
		2	257	1
183T2059-1		1	223B	1
183T2059-1		2	211	1
183T2059-2		1	225B	1
		2	213	1
183T2059-3		1	262	1
		2	247	1
183T2059-4		1	260	1
		2	245	1
183T2062-1		1	227A	1
		2	215	1
183T2062-2		1	228B	1
		2	217	1
183T2062-3		1	238G	1
		2	231	1
183T2062-4		1	238H	1
		2	233	1
183T2062-5		1	226	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
183T2062-6		1	228	1
183T2062-7		1	238	1
183T2062-8		1	238A	1
183T2063-1		1	463A	1
		2	439	1
183T2063-2		1	472	1
		2	459	1
183T2064-1		1	526A	1
		2	505	1
183T2064-2		2	507	1
183T2064-3		1	526	1
		2	501	1
183T2064-4		2	503	1
183T3034-69		1	48	2
		2	43	2
183T3034-70		1	48A	2
		2	45	2
183T3059-5		1	219	1
		2	197	1
183T3059-6		1	221	1
		2	199	1
183T3059-7		1	83	1
		2	71	1
183T3059-8		1	85	1
		2	73	1
251T2014-1		1	395	1
251T2014-1		2	262C	1
251T2014-2		1	403	1
		2	262W	1
251T2014-3		1	405	1
		2	262Z	1
251T2015-1		1	391	1
		2	262	1
251T2015-2		1	393	1
66014-6		1	21	24
		1	259	22
		1	259H	8
		1	301	6
		1	337	3
		1	421	6
		2	16	22
		2	17	24
		2	253	8
		2	281	6
		2	323	3
		2	387	6

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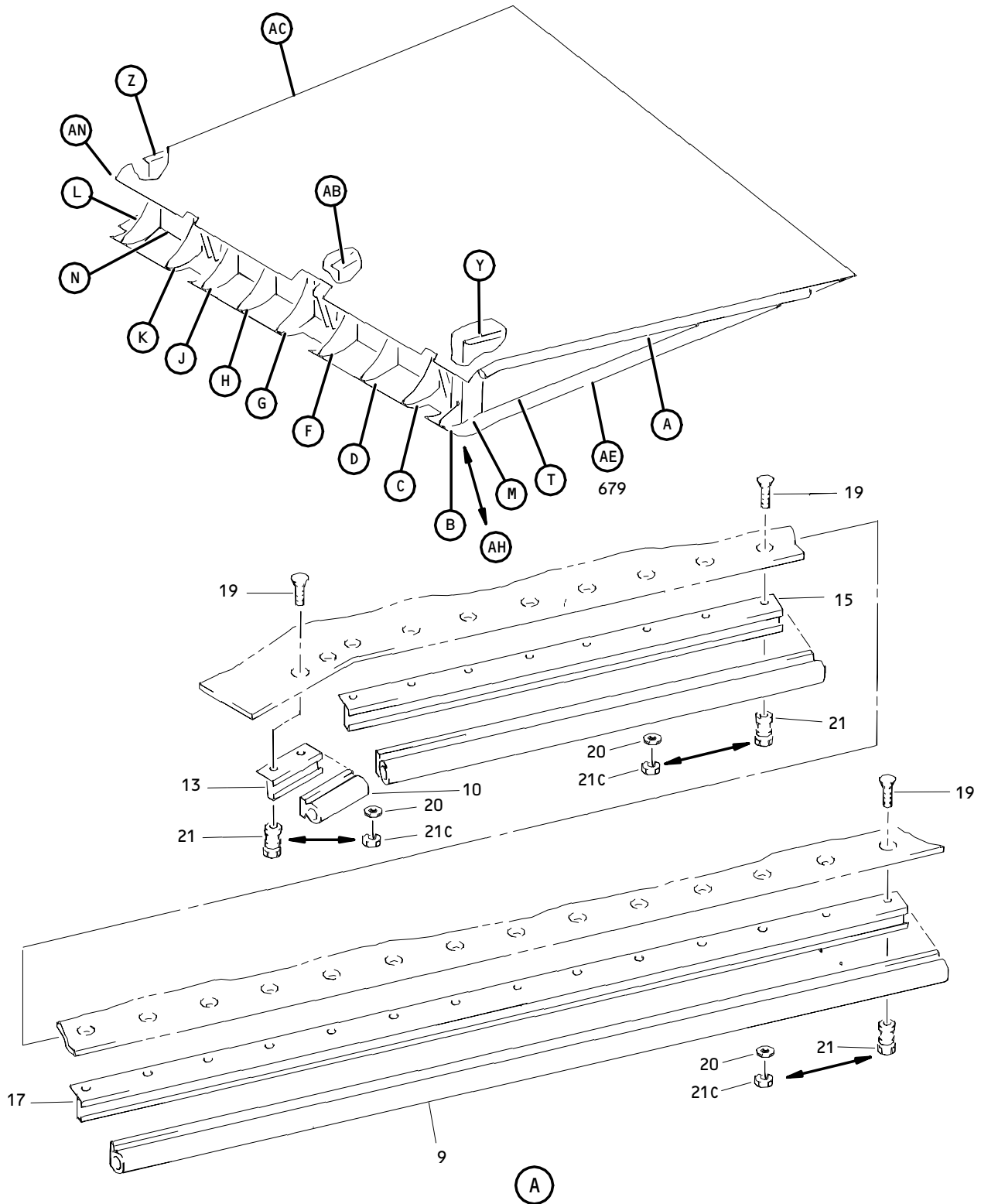
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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
66014-8		1	329	3
		2	317	3
67068-6A4U		1	442A	2
		1	630	2
		2	407	2
		2	587	2
940CW11-6		1	369	1
		2	349	1
97E02		1	517	12

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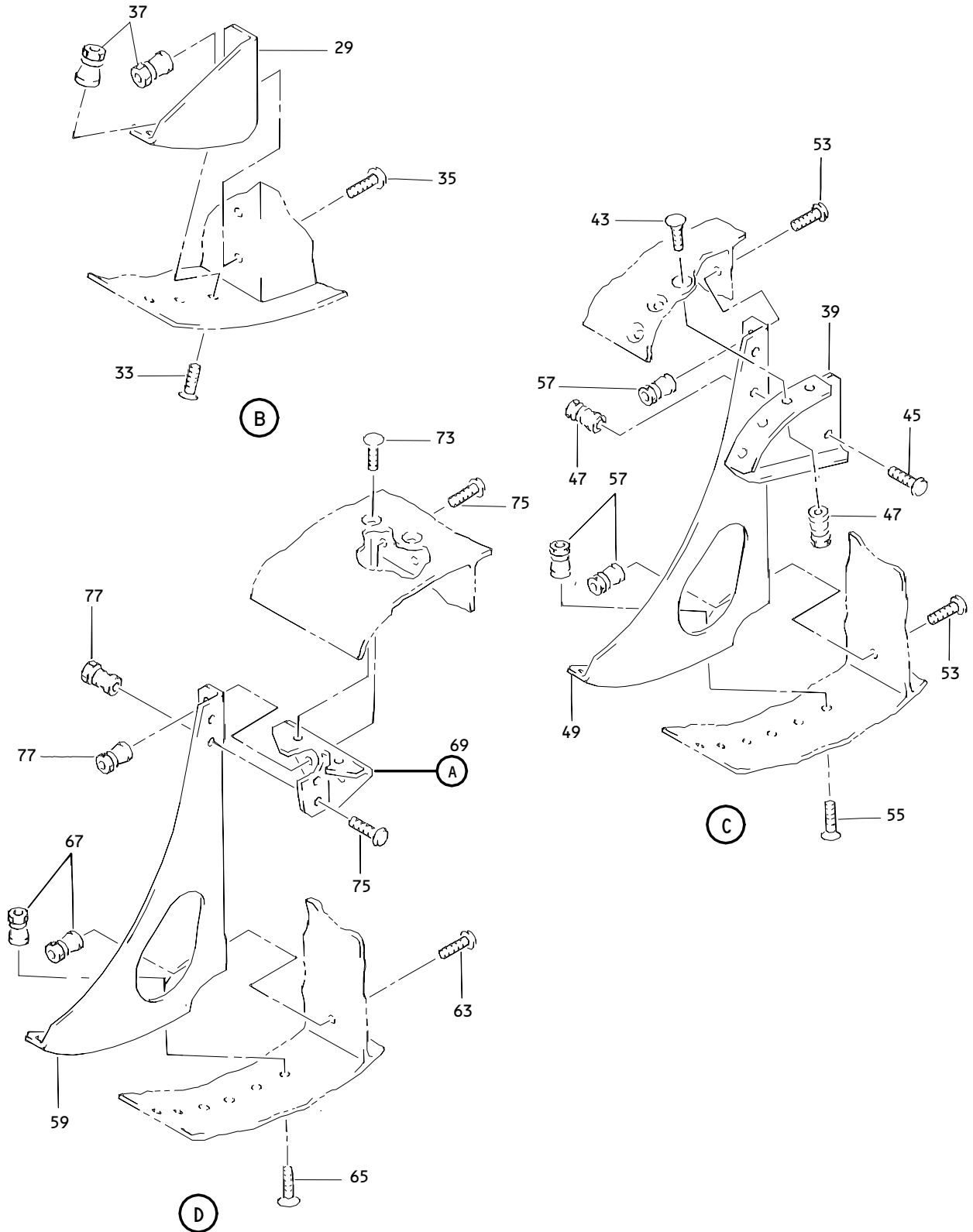
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Inboard Segment Elevator Assembly
 Figure 1 (Sheet 1)

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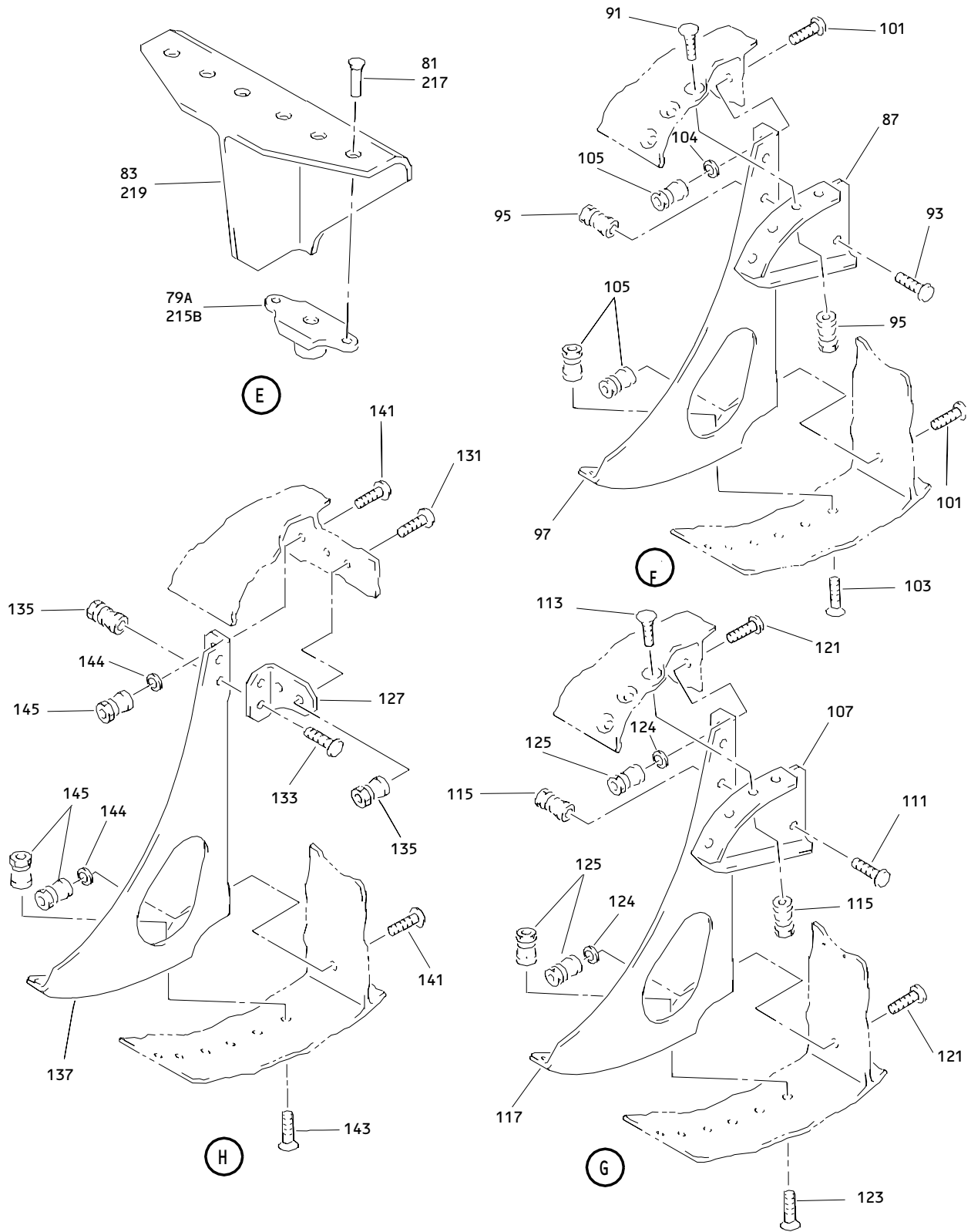
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Inboard Segment Elevator Assembly
 Figure 1 (Sheet 2)

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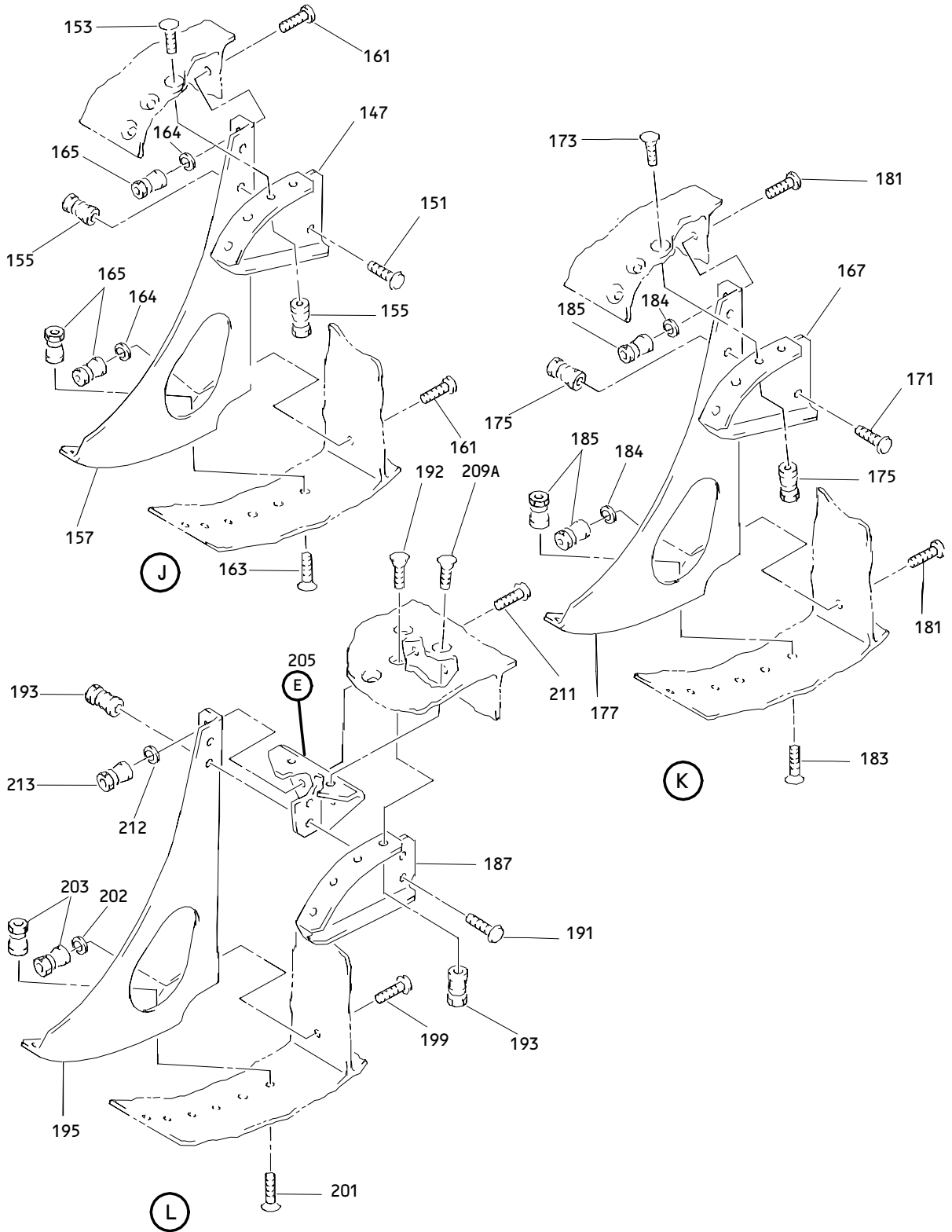
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Inboard Segment Elevator Assembly
 Figure 1 (Sheet 3)

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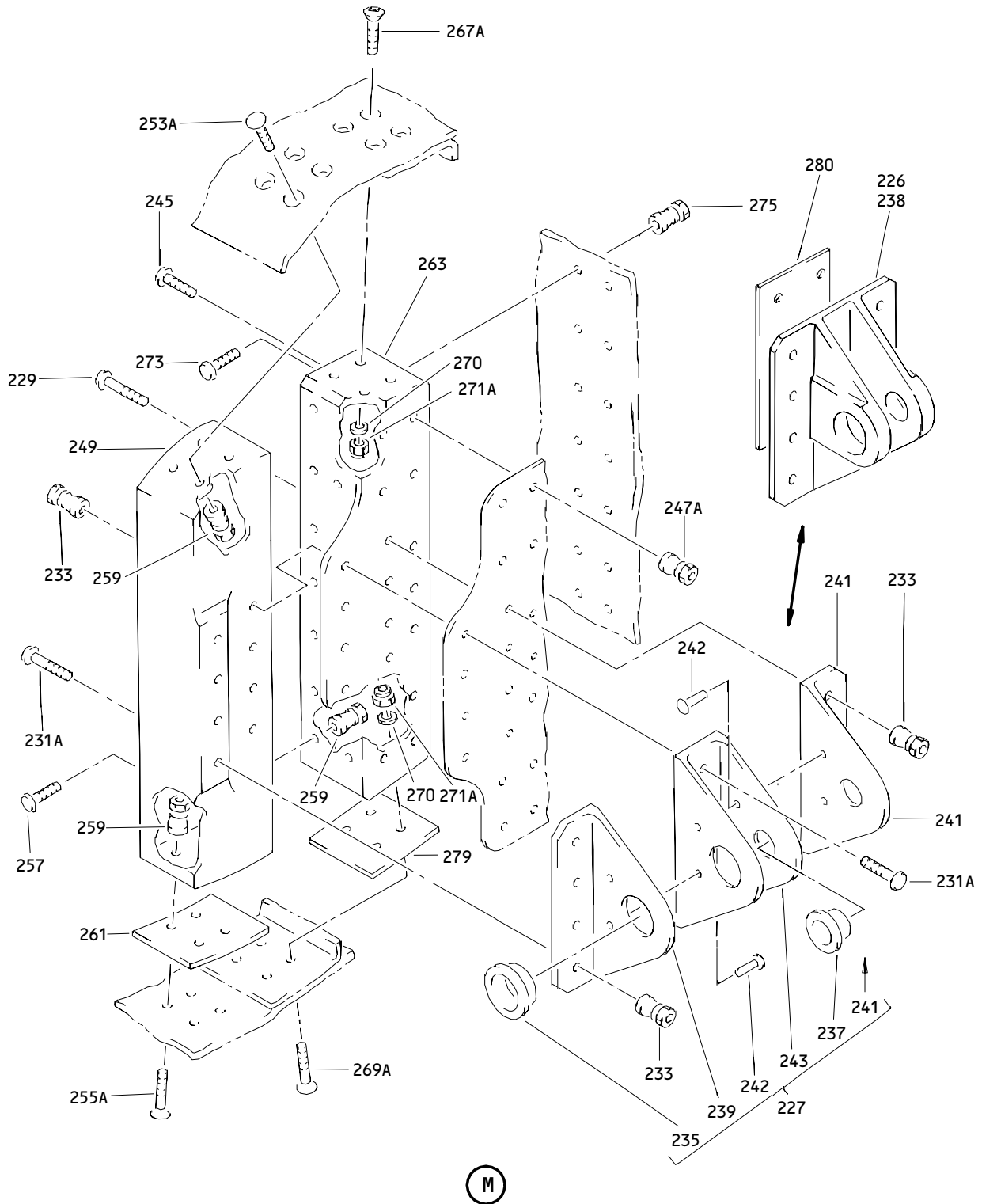
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Inboard Segment Elevator Assembly
Figure 1 (Sheet 4)

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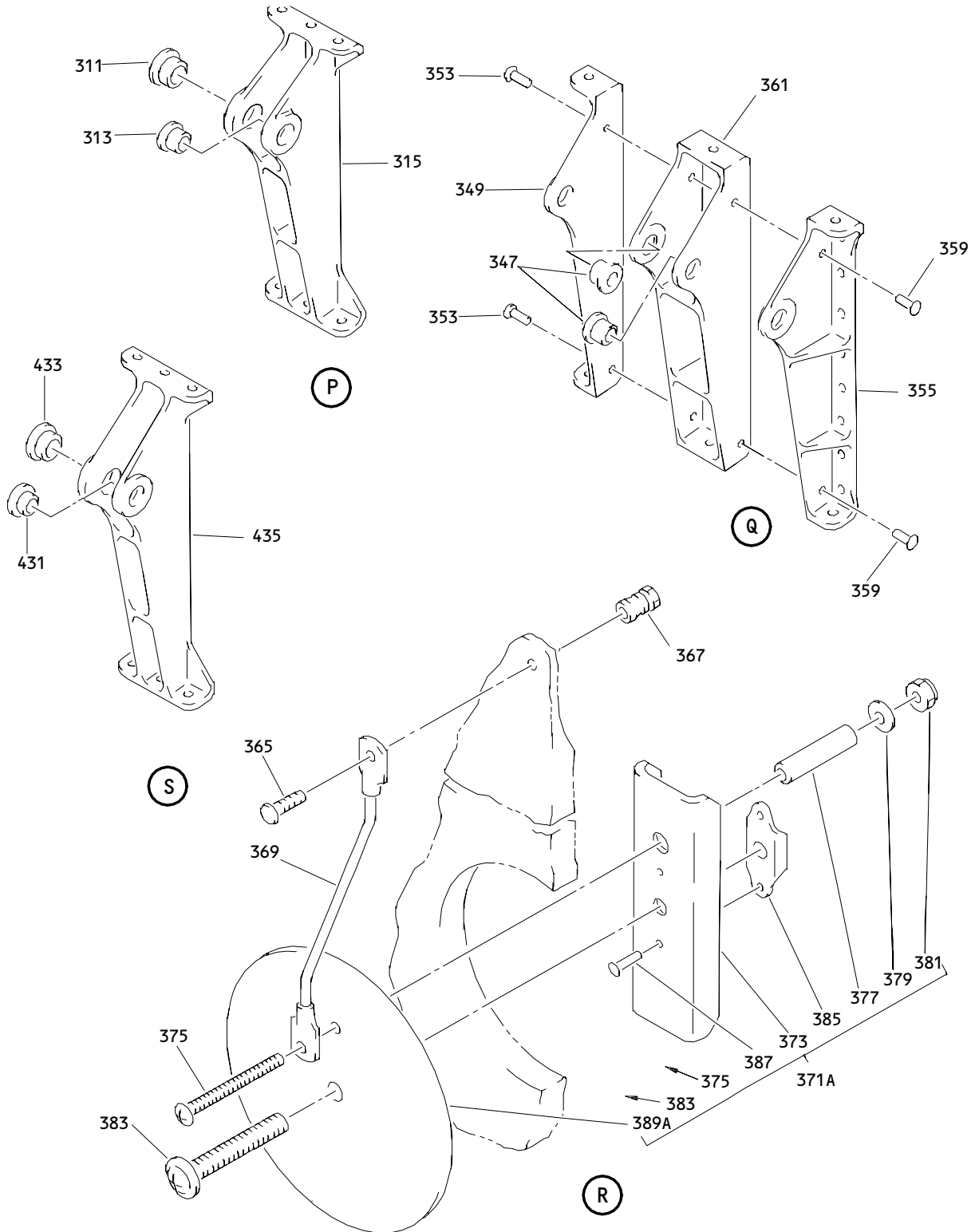
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**Inboard Segment Elevator Assembly
 Figure 1 (Sheet 5)**

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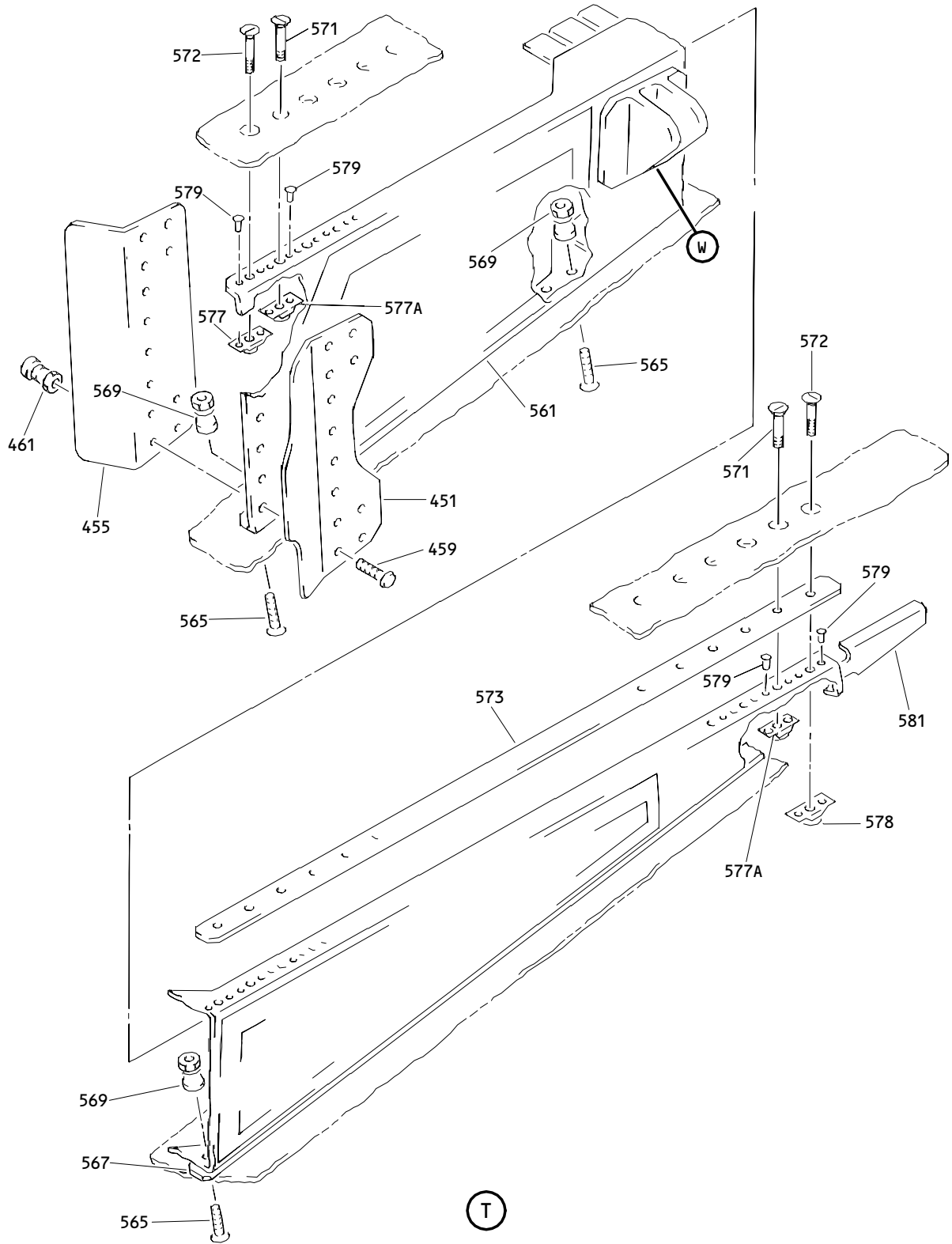
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**Inboard Segment Elevator Assembly
 Figure 1 (Sheet 7)**

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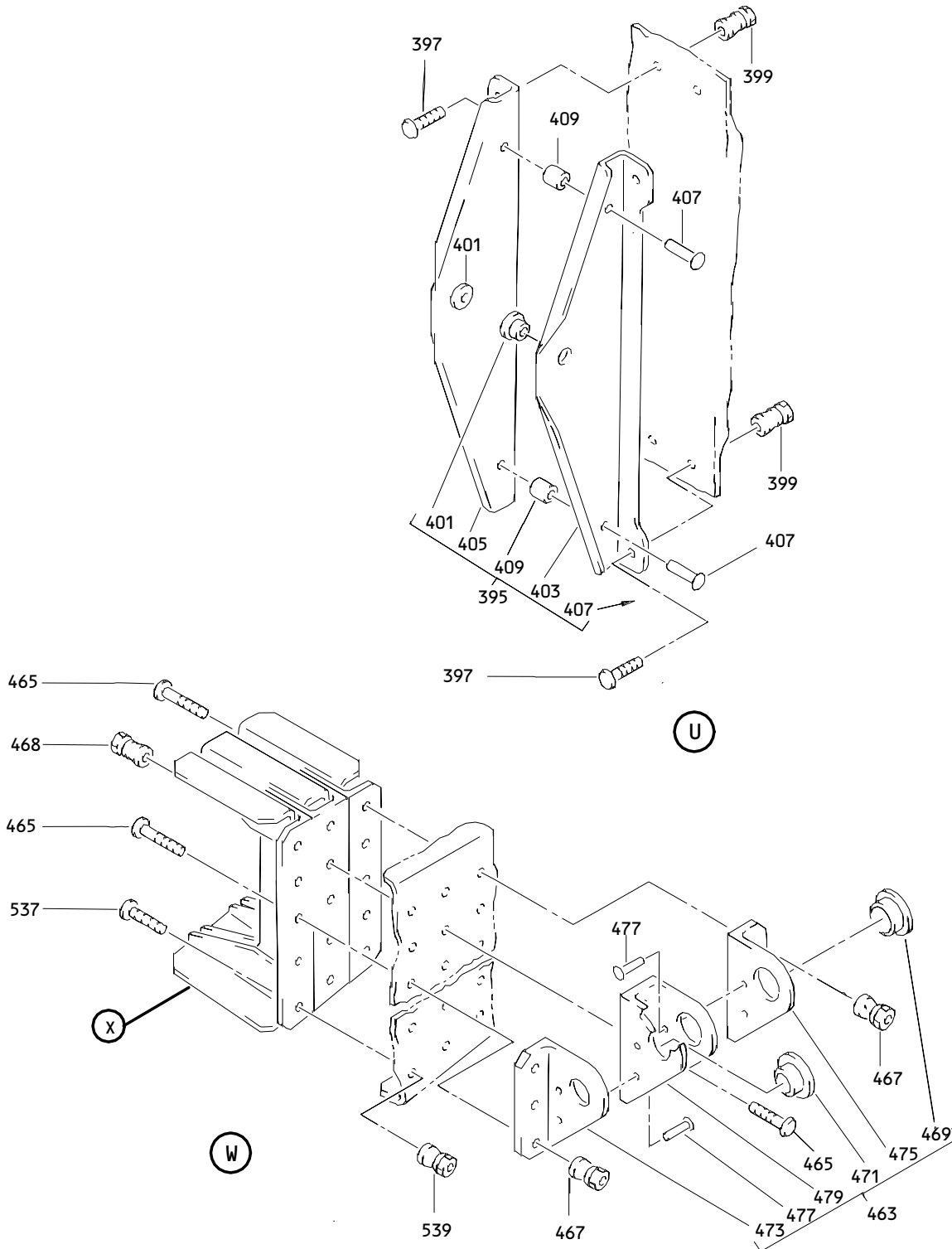
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Inboard Segment Elevator Assembly
 Figure 1 (Sheet 8)

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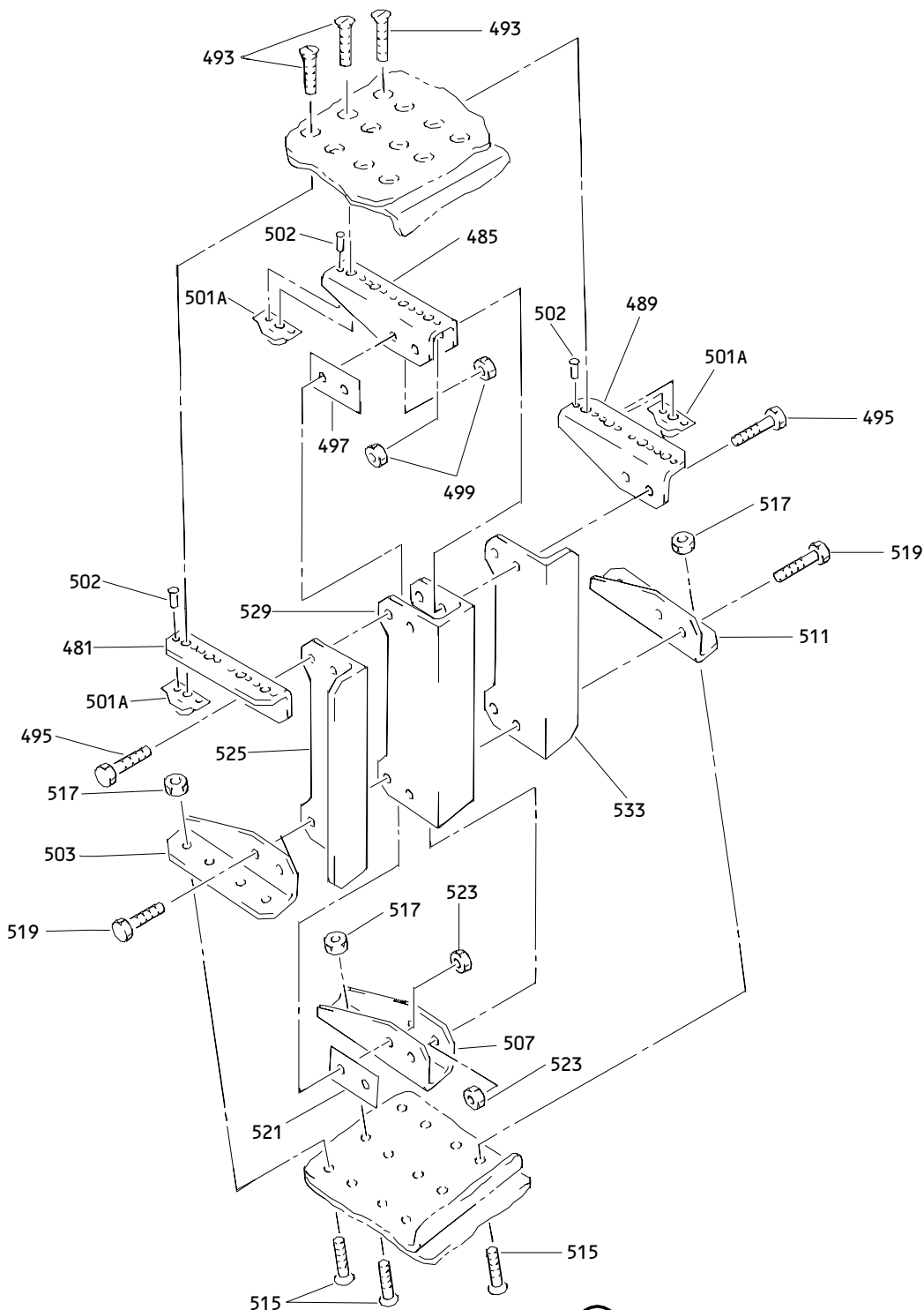
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**Inboard Segment Elevator Assembly
 Figure 1 (Sheet 9)**

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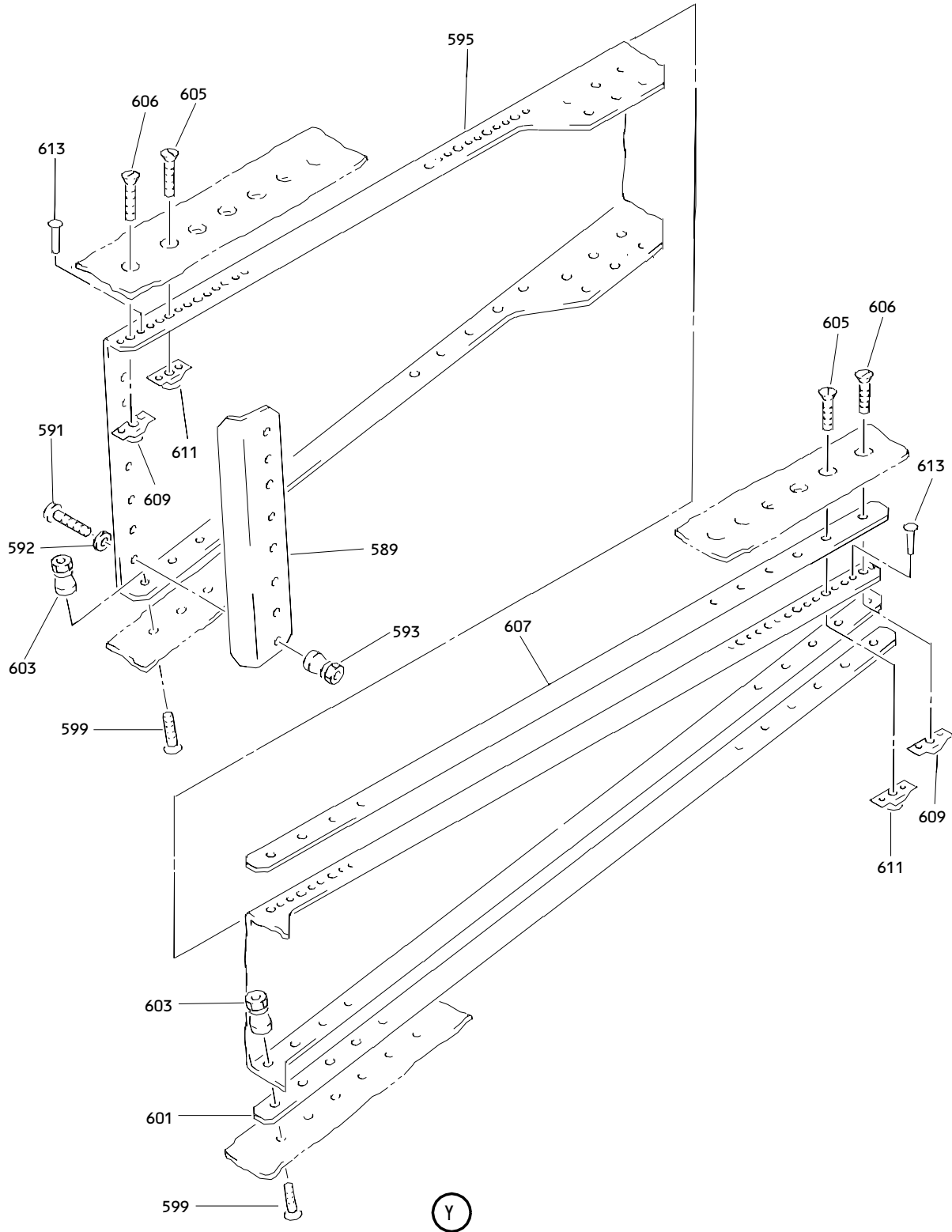


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Inboard Segment Elevator Assembly
Figure 1 (Sheet 10)

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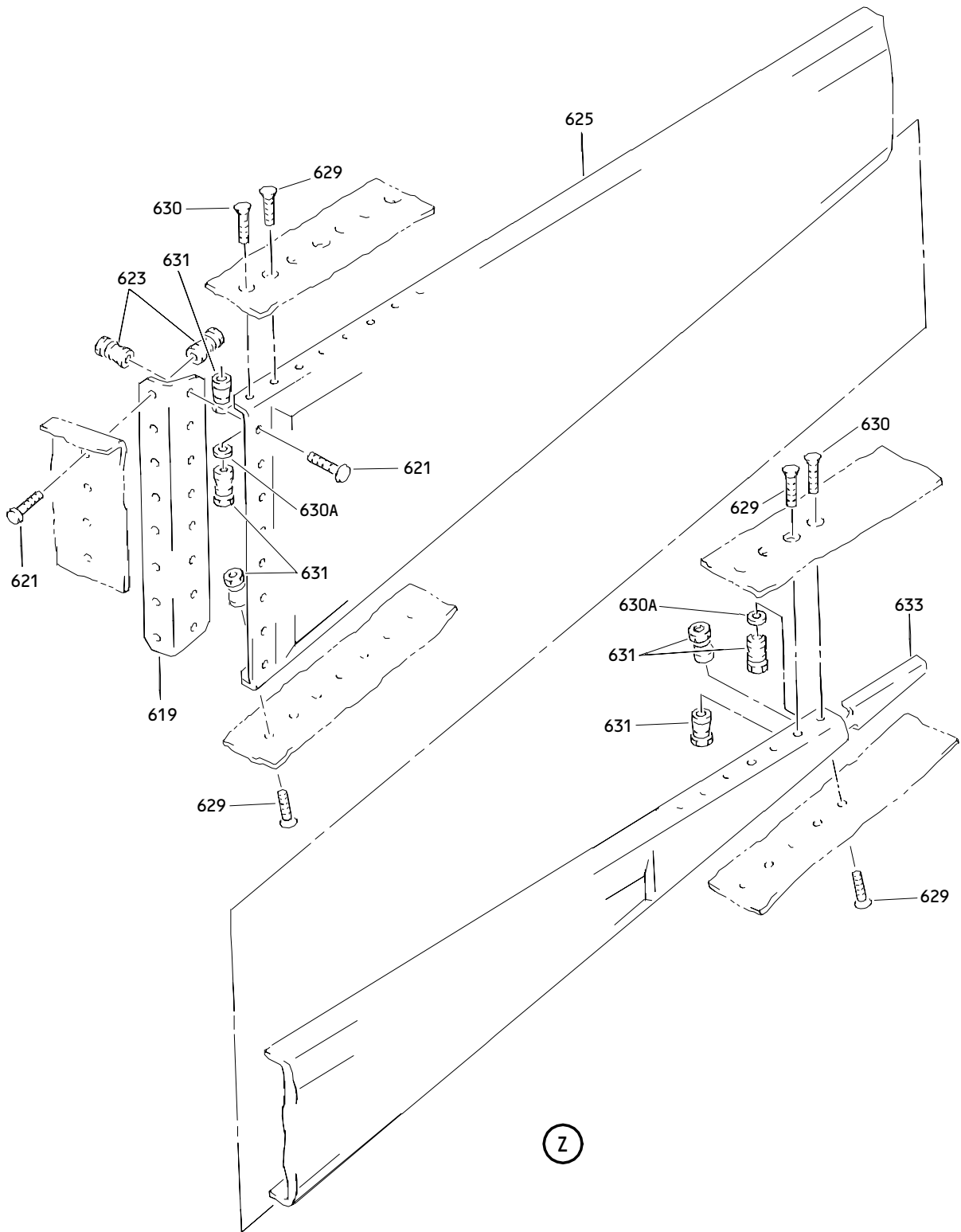
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**Inboard Segment Elevator Assembly
 Figure 1 (Sheet 11)**

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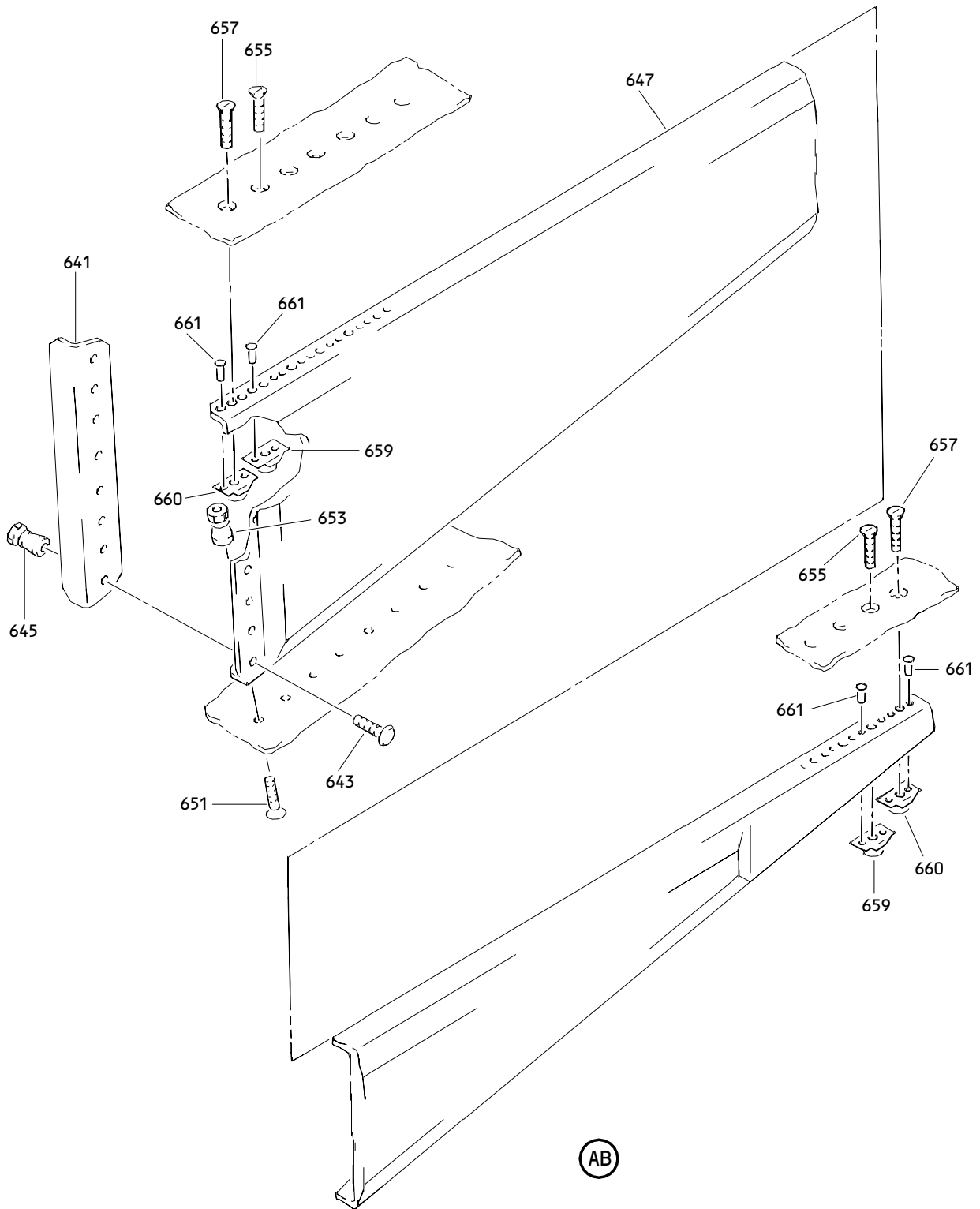
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Inboard Segment Elevator Assembly
Figure 1 (Sheet 12)

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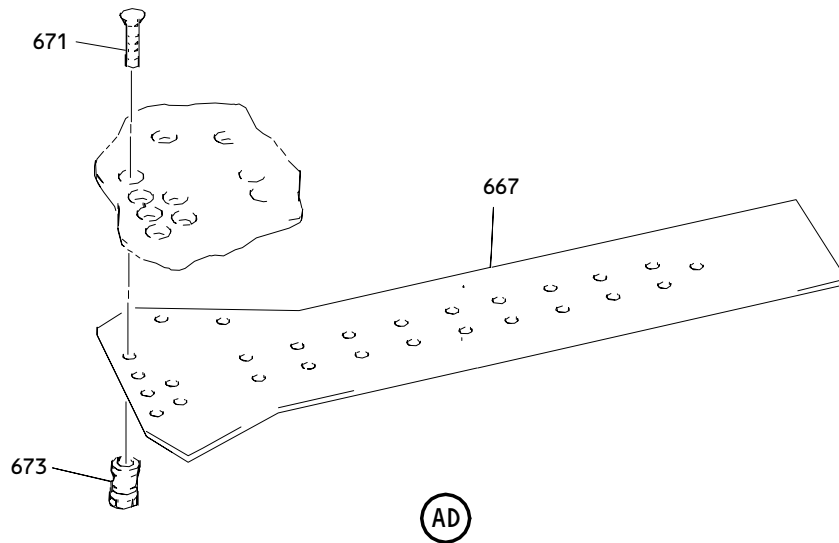
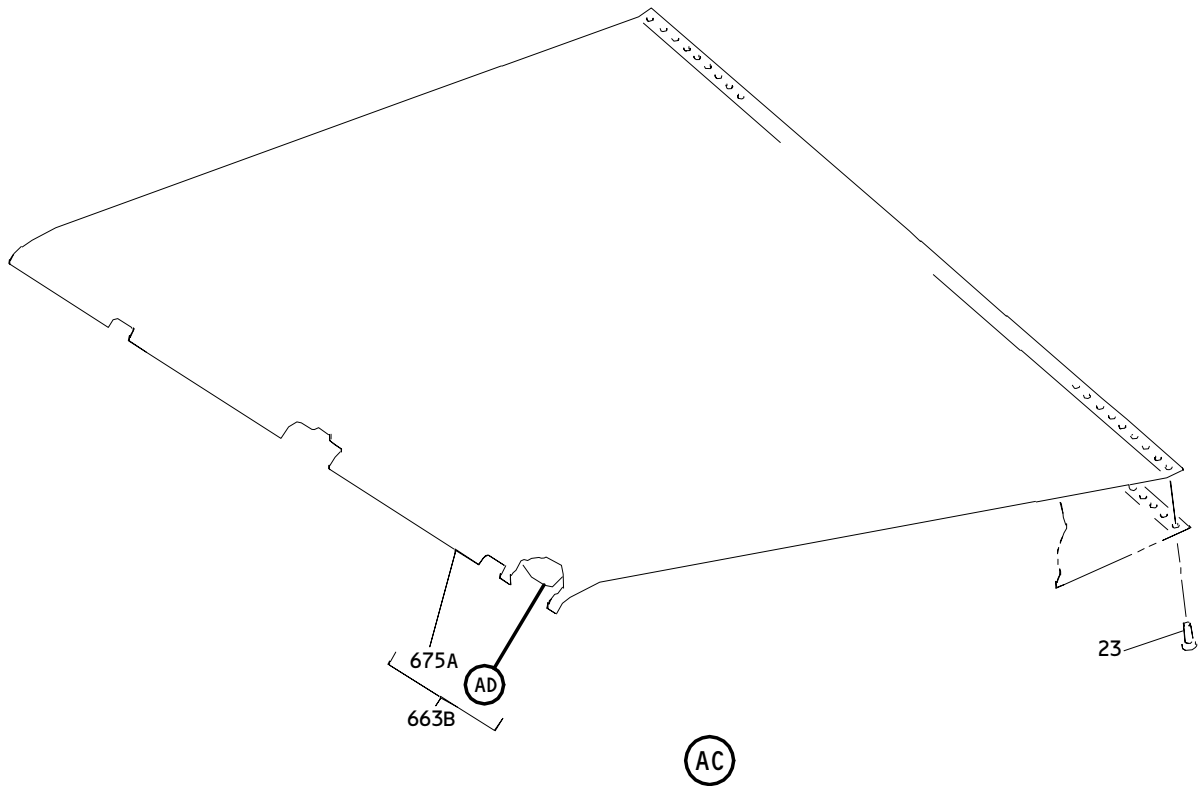
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Inboard Segment Elevator Assembly
Figure 1 (Sheet 13)

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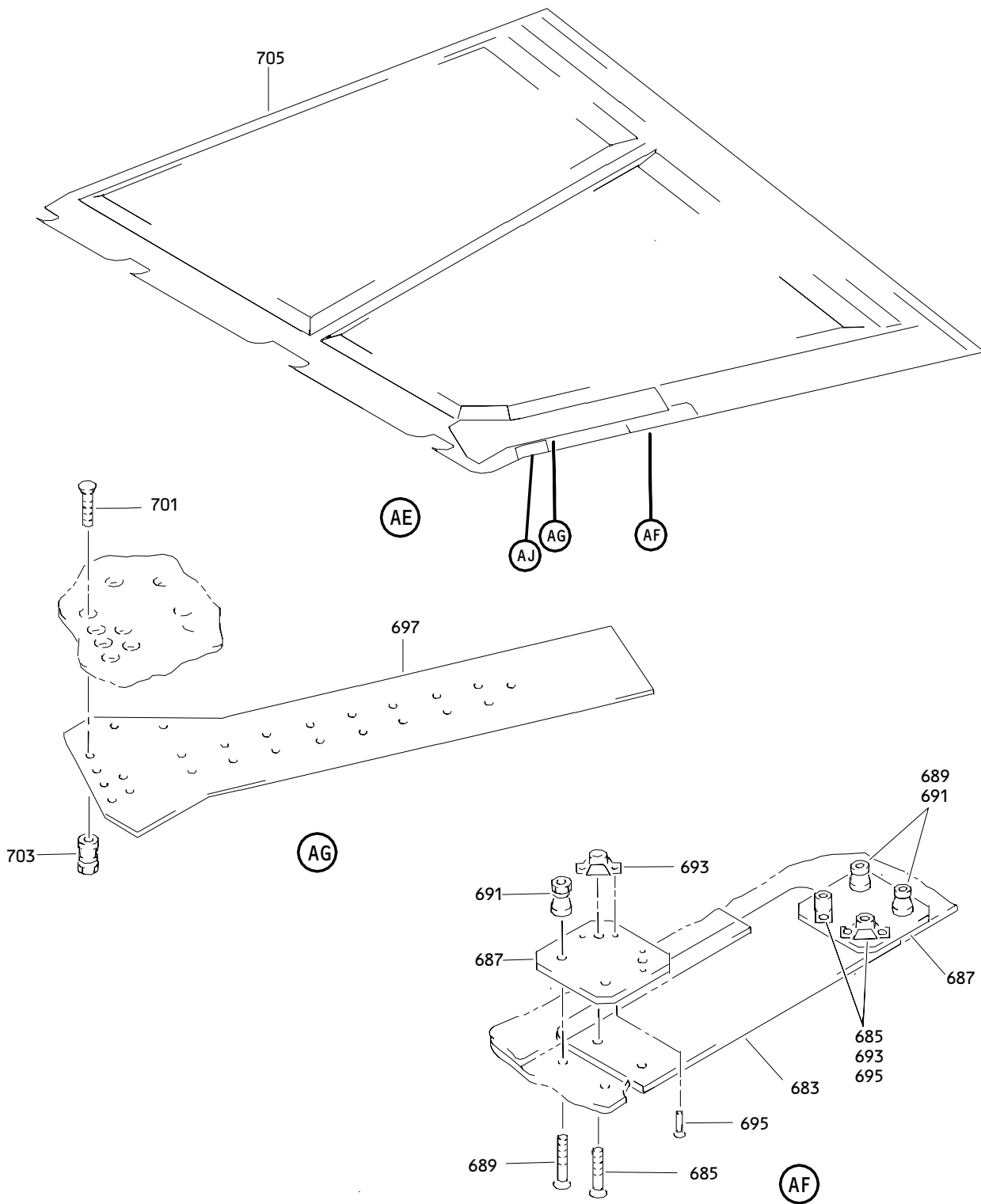
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Figure 1 (Sheet 14)

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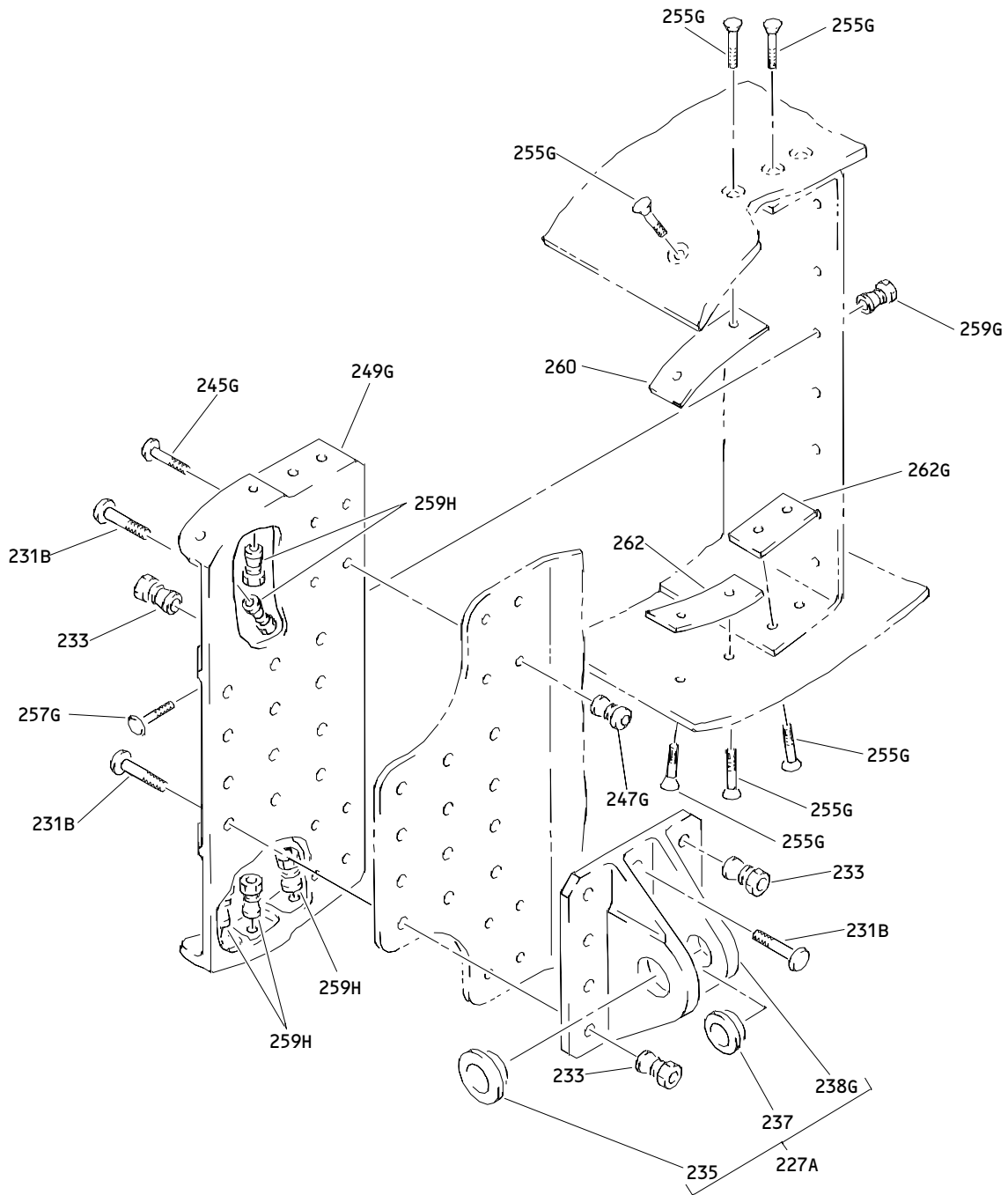
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 Figure 1 (Sheet 15)

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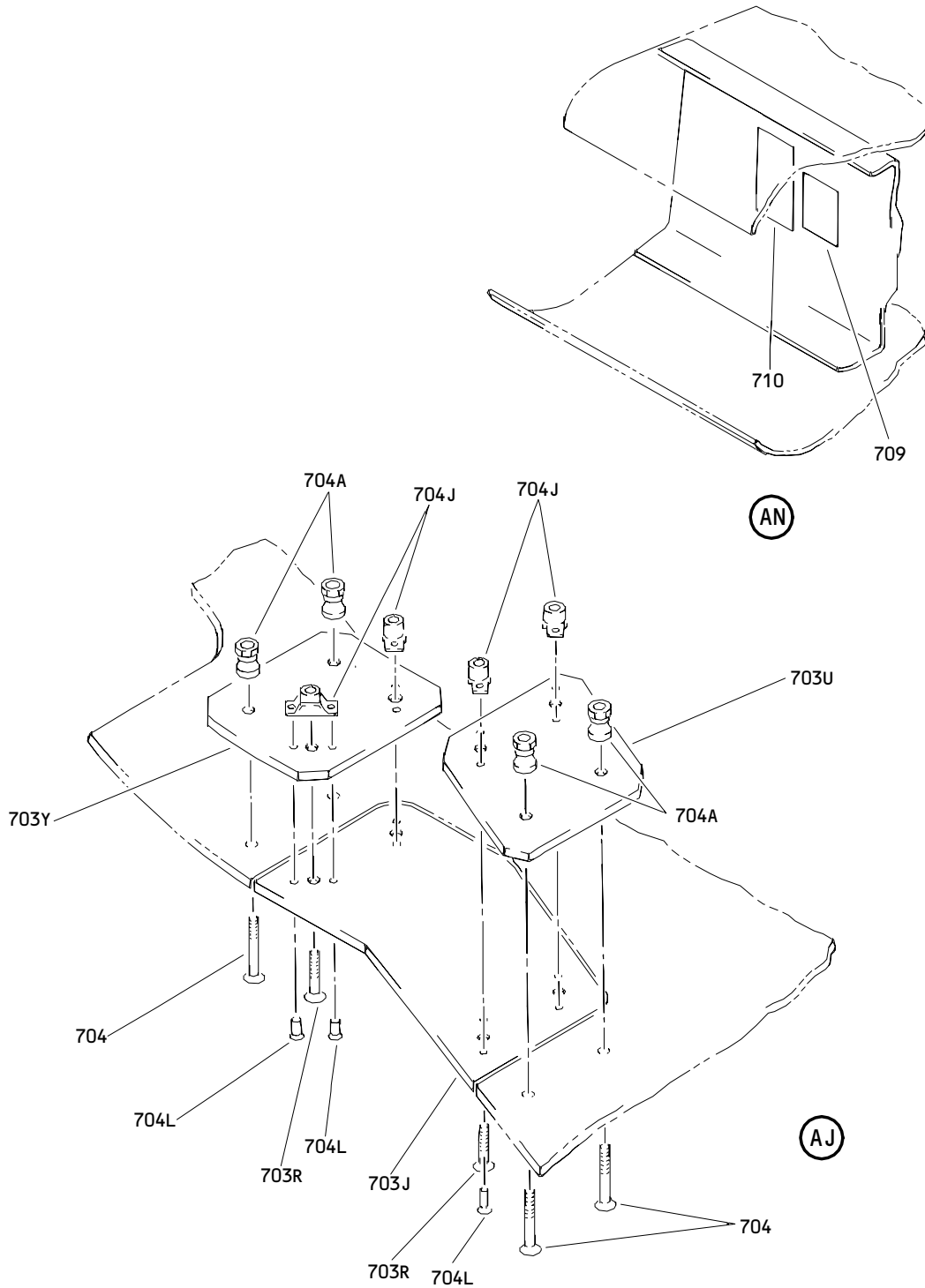


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Inboard Segment Elevator Assembly
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -1	183T2001-1		ELEVATOR ASSY-INBD SEGMENT (LH)	A	RF
-1A	183T2001-3		ELEVATOR ASSY-INBD SEGMENT (LH)	B	RF
-1C	183T2001-29		ELEVATOR ASSY-INBD SEGMENT	E	RF
-1D	183T2001-1		ELEVATOR ASSY-INBD SEGMENT (LH) (PRE SB 767-27-0052)	J	RF
-1E	183T2001-3		ELEVATOR ASSY-INBD SEGMENT (LH) (PRE SB 767-27-0052)	K	RF
-1F	100T0300-5		ELEVATOR ASSY-INBD SEGMENT (LH) (POST SB 767-27-0052) (FOR DETAILS SEE FIG. 2)	G	RF
-1G	183T2001-33		ELEVATOR ASSY-INBD SEGMENT (FOR DETAILS SEE FIG. 2)	N	RF
-1H	183T2001-37SP		ELEVATOR ASSY-INBD SEGMENT (FOR DETAILS SEE FIG. 2)	Q	RF
-5	183T2001-2		ELEVATOR ASSY-INBD SEGMENT (RH)	C	RF
-5A	183T2001-4		ELEVATOR ASSY-INBD SEGMENT (RH)	D	RF
-5C	183T2001-30		ELEVATOR ASSY-INBD SEGMENT	F	RF
-5D	183T2001-2		ELEVATOR ASSY-INBD SEGMENT (RH) (PRE SB 767-27-0052)	L	RF
-5E	183T2001-4		ELEVATOR ASSY-INBD SEGMENT (RH) (PRE SB 767-27-0052)	M	RF
-5F	100T0300-6		ELEVATOR ASSY-INBD SEGMENT (RH) (POST SB 767-27-0052) (FOR DETAILS SEE FIG. 2)	H	RF
-5G	183T2001-34		ELEVATOR ASSY-INBD SEGMENT (FOR DETAILS SEE FIG. 2)	P	RF
-5H	183T2001-38SP		ELEVATOR ASSY-INBD SEGMENT (FOR DETAILS SEE FIG. 2)	R	RF

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -6	183T2001-5001		.ELEVATOR ASSY-INBD SEGMENT (LH) (REPLD BY ITEMS 6A, 6B)	A,J	1
-6A	183T2001-5003		.ELEVATOR ASSY-INBD SEGMENT (LH) (REPLS ITEM 6) (REPLD BY ITEM 6B)	A,J	1
-6B	183T2001-5009		.ELEVATOR ASSY-INBD SEGMENT (LH) (REPLS ITEMS 6, 6A)	A,J	1
-6M	183T2001-5005		.ELEVATOR ASSY-INBD SEGMENT (LH) (REPLD BY ITEM 6N)	B,K	1
-6N	183T2001-5007		.ELEVATOR ASSY-INBD SEGMENT (LH) (REPLS ITEM 6M)	B,K	1
-6P	183T2001-5013		.ELEVATOR ASSY-INBD SEGMENT (LH) (LIMITED) (FOR DETAILS SEE FIG. 2)	E	1
-6Q	183T2001-5015		.ELEVATOR ASSY-INBD SEGMENT (LH) (LIMITED) (FOR DETAILS SEE FIG. 2)	E	1
-7A	183T2001-5002		.ELEVATOR ASSY-INBD SEGMENT (RH) (REPLD BY ITEMS 7B, 7C)	C,L	1
-7B	183T2001-5004		.ELEVATOR ASSY-INBD SEGMENT (RH) (REPLS ITEM 7A) (REPLD BY ITEM 7C)	C,L	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -7C	183T2001-5010		.ELEVATOR ASSY-INBD SEGMENT (RH) (REPLS ITEMS 7A, 7B)	C,L	1
-7M	183T2001-5006		.ELEVATOR ASSY-INBD SEGMENT (RH) (REPLD BY ITEM 7N)	D,M	1
-7N	183T2001-5008		.ELEVATOR ASSY-INBD SEGMENT (RH) (REPLS ITEM 7M)	D,M	1
-7P	183T2001-5014		.ELEVATOR ASSY-INBD SEGMENT (RH) (LIMITED) (FOR DETAILS SEE FIG. 2)	F	1
-7Q	183T2001-5016		.ELEVATOR ASSY-INBD SEGMENT (RH) (LIMITED) (FOR DETAILS SEE FIG. 2)	F	1
9	183T2001-9		..SEAL- (MFD FROM EXTR RUBBER 10-60754-221 49.50 IN.)	A,B,J ,K	1
10	183T2001-8		..SEAL- (MFD FROM EXTR RUBBER 10-60754-221 49.50 IN.)	A-D, J-M	1
-11	183T2001-10		..SEAL- (MFD FROM EXTR RUBBER 10-60754-221 49.50 IN.)	C,D,L ,M	1
13	183T2001-7		..RETAINER-SEAL	A-D, J-M	1
15	183T2001-5		..RETAINER-SEAL	A,B,J ,K	1
-16	183T2001-14		..RETAINER	C,D,L ,M	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-17	183T2001-6		..RETAINER-SEAL	A,B,J	1
-18	183T2001-16		..RETAINER	K C,D,L	1
19	HL11VAZ6-3		ATTACHING PARTS ..BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (V0PTK6)) (OPT HL11VAZ6-3 (V60516)) -----*	A-D, J-M	24
20	BACW10BP3NDP		..WASHER- (USED WITH ITEM 21C) ATTACHING PARTS	A-D, J-M	24
21	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V5M902)) (OPT ITEM 21C USED WITH ITEM 20) -----*	A-D, J-M	24

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-21C	KFN305C3		..NUT- (V15653) (OPT ITEM 21) (USED WITH ITEM 20)	A-D, J-M	24
23	BACR15GA5-5		..RIVET- (OPT ITEM 23A)	A-D, J-M	71
-23A	10-61979-5-5		..RIVET- (OPT ITEM 23)	A-D, J-M	71
-25	183T2010-1		..LEADING EDGE INSTL- (USED ON ITEMS 6, 6A)	A,J	1
-25A	183T2010-39		..LEADING EDGE INSTL	B,K	1
-25B	183T2010-43		..LEADING EDGE INSTL- (USED ON ITEM 6B)	A,J	1
-27	183T2010-2		..LEADING EDGE INSTL- (USED ON ITEMS 7A, 7B)	C,L	1
-27A	183T2010-40		..LEADING EDGE INSTL	D,M	1
-27B	183T2010-44		..LEADING EDGE INSTL- (USED ON ITEM 7C)	C,L	1
29	183T2010-31		...RIB- (USED ON ITEM 25)	D,M	1
-31	183T2010-32		...RIB- (USED ON ITEMS 27, 27A) ATTACHING PARTS	C,D,L, M	1
33	HL11VAZ6-3		...BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (V0PTK6)) (OPT HL11VAZ6-3 (V60516))	A-D, J-M	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-35	HL10VAZ6-2		...BOLT- (V60516) (SPEC BACB30MY6K2) (OPT B30MY6K2 (V97928))	A-D, J-M	2
37	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 37A)	A-D, J-M	5
-37A	KFN305C3		...NUT- (V15653) (OPT ITEM 37) -----*	A-D, J-M	5
39	183T2010-29		...RIB- (USED ON ITEMS 25, 25A)	A,B,J ,K	1
-41	183T2010-30		...RIB- (USED ON ITEMS 27, 27A) ATTACHING PARTS	C,D,L ,M	1
43	HL11VAZ6-3		...BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (VOPTK6)) (OPT HL11VAZ6-3 (V60516))	A-D, J-M	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-45	HL10VAZ6-3		...BOLT- (V60516) (SPEC BACB30MY6K3) (OPT B30MY6K3 (V97928))	A-D, J-M	2
47	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 47A)	A-D, J-M	6
-47A	KFN305C3		...NUT- (V15653) (OPT ITEM 47) -----*	A-D, J-M	6
48	183T3034-69		...ANGLE- (USED ON ITEM 25B)	A,J	2
-48A	183T3034-70		...ANGLE- (USED ON ITEM 27B) ATTACHING PARTS	C,L	2
48J	BACB30MY6K		...BOLT- (SIZE DETERMINE ON INST)	A-D, J-M	4
48L	BACB30NW6K		...BOLT- (SIZE DETERMINE ON INST)	A-D, J-M	4
48N	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 48Q)	A-D, J-M	8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -48Q	KFN305C3		...NUT- (V15653) (OPT ITEM 48N) -----*-----	A-D, J-M	8
49	183T2010-27		...RIB- (USED ON ITEMS 25, 25A)	A,B,J ,K	1
-49A	183T2010-45		...RIB- (USED ON ITEM 25B)	A,J	1
-51	183T2010-28		...RIB- (USED ON ITEMS 27, 27A)	C,D,L ,M	1
-51A	183T2010-46		...RIB- (USED ON ITEM 27B) ATTACHING PARTS	C,L	1
53	HL10VAZ6-2		...BOLT- (V60516) (SPEC BACB30MY6K2) (OPT B30MY6K2 (V97928))	A-D, J-M	2
55	HL11VAZ6-3		...BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (V0PTK6)) (OPT HL11VAZ6-3 (V60516))	A-D, J-M	6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-56	AN960C10L		...WASHER- (USED ON ITEMS 25, 27)	A,C,J ,L	2
57	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 57A)	A-D, J-M	8
-57A	KFN305C3		...NUT- (V15653) (OPT ITEM 57) -----*	A-D, J-M	8
59	183T2010-25		...RIB	A,B,J ,K	1
-61	183T2010-26		...RIB	C,D,L ,M	1
63	HL10VAZ6-2		ATTACHING PARTS ...BOLT- (V60516) (SPEC BACB30MY6K2) (OPT B30MY6K2 (V97928))	A-D, J-M	1
65	HL11VAZ6-3		...BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (V0PTK6)) (OPT HL11VAZ6-3 (V60516))	A-D, J-M	6
66	AN960C10L		...WASHER- (USED ON ITEMS 25, 27)	A,C,J ,L	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-67	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 67A)	A-D, J-M	7
-67A	KFN305C3		...NUT- (V15653) (OPT ITEM 67) -----*-----	A-D, J-M	7
69	183T2010-37		...FITTING ASSY-HOIST GND SPRT EQPT	A,B,J K	1
-71	183T2010-38		...FITTING ASSY-HOIST GND SPRT EQPT ATTACHING PARTS	C,D,L M	1
73A	BACB30NU4K5		...BOLT- (OPT ITEM 73B)	A-D, J-M	2
-73B	BACB30UR4K5		...BOLT- (OPT ITEM 73A)	A-D, J-M	2
75	HL10VAZ6-3		...BOLT- (V60516) (SPEC BACB30MY6K3) (OPT B30MY6K3 (V97928))	A-D, J-M	4
76	AN960C10L		...WASHER- (USED ON ITEMS 25, 27)	A,C,J L	2
77	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 77A)	A-D, J-M	4
-77A	KFN305C3		...NUT- (V15653) (OPT ITEM 77) -----*-----	A-D, J-M	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-79A	BRF200C4D	NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815)) ATTACHING PARTS	A-D, J-M	2
81	BACR15DR3A	RIVET- (SIZE DETERMINE ON INST) -----*-----	A-D, J-M	4
83	183T3059-7	FITTING	A,B,J K	1
-85	183T3059-8	FITTING	C,D,L M	1
87	183T2010-23		...RIB	A,B,J K	1
-89	183T2010-24		...RIB	C,D,L M	1
91	HL11VAZ6-3		ATTACHING PARTS ...BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (V0PTK6)) (OPT HL11VAZ6-3 (V60516))	A-D, J-M	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-93	HL10VAZ6-3		...BOLT- (V60516) (SPEC BACB30MY6K3) (OPT B30MY6K3 (V97928))	A-D, J-M	2
95	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 95A)	A-D, J-M	6
-95A	KFN305C3		...NUT- (V15653) (OPT ITEM 95) -----*	A-D, J-M	6
97	183T2010-21		...RIB	A,B,J K	1
-99	183T2010-22		...RIB	C,D,L M	1
101	HL10VAZ6-2		ATTACHING PARTS ...BOLT- (V60516) (SPEC BACB30MY6K2) (OPT B30MY6K2 (V97928))	A-D, J-M	2
103	HL11VAZ6-3		...BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (V0PTK6)) (OPT HL11VAZ6-3 (V60516))	A-D, J-M	6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-104	AN960C10L		...WASHER- (USED ON ITEMS 25, 27)	A,C,J ,L	2
105	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 105A)	A-D, J-M	8
-105A	KFN305C3		...NUT- (V15653) (OPT ITEM 105) -----*	A-D, J-M	8
107	183T2010-19		...RIB	A,B,J ,K	1
-109	183T2010-20		...RIB	C,D,L ,M	1
111	HL10VAZ6-3		ATTACHING PARTS ...BOLT- (V60516) (SPEC BACB30MY6K3) (OPT B30MY6K3 (V97928))	A-D, J-M	2
113	HL11VAZ6-3		...BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (V0PTK6)) (OPT HL11VAZ6-3 (V60516))	A-D, J-M	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-115	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 115A)	A-D, J-M	6
-115A	KFN305C3		...NUT- (V15653) (OPT ITEM 115) -----*-----	A-D, J-M	6
117	183T2010-17		...RIB	A,B,J L	1
-119	183T2010-18		...RIB	C,D,L M	1
121	HL10VAZ6-2		ATTACHING PARTS ...BOLT- (V60516) (SPEC BACB30MY6K2) (OPT B30MY6K2 (V97928))	A-D, J-M	2
123	HL11VAZ6-3		...BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (VOPTK6)) (OPT HL11VAZ6-3 (V60516))	A-D, J-M	6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-124	AN960C10L		...WASHER- (USED ON ITEMS 25, 27)	A,C,J ,L	2
125	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 125A)	A-D, J-M	8
-125A	KFN305C3		...NUT- (V15653) (OPT ITEM 125) -----*	A-D, J-M	8
127	183T2010-5		...ANGLE	A,B,J ,K	1
-129	183T2010-6		...ANGLE	C,D,L ,M	1
131	HL10VAZ6-2		ATTACHING PARTS ...BOLT- (V60516) (SPEC BACB30MY6K2) (OPT B30MY6K2 (V97928))	A-D, J-M	2
133	HL10VAZ6-3		...BOLT- (V60516) (SPEC BACB30MY6K3) (OPT B30MY6K3 (V97928))	A-D, J-M	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-135	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 135A)	A-D, J-M	4
-135A	KFN305C3		...NUT- (V15653) (OPT ITEM 135) -----*-----	A-D, J-M	4
137	183T2010-15		...RIB	A,B, J-M	1
-139	183T2010-16		...RIB	C,D,L, M	1
141	HL10VAZ6-2		ATTACHING PARTS ...BOLT- (V60516) (SPEC BACB30MY6K2) (OPT B30MY6K2 (V97928))	A-D, J-M	2
143	HL11VAZ6-3		...BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (VOPTK6)) (OPT HL11VAZ6-3 (V60516))	A-D, J-M	6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-144	AN960C10L		...WASHER- (USED ON ITEMS 25, 27)	A,C,J ,L	2
145	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 145A)	A-D, J-M	8
-145A	KFN305C3		...NUT- (V15653) (OPT ITEM 145) -----*	A-D, J-M	8
147	183T2010-13		...RIB	A,B,J ,K	1
-149	183T2010-14		...RIB	C,D,L ,M	1
151	HL10VAZ6-3		ATTACHING PARTS ...BOLT- (V60516) (SPEC BACB30MY6K3) (OPT B30MY6K3 (V97928))	A-D, J-M	2
153	HL11VAZ6-3		...BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (V0PTK6)) (OPT HL11VAZ6-3 (V60516))	A-D, J-M	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-155	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 155A)	A-D, J-M	6
-155A	KFN305C3		...NUT- (V15653) (OPT ITEM 155) -----*-----	A-D, J-M	6
157	183T2010-11		...RIB	A,B,J K	1
-159	183T2010-12		...RIB	C,D,L M	1
161	HL10VAZ6-2		ATTACHING PARTS ...BOLT- (V60516) (SPEC BACB30MY6K2) (OPT B30MY6K2 (V97928))	A-D, J-M	2
163	HL11VAZ6-3		...BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (VOPTK6)) (OPT HL11VAZ6-3 (V60516))	A-D, J-M	6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-164	AN960C10L		...WASHER- (USED ON ITEMS 25, 27)	A,C,J ,L	2
165	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 165A)	A-D, J-M	8
-165A	KFN305C3		...NUT- (V15653) (OPT ITEM 165) -----*	A-D, J-M	8
167	183T2010-9		...RIB- (USED ON ITEMS 25, 25A)	A,B,J ,K	1
-169	183T2010-10		...RIB- (USED ON ITEMS 27, 27A) ATTACHING PARTS	C,D,L ,M	1
171	BACB30MY6K		...BOLT- (SIZE DETERMINE ON INST)	A-D, J-M	2
173	HL11VAZ6-3		...BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (V0PTK6)) (OPT HL11VAZ6-3 (V60516))	A-D, J-M	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-175	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 175A)	A-D, J-M	6
-175A	KFN305C3		...NUT- (V15653) (OPT ITEM 175) -----*	A-D, J-M	6
177	183T2010-7		...RIB- (USED ON ITEM 25)	A,B,J K	1
-177A	183T2010-47		...RIB- (USED ON ITEM 25B)	A,J	1
-179	183T2010-8		...RIB- (USED ON ITEMS 27)	C,D,L M	1
-179A	183T2010-48		...RIB- (USED ON ITEM 27B) ATTACHING PARTS	C,L	1
181	HL10VAZ6-2		...BOLT- (V60516) (SPEC BACB30MY6K2) (OPT B30MY6K2 (V97928))	A-D, J-M	2
183	HL11VAZ6-3		...BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (V0PTK6)) (OPT HL11VAZ6-3 (V60516))	A-D, J-M	6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-184	AN960C10L		...WASHER- (USED ON ITEMS 25, 27)	A,C,J ,L	2
185	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 185A)	A-D, J-M	8
-185A	KFN305C3		...NUT- (V15653) (OPT ITEM 185) -----*	A-D, K-M	8
187	183T2010-33		...RIB	A,B,J ,K	1
-189	183T2010-34		...RIB	C,D,L ,M	1
191	HL10VAZ6-3		ATTACHING PARTS ...BOLT- (V60516) (SPEC BACB30MY6K3) (OPT B30MY6K3 (V97928))	A-D, J-M	2
192	HL11VAZ6-3		...BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (V0PTK6)) (OPT HL11VAZ6-3 (V60516))	A-D, J-M	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-193	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 193A)	A-D, J-M	6
-193A	KFN305C3		...NUT- (V15653) (OPT ITEM 193) -----*-----	A-D, J-M	6
195	183T2010-3		...RIB	A,B,J K	1
-197	183T2010-4		...RIB	C,D,L M	1
199	HL10VAZ6-2		ATTACHING PARTS ...BOLT- (V60516) (SPEC BACB30MY6K2) (OPT B30MY6K2 (V97928))	A-D, J-M	1
201	HL11VAZ6-3		...BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (VOPTK6)) (OPT HL11VAZ6-3 (V60516))	A-D, J-M	6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-202	AN960C10L		...WASHER- (USED ON ITEMS 25, 27)	A,C,J ,L	2
203	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 203A)	A-D, J-M	7
-203A	KFN305C3		...NUT- (V15653) (OPT ITEM 203) -----*	A-D, J-M	7
205	183T2010-35		...FITTING ASSY-HOIST GND SPRT EQPT	A,B,J ,K	1
-207	183T2010-36		...FITTING ASSY-HOIST GND SPRT EQPT ATTACHING PARTS	C,D,L ,M	1
209A	BACB30NU4K5		...BOLT- (OPT ITEM 209B)	A-D, J-M	2
-209B	BACB30UR4K5		...BOLT- (OPT ITEM 209A)	A-D, J-M	2
211	HL10VAZ6-3		...BOLT- (V60516) (SPEC BACB30MY6K3) (OPT B30MY6K3 (V97928))	A-D, J-M	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-212	AN960C10L		...WASHER- (USED ON ITEMS 25, 27)	A,C,J ,L	2
213	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 213A)	A-D, J-M	2
-213A	KFN305C3		...NUT- (V15653) (OPT ITEM 213) -----*	A-D, J-M	2
215B	BRF200C4D	NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815)) ATTACHING PARTS	A-D, J-M	2
217	BACR15DR3A	RIVET- (SIZE DETERMINE ON INST) -----*	A-D, J-M	4
219	183T3059-5	FITTING	A,B,J ,K	1
-221	183T3059-6	FITTING	C,D,L ,M	1
-223	183T2038-1		...RIB INSTL-INTERCONNECT (REPLD BY ITEM 223B) (USED ON ITEM 25)	A,J	1
-223A	183T2038-3		...RIB INSTL-INTERCONNECT	B,K	1
-223B	183T2059-1		...RIB INSTL-INTERCONNECT (REPLS ITEM 223) (USED ON ITEM 25B)	A,J	1
-225	183T2038-2		...RIB INSTL-INTERCONNECT (REPLD BY ITEM 225B) (USED ON ITEM 27)	C,L	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
-225A	183T2038-4		...RIB INSTL-INTERCONNECT	D,M	1
-225B	183T2059-2		...RIB INSTL-INTERCONNECT (REPLS ITEM 225) (USED ON ITEM 27B)	C,L	1
226	183T2062-5	FITTING ASSY- (OPT ITEM 227) (USED ON ITEMS 223, 223A)	A,B,J ,K	1
227	183T2035-5	FITTING ASSY- (OPT ITEM 226) (USED ON ITEMS 223, 223A)	A,B,J ,K	1
227A	183T2062-1	FITTING ASSY- (USED ON ITEM 223B)	A,J	1
-228	183T2062-6	FITTING ASSY- (OPT ITEM 228A) (USED ON ITEMS 225, 225A)	C,D,L ,M	1
-228A	183T2035-6	FITTING ASSY- (OPT ITEM 228) (USED ON ITEMS 225, 225A)	C,D,L ,M	1
-228B	183T2062-2	FITTING ASSY- (USED ON ITEM 225B)	C,L	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- 229	HL1012AZ8-8		ATTACHING PARTSBOLT- (VOPTK6) (SPEC BACB30NX8K8) (OPT HL12VAZ8-8 (V73197)) (OPT HL12VAZ8-8 (V92215)) (OPT HL12VAZ8-8 (V97928)) (OPT L802-8K8 (V06725)) (OPT HL12VAZ8-8 (V56878)) (OPT HL1012AZ8-8 (V06725)) (OPT HL1012AZ8-8 (V06950)) (OPT HL1012AZ8-8 (V17446)) (OPT HL1012AZ8-8 (V56878)) (OPT HL1012AZ8-8 (V60516)) (OPT HL1012AZ8-8 (V73197)) (OPT HL1012AZ8-8 (V97928)) (USED ON ITEMS 223, 223A, 225, 225A)	A-D, J-M	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-231A	HL1012AZ8-11	BOLT- (VOPTK6) (SPEC BACB30NX8K11) (OPT HL12VAZ8-11 (V73197)) (OPT HL12VAZ8-11 (V92215)) (OPT HL12VAZ8-11 (V97928)) (OPT L802-8K11 (V06725)) (OPT HL12VAZ8-11 (V56878)) (OPT HL1012AZ8-11 (V06725)) (OPT HL1012AZ8-11 (V06950)) (OPT HL1012AZ8-11 (V17446)) (OPT HL1012AZ8-11 (V56878)) (OPT HL1012AZ8-11 (V60516)) (OPT HL1012AZ8-11 (V73197)) (OPT HL1012AZ8-11 (V97928)) (USED ON ITEMS 223, 223A, 225, 225A)	A-D, J-M	8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-231B	HL1012AZ8-8	BOLT- (VOPTK6) (SPEC BACB30NX8K8) (OPT HL12VAZ8-8 (V73197)) (OPT HL12VAZ8-8 (V92215)) (OPT HL12VAZ8-8 (V97928)) (OPT L802-8K8 (V06725)) (OPT HL12VAZ8-8 (V56878)) (OPT HL1012AZ8-8 (V06725)) (OPT HL1012AZ8-8 (V06950)) (OPT HL1012AZ8-8 (V17446)) (OPT HL1012AZ8-8 (V56878)) (OPT HL1012AZ8-8 (V60516)) (OPT HL1012AZ8-8 (V73197)) (OPT HL1012AZ8-8 (V97928)) (USED ON ITEMS 223B, 225B)	A,C,J L	12
-232	BACW10BP4NDP	WASHER- (USED ON ITEMS 223, 223A, 225, 225A) (USED WITH ITEM 233A)	A-D, J-M	12

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-233	HL1187-8	COLLAR- (V73197) (SPEC BACC30X8) (OPT HL87-8 (V73197)) (OPT HL87-8 (V92215)) (OPT HL1187-8 (V56878)) (OPT HL1187-8 (V92215)) (OPT HL87-8 (V56878)) (OPT HL1187-8 (V5M902)) (OPT ITEM 233A USED WITH ITEM 232)	A-D, J-M	12
-233A	KFN305C4	NUT- (V15653) (OPT ITEM 233) (USED WITH ITEM 232) (USED ON ITEMS 223, 225) -----*-----	A-D, J-M	12
235	BACB28AM14B030A	BUSHING	A-D, J-M	1
237	BACB28AP08P028	BUSHING	A-D, J-M	1
238	183T2062-7	FITTING- (USED ON ITEM 226)	A,B,J K	1
-238A	183T2062-8	FITTING- (USED ON ITEM 228)	C,D,L M	1
238G	183T2062-3	FITTING- (USED ON ITEM 227A)	A,J	1
-238H	183T2062-4	FITTING- (USED ON ITEM 228B)	C,L	1
239	183T2035-3	ANGLE- (USED ON ITEM 228A)	A-D, J-M	1
241	183T2035-2	ANGLE- (USED ON ITEM 228A)	A-D, J-M	1
242	BACR15BB5AD	RIVET- (SIZE DETERMINE ON INST) (USED ON ITEM 228A) -----*-----	A-D, J-M	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-243	183T2035-4	CHANNEL- (USED ON ITEM 228A)	A-D, J-M	1
245	HL10VAZ6-4	BOLT- (V60516) (SPEC BACB30MY6K4) (OPT B30MY6K4 (V97928)) (USED ON ITEMS 223, 223A, 225, 225A)	A-D, J-M	11
245G	HL10VAZ6-5	BOLT- (V60516) (SPEC BACB30MY6K5) (OPT B30MY6K5 (V97928)) (USED ON ITEMS 223B, 225B)	A,C,J ,L	8
247A	HL97DU6	COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 247B) (USED ON ITEMS 223, 223A, 225, 225A)	A-D, J-M	11
-247B	KFN305C3	NUT- (V15653) (OPT ITEM 247A) (USED ON ITEMS 223, 225)	A-D, J-M	11
247G	HL97DU6	COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (USED ON ITEMS 223B, 225B)	A,C,J ,L	8
249	183T2019-1	RIB-LE FWD (OPT ITEM 249A) (USED ON ITEMS 223, 223A)	A,B,J ,K	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -249A	183T2019-3	RIB-LE FWD (OPT ITEM 249)	B,K	1
249G	183T2058-1	RIB-LE (USED ON ITEM 223B)	A,J	1
-251	183T2019-2	RIB-LE FWD (OPT ITEM 251A) (USED ON ITEMS 225, 225A)	C,D,L ,M	1
-251A	183T2019-4	RIB-LE FWD (OPT ITEM 251)	D,M	1
-251G	183T2058-2	RIB-LE (USED ON ITEM 225B) ATTACHING PARTS	C,L	1
253A	HL11VAZ6-7	BOLT- (V56878) (SPEC BACB30NW6K7) (OPT HL11V6-7 (V92215)) (OPT HL11V6-7 (V97928)) (OPT L803-6-7 (V06725)) (OPT B30NW6K7 (V97928)) (OPT HL11VAZ6-7 (V73197)) (OPT HL11VAZ6-7 (V92215)) (OPT HL11VAZ6-7 (V97928)) (USED ON ITEMS 223, 225)	A-D, J-M	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-255A	HL11VAZ6-8	BOLT- (V56878) (SPEC BACB30NW6K8) (OPT B30NW6K8 (V97928)) (OPT HL11VAZ6-8 (V73197)) (OPT HL11VAZ6-8 (V92215)) (OPT HL11VAZ6-8 (V97928)) (OPT L803-6K8 (V06725)) (OPT HL11VAZ6-8 (VOPTK6)) (OPT HL11VAZ6-8 (V60516)) (USED ON ITEMS 223, 225)	A-D, J-M	4
255G	BACB30NW6K	BOLT- (SIZE DETERMINE ON INST) (USED ON ITEMS 223B, 225B)	A,C,J ,L	8
257	L8006K6	BOLT- (V06725) (SPEC BACB30MY6K6) (OPT HL10VAZ6-6 (VOPTK6)) (USED ON ITEMS 223, 223A, 225, 225A)	A-D, J-M	14
257G	HL10VAZ6-4	BOLT- (V60516) (SPEC BACB30MY6K4) (OPT B30MY6K4 (V97928)) (USED ON ITEMS 223B, 225B)	A,C,J ,L	7
-258	BACW10BP3NDP	WASHER- (USED ON ITEMS 223, 225) (USED WITH ITEM 259A)	A-D, J-M	22

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-259	HL79-6	COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V5M902)) (OPT ITEM 259A USED WITH ITEM 258) (USED ON ITEMS 223, 223A, 225, 225A)	A-D, J-M	22
-259A	KFN305C3	NUT- (V15653) (OPT ITEM 259) (USED WITH ITEM 258) (USED ON ITEMS 223, 225)	A-D, J-M	22
259G	HL97DU6	COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (USED ON ITEMS 223B, 225B)	A,C,J ,L	7
259H	HL79-6	COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V5M902)) (USED ON ITEMS 223B, 225B) -----*-----	A,C,J ,L	8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-260	183T2059-4	SHIM- (USED ON ITEMS 223B, 225B)	A,C,J ,L	1
261	183T2038-5	SHIM- (USED ON ITEMS 223, 223A, 225, 225A)	A-D, J-M	1
262	183T2059-3	SHIM- (USED ON ITEMS 223B, 225B)	A,C,J ,L	1
262G	BACS40R10D17F	SHIM- (USED ON ITEMS 223B, 225B)	A,C,J ,L	1
263	183T2018-1	RIB-LE AFT (OPT ITEM 263A) (USED ON ITEMS 223, 223A)	A,B,J ,K	1
-263A	183T2018-3	RIB-LE AFT (OPT ITEM 263)	B,K	1
-265	183T2018-2	RIB-LE AFT (OPT ITEM 265A) (USED ON ITEMS 225, 225A)	C,D,L ,M	1
-265A	183T2018-4	RIB-LE AFT (OPT ITEM 265) ATTACHING PARTS	D,M	1
267A	BACB30NU3K5	BOLT	A-D, J-M	4
269A	BACB30NU3K6	BOLT	A-D, J-M	4
			-----*-----		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-270	BACW10BP3DP	WASHER- (OPT ITEM 270A USED WITH ITEM 271B)	A-D, J-M	8
-270A	BACW10BP3NDP	WASHER- (OPT ITEM 270 USED WITH ITEM 271A)	A-D, J-M	8
271A	BACN10JC3CD	NUT- (OPT ITEM 271B) (USED WITH ITEM 270)	A-D, J-M	8
-271B	KFN305C3	NUT- (V15653) (OPT ITEM 271A) (USED WITH ITEM 270A) ATTACHING PARTS	A-D, J-M	8
273	HL10VAZ6-4	BOLT- (V60516) (SPEC BACB30MY6K4) (OPT B30MY6K4 (V97928)) (USED WITH ITEMS 263, 263A, 265, 265A)	A-D, J-M	14
275	HL97DU6	COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 275A) (USED WITH ITEMS 263, 263A, 265, 265A)	A-D, J-M	14
-275A	KFN305C3	NUT- (V15653) (OPT ITEM 275) (USED WITH ITEMS 263, 263A, 265, 265A) -----*	A-D, J-M	14

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-279	BACS40R16C19F	SHIM- (USED ON ITEMS 223, 223A, 225, 225A)	A-D, J-M	1
280	BACS40R08B44F	SHIM- (USED ON ITEMS 223, 225)	A-D, J-M	1
-281	183T2004-1		..SPAR INSTL- (USED ON ITEMS 6, 6A)	A,J	1
-281A	183T2004-3		..SPAR INSTL	B,K	1
-281B	183T2057-1		..SPAR INSTL- (USED ON ITEM 6B)	A,J	1
-283	183T2004-2		..SPAR INSTL- (USED ON ITEMS 7A, 7B)	C,L	1
-283A	183T2004-4		..SPAR INSTL	D,M	1
-283B	183T2057-2		..SPAR INSTL- (USED ON ITEM 7C)	C,L	1
285	183T2004-5		...FILLER- (USED ON ITEMS 281, 281A, 283, 283A)	A-D, J-M	4
-286	183T2057-3		...FILLER- (USED ON ITEMS 281B, 283B) ATTACHING PARTS	A,C,J ,L	2
287	BACB30NW6K		...BOLT- (SIZE DETERMINE ON INST) -----*-----	A-D, J-M	2
-288	AN960C10		...WASHER- (USED WITH ITEM 289A) ATTACHING PARTS	A-D, J-M	2
289	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 289A USED WITH ITEM 288) (OPT ITEM 289B)	A-D, J-M	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -289A	BACN10JC3CM		...NUT- (OPT ITEMS 289, 289B) (USED WITH ITEM 288)	A-D, J-M	2
-289B	KFN305C3		...NUT- (V15653) (OPT ITEM 289A USED WITH ITEM 288) (OPT ITEM 289) -----*-----	A-D, J-M	2
291	183T2021-1		...FITTING ASSY-HINGE (OPT ITEM 291A)	B,K	1
-291A	183T2021-5		...FITTING ASSY-HINGE (OPT ITEM 291)	B,K	1
-291B	183T2021-1		...FITTING ASSY-HINGE	A,J	1
-293	183T2021-2		...FITTING ASSY-HINGE (OPT ITEM 293A)	D,M	1
-293A	183T2021-6		...FITTING ASSY-HINGE (OPT ITEM 293)	D,M	1
-293B	183T2021-2		...FITTING ASSY-HINGE ATTACHING PARTS	C,L	1
295	BACB30NW6K		...BOLT- (SIZE DETERMINE ON INST)	A,D,J ,M	6
297	BACS4OR08B32F		...SHIM	A-D, J-M	2
299	BACS4OR08C32F		...SHIM	A-D, J-M	2
-300	BACW10BP3NDP		...WASHER- (USED WITH ITEM 301A)	A-D, J-M	6
301	HL79-6		...COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V5M902)) (OPT ITEM 301A USED WITH ITEM 300)	A-D, J-M	6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -301A	KFN305C3		...NUT- (V15653) (OPT ITEM 301) (USED WITH ITEM 300)	A-D, J-M	6
303	BACB30MY6K		...BOLT- (SIZE DETERMINE ON INST)	A-D, J-M	7
305	BACS40R13B98F		...SHIM	A-D, J-M	1
307	BACS40R13C98F		...SHIM	A-D, J-M	1
309	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 309A)	A-D, J-M	7
-309A	KFN305C3		...NUT- (V15653) (OPT ITEM 309) -----*	A-D, J-M	7
311	BACB28AM11B020A	BUSHING	A-D, J-M	1
313	BACB28AP08P018	BUSHING	A-D, J-M	1
315	183T2021-3	FITTING- (USED ON ITEMS 291, 291B)	A,B,J, K	1
-315A	183T2021-7	FITTING- (USED ON ITEM 291A)	B,K	1
-317	183T2021-4	FITTING- (USED ON ITEMS 293, 293B)	C,D,L, M	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -317A	183T2021-8	FITTING- (USED ON ITEM 293A)	D,M	1
319	183T2034-1		...FITTING ASSY-HINGE (OPT ITEM 319A)	B,K	1
-319A	183T2034-9		...FITTING ASSY-HINGE	B,K	1
-319B	183T2034-1		...FITTING ASSY-HINGE	A,J	1
-321	183T2034-2		...FITTING ASSY-HINGE (OPT ITEM 321A)	D,M	1
-321A	183T2034-10		...FITTING ASSY-HINGE (OPT ITEM 321)	D,M	1
-321B	183T2034-2		...FITTING ASSY-HINGE ATTACHING PARTS	C,L	1
323	HL11VAZ8-7		...BOLT- (V56878) (SPEC BACB30NW8K7) (OPT B30NW8K7 (V97928)) (OPT HL11VAZ8-7 (V73197)) (OPT HL11VAZ8-7 (V92215)) (OPT HL11VAZ8-7 (V97928)) (OPT L803-8K7 (V06725)) (OPT HL11VAZ8-7 (VOPTK6)) (OPT HL11VAZ8-7 (V60516))	A-D, J-M	3
325	BACS40R09B45F		...SHIM	A-D, J-M	AR
327	BACS40R09C45F		...SHIM	A-D, J-M	AR
-328	BACW10BP4NDP		...WASHER- (USED WITH ITEM 329A)	A-D, J-M	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-329	HL79-8		...COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V5M902)) (OPT ITEM 329A USED WITH ITEM 328)	A-D, J-M	3
-329A	KFN305C4		...NUT- (V15653) (OPT ITEM 329) (USED WITH ITEM 328)	A-D, J-M	3
331	BACB30NW6K		...BOLT- (SIZE DETERMINE ON INST)	A-D, J-M	3
333	BACS40R08B41F		...SHIM	A-D, J-M	AR
335	BACS40R08C41F		...SHIM	A-D, J-M	AR
-336	BACW10BP3NDP		...WASHER- (USED WITH ITEM 337A)	A-D, J-M	3
337	HL79-6		...COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V5M902)) (OPT ITEM 337A USED WITH ITEM 336)	A-D, J-M	3
-337A	KFN305C3		...NUT- (V15653) (OPT ITEM 337) (USED WITH ITEM 336)	A-D, J-M	3
339	BACB30MY6K		...BOLT- (SIZE DETERMINE ON INST)	A-D, J-M	24

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-341	BACS40R38B104F		...SHIM	A-D, J-M	AR
343	BACS40R38C104F		...SHIM	A-D, J-M	AR
345	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 345A)	A-D, J-M	24
-345A	KFN305C3		...NUT- (V15653) (OPT ITEM 345) -----*-----	A-D, J-M	24
347	183T2040-2	BUSHING	A-D, J-M	2
349	183T2034-5	FITTING- (USED ON ITEMS 319, 319B)	A,B,J, K	1
-349A	183T2034-13	FITTING- (USED ON ITEM 319A)	B,K	1
-351	183T2034-6	FITTING- (USED ON ITEMS 321, 321B)	C,D,L, M	1
-351A	183T2034-14	FITTING- (USED ON ITEM 321A) ATTACHING PARTS	D,M	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-353	BACR15BB5AD7	RIVET	A-D, J-M	2
			-----*-----		
355	183T2034-3	FITTING- (USED ON ITEMS 319, 319B)	A,B,J ,K	1
-355A	183T2034-11	FITTING- (USED ON ITEM 319A)	B,K	1
-357	183T2034-4	FITTING- (USED ON ITEMS 321, 321B)	C,D,L ,M	1
-357A	183T2034-12	FITTING- (USED ON ITEM 321A)	D,M	1
359	BACR15BB5AD7	RIVET	A-D, J-M	2
			-----*-----		
361	183T2034-7	FITTING- (USED ON ITEMS 319, 319B)	A,B	1
-361A	183T2034-15	FITTING- (USED ON ITEM 319A)	B,K	1
-363	183T2034-8	FITTING- (USED ON ITEMS 321, 321B)	C,D,L ,M	1
-363A	183T2034-16	FITTING- (USED ON ITEM 321A)	D,M	1
365	HL10VAZ6-3		...BOLT- (V60516) (SPEC BACB30MY6K3) (OPT B30MY6K3 (V97928))	A-D, J-M	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-367	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 367A)	A-D, J-M	1
367A	KFN305C3		...NUT- (V15653) (OPT ITEM 367)	A-D, K-M	1
369	940CW11-6		...JUMPER ASSY- (V91812) (SPEC BACJ40AB11-6) (OPT 100211-6 (V1FF12)) (OPT RBEJ40AB11-6 (V1GK47))	A-D, J-M	1
371A	183T2039-7		...COVER ASSY	A-D, J-M	1
373	183T2039-3	CHANNEL	A-D, J-M	1
			ATTACHING PARTS		
375	BACS12CK06-22	SCREW	A-D, J-M	1
377	183T2039-4	SPACER- (OPT ITEM 377A)	A-D, J-M	1
-377A	183T2039-5	SPACER- (OPT ITEM 377)	A-D, J-M	1
379	AN960C6L	WASHER	A-D, J-M	1
381	BACN10JC06CM	NUT	A-D, J-M	1
383	BACS12FA4K24	SCREW	A-D, J-M	1
			-----*-----		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-385	BRF200C4M	NUTPLATE- (V52828) (SPEC BACN10JR4CFM) (OPT F5001-4BAC (V15653)) (OPT NS103203SE048 (V80539)) (OPT T8092C428 (V11815)) (OPT VN152D1-048 (V92215)) (OPT 109F9201-4 (V72962)) ATTACHING PARTS	A-D, J-M	1
387	AF5141-3-2	RIVET- (V53551) (SPEC BACR15DR3A2) (OPT RV541A3-2 (V98996)) (OPT CCR264CS3-2TT (V11815)) -----*-----	A-D, J-M	2
389A	183T2039-6	COVER	A-D, J-M	1
-391	251T2015-1		...BRACKET INSTL- (USED ON ITEM 283B)	A-C, J-L	1
-393	251T2015-2		...BRACKET INSTL- (USED ON ITEM 283)	C,D,L M	1
395	251T2014-1	BRACKET ASSY ATTACHING PARTS	A-D, J-M	1
397	HL10VAZ6-3	BOLT- (V60516) (SPEC BACB30MY6K3) (OPT B30MY6K3 (V97928))	A-D, J-M	4
399	HL97DU6	COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) -----*-----	A-D, J-M	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-401	NAS77-3-012	BUSHING	A-D, J-M	2
403	251T2014-2	BRACKET	A-D, J-M	1
405	251T2014-3	BRACKET	A-D, J-M	1
407	BACR15FT6AD11		ATTACHING PARTSRIVET	A-D, J-M	2
409	NAS42DD6-25	SPACER	A-D, J-M	2
411	183T2020-1		-----*----- ...FITTING ASSY-HINGE (OPT ITEM 411A)	B,K	1
-411A	183T2020-5		...FITTING ASSY-HINGE (OPT ITEM 411)	B,K	1
-411B	183T2020-1		...FITTING ASSY-HINGE	A,J	1
-413	183T2020-2		...FITTING ASSY-HINGE (OPT ITEM 413A)	D,M	1
-413A	183T2020-6		...FITTING ASSY-HINGE (OPT ITEM 413)	D,M	1
-413B	183T2020-2		...FITTING ASSY-HINGE ATTACHING PARTS	C,L	1
415	BACB30NW6K		...BOLT- (SIZE DETERMINE ON INST)	A-D, J-M	6
417	BACS4OR08B32F		...SHIM	A-D, J-M	2
419	BACS4OR08C32F		...SHIM	A-D, J-M	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -420	BACW10BP3NDP		...WASHER- (USED WITH ITEM 421A)	A-D, J-M	6
421	HL79-6		...COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V5M902)) (OPT ITEM 421A USED WITH ITEM 420)	A-D, J-M	6
-421A	KFN305C3		...NUT- (V15653) (OPT ITEM 421) (USED WITH ITEM 420)	A-D, J-M	6
423	BACB30MY6K		...BOLT- (SIZE DETERMINE ON INST)	A-D, J-M	8
425	BACS40R13B108F		...SHIM	A-D, J-M	1
427	BACS40R13C108F		...SHIM	A-D, J-M	1
429	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 429A)	A-D, J-M	8
-429A	KFN305C3		...NUT- (V15653) (OPT ITEM 429) -----*	A-D, J-M	8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-431	BACB28AP08P018	BUSHING	A-D, J-M	1
433	BACB28AM11B020A	BUSHING	A-D, J-M	1
435	183T2020-3	FITTING- (USED ON ITEMS 411, 411B)	A,B,J ,K	1
-435A	183T2020-7	FITTING- (USED ON ITEM 411A)	B,K	1
-437	183T2020-4	FITTING- (USED ON ITEMS 413, 413B)	C,D,L ,M	1
-437A	183T2020-8	FITTING- (USED ON ITEM 413A)	D,M	1
439	183T2033-1		...SPAR ASSY- (USED ON ITEM 281A)	B,K	1
-439A	183T2056-1		...SPAR ASSY- (USED ON ITEM 281B)	A,J	1
-439B	183T2033-1		...SPAR ASSY- (REPLD BY ITEM 439C) (USED ON ITEM 281)	A,J	1
-439C	183T2033-13		...SPAR ASSY- (REPLS ITEM 439B) (USED ON ITEM 281)	A,J	1
-441	183T2033-2		...SPAR ASSY- (USED ON ITEM 283A)	D,M	1
-441A	183T2056-2		...SPAR ASSY- (USED ON ITEM 283B)	C,L	1
-441B	183T2033-2		...SPAR ASSY- (REPLD BY ITEM 441C) (USED ON ITEM 283)	C,L	1
-441C	183T2033-14		...SPAR ASSY- (REPLS ITEM 441B) (USED ON ITEM 283) ATTACHING PARTS	C,L	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-442	HL11VAZ6-3		...BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (V0PTK6)) (OPT HL11VAZ6-3 (V60516))	A-D, J-M	44
442A	HL41-6-4		...BOLT- (V56878) (SPEC BACB30FN6A4U) (OPT HL41-6-4 (V73197)) (OPT HL41-6-4 (V92215)) (OPT HL41-6-4 (V97928)) (OPT 67068-6A4U (V56878)) (OPT HL41-6-4 (V80539)) (OPT WC376-4 (V60516)) (OPT HL41-6-4 (V60516)) (OPT HL41-6-4 (V08524))	A-D, J-M	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-443A	HL11VAZ6-4		...BOLT- (V56878) (SPEC BACB30NW6K4) (OPT HL11V6-4 (V92215)) (OPT HL11V6-4 (V97928)) (OPT L803-6-4 (V06725)) (OPT B30NW6K4 (V97928)) (OPT HL11VAZ6-4 (V73197)) (OPT HL11VAZ6-4 (V92215)) (OPT HL11VAZ6-4 (V97928))	A-D, J-M	52
444	HL11VAZ6-4		...BOLT- (V56878) (SPEC BACB30NW6K4) (OPT HL11V6-4 (V92215)) (OPT HL11V6-4 (V97928)) (OPT L803-6-4 (V06725)) (OPT B30NW6K4 (V97928)) (OPT HL11VAZ6-4 (V73197)) (OPT HL11VAZ6-4 (V92215)) (OPT HL11VAZ6-4 (V97928)) (OPT ITEM 444A USED WITH ITEMS 444C, 444D)	A-D, J-M	8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -444A	BACB30NU3K4		...BOLT- (OPT ITEMS 444, 444B) (USED WITH ITEMS 444C, 444D)	A-D, J-M	8
-444B	BACB30UR3K4		...BOLT- (OPT ITEM 444A)	A-D, J-M	8
-444C	AF5141-3-3		...RIVET- (V53551) (SPEC BACR15DR3A3) (OPT RV541A3-3 (V98996)) (OPT CCR264CS3-3TT (V11815)) (USED WITH ITEMS 444A, 444D)	A-D, J-M	8
-444D	BRF200C3D		...NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815)) (USED WITH ITEMS 444A, 444D)	A-D, J-M	8
445	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 445A)	A-D, J-M	98

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-445A	KFN305C3		...NUT- (V15653) (OPT ITEM 445) -----*-----	A-D, J-M	98
-447	183T2008-1		..RIB INSTL-OUTBD END (USED ON ITEMS 6, 6A, 6M, 6N)	A,B,J ,K	1
-447A	183T2055-1		..RIB INSTL-OUTBD END (USED ON ITEM 6B)	A,J	1
-449	183T2008-2		..RIB INSTL-OUTBD END (USED ON ITEMS 7A, 7B, 7M, 7N)	C,D,L ,M	1
-449A	183T2055-2		..RIB INSTL-OUTBD END (USED ON ITEM 7C)	C,L	1
451	183T2008-9		...PLATE- (USED ON ITEM 447)	A,B,J ,K	1
-451A	183T2055-9		...PLATE- (USED ON ITEM 447A)	A,J	1
-453	183T2008-10		...PLATE- (USED ON ITEM 449)	C,D,L ,M	1
-453A	183T2055-10		...PLATE- (USED ON ITEM 449A)	C,L	1
455	183T2008-23		...ANGLE- (USED ON ITEM 447)	A,B,J ,K	1
-457	183T2008-24		...ANGLE- (USED ON ITEM 449) ATTACHING PARTS	C,D,L ,M	1
459	HL10VAZ6-5		...BOLT- (V60516) (SPEC BACB30MY6K5) (OPT B30MY6K5 (V97928))	A-D, J-M	12

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-461	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 461A)	A-D, J-M	12
-461A	KFN305C3		...NUT- (V15653) (OPT ITEM 461) -----*	A-D, J-M	12
463	183T2030-1		...FITTING ASSY-AFT INTERCONNECT (USED ON ITEMS 447, 449) (OPT ITEM 463A)	A-D, J-M	1
-463A	183T2063-1		...FITTING ASSY-AFT INTERCONNECT (OPT ITEM 463)	A-D, J-M	1
-463B	183T2063-1		...FITTING ASSY-AFT INTERCONNECT (USED ON ITEMS 447A, 449A) ATTACHING PARTS	A,C,J ,L	1
465	BACB30NX8K		...BOLT- (SIZE DETERMINE ON INST)	A-D, J-M	9
-466	BACW10BP4NDP		...WASHER- (USED WITH ITEM 467A)	A-D, J-M	6
-466A	AN960C416L		...WASHER- (USED WITH ITEM 468A)	A-D, J-M	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-467	HL1187-8		...COLLAR- (V73197) (SPEC BACC30X8) (OPT HL87-8 (V73197)) (OPT HL87-8 (V92215)) (OPT HL1187-8 (V56878)) (OPT HL1187-8 (V92215)) (OPT HL87-8 (V56878)) (OPT HL1187-8 (V5M902)) (OPT ITEM 467A USED WITH ITEM 466)	A-D, J-M	6
-467A	KFN305C4		...NUT- (V15653) (OPT ITEM 467) (USED WITH ITEM 466)	A-D, J-M	6
468	HL1187DU8		...COLLAR- (V73197) (SPEC BACC30X8S) (OPT HL87DU8 (V73197)) (OPT HL87DU8 (V92215)) (OPT HL1187DU8 (V56878)) (OPT HL1187DU8 (V92215)) (OPT HL87DU8 (V56878)) (OPT HL1187DU8 (V5M902)) (OPT ITEM 468A USED WITH ITEM 466A)	A-D, J-M	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -468A	KFN305C4		...NUT- (V15653) (OPT ITEM 468) (USED WITH ITEM 466A) -----*-----	A-D, J-M	3
469	BACB28AM14B030A	BUSHING	A-D, J-M	1
471	BACB28AP10P028	BUSHING	A-D, J-M	1
-472	183T2063-2	FITTING- (USED ON ITEMS 463A, 463B)	A-D, J-M	1
473	183T2030-2	ANGLE- (USED ON ITEM 463)	A-D, J-M	1
475	183T2030-3	ANGLE- (USED ON ITEM 463) ATTACHING PARTS	A-D, J-M	1
477	BACR15BB5AD	RIVET- (SIZE DETERMINE ON INST) -----*-----	A-D, J-M	4
479	183T2030-4	CHANNEL- (USED ON ITEM 463)	A-D, J-M	1
481	183T2008-11		...ANGLE-UPR (USED ON ITEM 447)	A,B,J K	1
-481A	183T2055-11		...ANGLE-UPR (USED ON ITEM 447A)	A,J	1
-483	183T2008-12		...ANGLE-UPR (USED ON ITEM 449)	C,D,L M	1
-483A	183T2055-12		...ANGLE-UPR (USED ON ITEM 449A)	C,L	1
485	183T2008-13		...CHANNEL-UPR (USED ON ITEM 447)	A,B,J K	1
-487	183T2008-14		...CHANNEL-UPR (USED ON ITEM 449)	C,D,L M	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-489	183T2008-15		...ANGLE-UPR (USED ON ITEM 447)	A,B,J ,K	1
-491	183T2008-16		...ANGLE-UPR (USED ON ITEM 449)	C,D,L ,M	1
493	BACB30NU3K6		...BOLT- (USED ON ITEMS 447, 449) (OPT ITEM 493C)	A-D, J-M	12
-493A	BACB30NU3K7		...BOLT- (USED ON ITEMS 447A, 449A) (OPT ITEM 493B)	A,C,J ,L	8
-493B	BACB30UR3K7		...BOLT- (OPT ITEM 493A)	A,C,J ,L	8
-493C	BACB30UR3K6		...BOLT- (OPT ITEM 493) (USED ON ITEMS 447, 449)	A-D, J-M	12
495	BACB30NM3K6		...BOLT- (USED ON ITEMS 447, 449)	A-D, J-M	4
-495A	BACB30NM3K5		...BOLT- (USED ON ITEMS 447A, 449A)	A,C,J ,L	4
497	BACS40R10U19		...SHIM	A-D, J-M	1
-498	AN960C10		...WASHER- (USED ON ITEMS 447A, 449A)	A,C,J ,L	4
499	BACN10JC3CM		...NUT- (OPT ITEM 499A)	A-D, J-M	4
-499A	KFN305C3		...NUT- (V15653) (OPT ITEM 499) -----*	A-D, J-M	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-501A	BRF200C3D		...NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815)) (USED ON ITEMS 447, 449)	A-D, J-M	12
-501B	BRF200C3D		...NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815)) (USED ON ITEM 447A, 449A) ATTACHING PARTS	A,C,J ,L	8
502	AF5141-3-2		...RIVET- (V53551) (SPEC BACR15DR3A2) (OPT RV541A3-2 (V98996)) (OPT CCR264CS3-2TT (V11815)) (USED ON ITEMS 447, 449)	A-D, J-M	24

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -502A	AF5141-3-2		...RIVET- (V53551) (SPEC BACR15DR3A2) (OPT RV541A3-2 (V98996)) (OPT CCR264CS3-2TT (V11815)) (USED ON ITEMS 447A, 449A) -----*-----	A,C,J ,L	16
503	183T2008-17		...ANGLE-LWR (USED ON ITEM 447)	A,B,J ,K	1
-503A	183T2055-15		...ANGLE-LWR (USED ON ITEM 447A)	A,J	1
-505	183T2008-18		...ANGLE-LWR (USED ON ITEM 449)	C,D,L ,M	1
-505A	183T2055-16		...ANGLE-LWR (USED ON ITEM 449A)	C,L	1
507	183T2008-19		...CHANNEL-LWR (USED ON ITEM 447)	A,B,J ,K	1
-509	183T2008-20		...CHANNEL-LWR (USED ON ITEM 449)	C,D,L ,M	1
511	183T2008-21		...ANGLE-LWR (USED ON ITEM 447)	A,B,J ,K	1
-511A	183T2055-17		...ANGLE-LWR (USED ON ITEM 447A)	A,J	1
-513	183T2008-22		...ANGLE-LWR (USED ON ITEM 449)	C,D,L ,M	1
-513A	183T2055-18		...ANGLE-LWR (USED ON ITEM 449A)	C,L	1
515	BACB30NU3K6		ATTACHING PARTS ...BOLT- (USED ON ITEMS 447, 449) (OPT ITEM 515C)	A-D, J-M	12

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -515A	BACB30NU3K7		...BOLT- (USED ON ITEMS 447A, 449A) (OPT ITEM 515B)	A,C,J ,L	8
-515B	BACB30UR3K7		...BOLT- (USED ON ITEMS 447A, 449A) (OPT ITEM 515A)	A,C,J ,L	8
-515C	BACB30UR3K6		...BOLT- (OPT ITEM 515) (USED ON ITEMS 447, 449)	A-D, J-M	12
-516	AN960C10		...WASHER- (USED ON ITEMS 447A, 449A)	A,C,J ,L	8
517	BACN10JC3CM		...NUT- (USED ON ITEMS 447, 449) (OPT ITEM 517B)	A-D, J-M	12
-517A	BACN10JC3CM		...NUT- (USED ON ITEMS 447A, 449A) (OPT ITEM 517C)	A,C,J ,L	8
-517B	KFN305C3		...NUT- (V15653) (OPT ITEM 517)	A-D, J-M	12
-517C	KFN305C3		...NUT- (V15653) (OPT ITEM 517A) (USED ON ITEMS 447A, 449A)	A,C,J ,L	8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-519	BACB30NM3K6		...BOLT- (USED ON ITEMS 447, 449)	A-D, J-M	4
-519A	BACB30NM3K5		...BOLT- (USED ON ITEMS 447A, 449A)	A,C,J ,L	4
521	BACS40R10U19		...SHIM- (USED ON ITEMS 447, 449)	A-C, J-M	1
-522	AN960C10		...WASHER- (USED ON ITEMS 447A, 449A)	A,C,J ,L	4
523	BACN10JC3CM		...NUT- (OPT ITEM 523A)	A-D, J-M	4
-523A	KFN305C3		...NUT- (V15653) (OPT ITEM 523) -----*	A-D, J-M	4
525	183T2032-1		...ANGLE- (USED ON ITEM 447)	A,B,J ,K	1
-526	183T2064-3		...FITTING-BACKUP (REPLS ITEM 526A) (USED ON ITEMS 447A, 449A)	A,C,J ,L	1
-526A	183T2064-1		...FITTING-BACKUP (REPLD BY ITEM 526) (USED ON ITEMS 447A, 449A)	A,C,J ,L	1
-527	183T2032-2		...ANGLE- (USED ON ITEM 449)	C,D,L ,M	1
529	183T2032-3		...CHANNEL- (USED ON ITEM 447)	A,B,J ,K	1
-531	183T2032-4		...CHANNEL- (USED ON ITEM 449)	C,D,L ,M	1
533	183T2032-5		...ANGLE- (USED ON ITEM 447)	A,B,J ,K	1
-535	183T2032-6		...ANGLE- (USED ON ITEM 449) ATTACHING PARTS	C,D,L ,M	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-537	BACB30MY8K		...BOLT- (SIZE DETERMINE ON INST)	A-D, J-M	6
539	HL97DU8		...COLLAR- (V73197) (SPEC BACC30AB8S) (OPT HL97DU8 (V92215)) (OPT HL97DU8 (V56878)) (OPT ITEM 539A)	A-D, J-M	6
-539A	KFN305C4		...NUT- (V15653) (OPT ITEM 539) -----*	A-D, J-M	6
561	183T2008-3		...RIB ASSY- (USED ON ITEM 447)	A,B,J K	1
-561A	183T2055-3		...RIB ASSY- (USED ON ITEMS 447A)	A,J	1
-563	183T2008-4		...RIB ASSY- (USED ON ITEM 449)	C,D,L M	1
-563A	183T2055-4		...RIB ASSY- (USED ON ITEM 449A)	C,L	1
565	HL11VAZ6-4		...BOLT- (V56878) (SPEC BACB30NW6K4) (OPT HL11V6-4 (V92215)) (OPT HL11V6-4 (V97928)) (OPT L803-6-4 (V06725)) (OPT B30NW6K4 (V97928)) (OPT HL11VAZ6-4 (V73197)) (OPT HL11VAZ6-4 (V92215)) (OPT HL11VAZ6-4 (V97928)) (USED ON ITEMS 447, 449) ATTACHING PARTS	A-D, J-M	38

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -565A	HL11VAZ6-5		...BOLT- (V56878) (SPEC BACB30NW6K5) (OPT HL11V6-5 (V92215)) (OPT HL11V6-5 (V97928)) (OPT L803-6-5 (V06725)) (OPT B30NW6K5 (V97928)) (OPT HL11VAZ6-5 (V73197)) (OPT HL11VAZ6-5 (V92215)) (OPT HL11VAZ6-5 (V97928)) (USED ON ITEMS 447A, 449A)	A,C,J ,L	40
-566	BACB30NU3K5		...BOLT- (USED ON ITEMS 447A, 449A) (OPT ITEM 566A)	A,C,J ,L	2
-566A	BACB30UR3K5		...BOLT- (USED ON ITEMS 447A, 449A) (OPT ITEM 566)	A,C,J ,L	2
567	183T2008-26		...FILLER-LWR (USED ON ITEM 447, 449)	A-D, J-M	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -567A	183T2055-19		...FILLER-LWR (USED ON ITEMS 447A, 449A)	A,C,J ,L	1
-568	AN960C10		...WASHER- (USED ON ITEMS 447A, 449A)	A,C,J ,L	2
-568B	BACN10JC3CM		...NUT- (OPT ITEM 568C) (USED ON ITEMS 447A, 449A)	A,C,J ,L	2
-568C	KFN305C3		...NUT- (V15653) (OPT ITEM 568B) (USED ON ITEMS 447, 449A)	A,C,J ,L	2
569	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878))	A-D, J-M	40
571	BACB30NU3K4		...BOLT- (USED ON ITEMS 447, 449) (OPT ITEM 571C)	A-D, J-M	38
-571A	BACB30NU3K4		...BOLT- (USED ON ITEMS 447A, 449A) (OPT ITEM 571B)	A,C,J ,L	40
-571B	BACB30UR3K4		...BOLT- (USED ON ITEMS 447A, 449A) (OPT ITEM 571A)	A,C,J ,L	40
-571C	BACB30UR3K4		...BOLT- (OPT ITEM 571) (USED ON ITEMS 447, 449)	A-D, J-M	38
572	BACB30LL3U4		...BOLT	A-D, J-M	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-573	183T2008-25		...FILLER-UPR (USED ON ITEMS 447, 449)	A-D, J-M	1
-573A	183T2055-20		...FILLER-UPR (USED ON ITEMS 447A, 449A) -----*-----	A,C,J ,L	1
577A	BRF200C3D		...NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815)) (USED ON ITEMS 447, 449)	A-D, J-M	38
-577B	BRF200C3D		...NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815)) (USED ON ITEMS 447A, 449A)	A,C,J ,L	40
578	BRF200C3		...NUTPLATE- (V52828) (SPEC BACN10JR3CF) (OPT F5031-3BAC (V15653)) (OPT NS103203S02 (V80539)) (OPT T8093C1032 (V11815)) (OPT VN152B1-02 (V92215)) (OPT 101F9201-3 (V72962))	A-D, J-M	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
579	AF5141-3-2		ATTACHING PARTS ...RIVET- (V53551) (SPEC BACR15DR3A2) (OPT RV541A3-2 (V98996)) (OPT CCR264CS3-2TT (V11815)) (USED ON ITEMS 447, 449)	A-D, J-M	80
-579A	AF5141-3-2		...RIVET- (V53551) (SPEC BACR15DR3A2) (OPT RV541A3-2 (V98996)) (OPT CCR264CS3-2TT (V11815)) (USED ON ITEMS 447A, 449A) -----*-----	A,C,J ,L	84
581	183T2008-27		...CAP- (USED ON ITEMS 447, 449)	A-D, J-M	1
-581A	183T2055-21		...CAP- (USED ON ITEMS 447A, 449A)	A,C,J ,L	1
-585	183T2007-1		..RIB INSTL- (USED ON ITEMS 6, 6A, 6M, 6N)	A,B,J ,K	1
-585A	183T2054-1		..RIB INSTL- (USED ON ITEM 6B)	A,J	1
-587	183T2007-2		..RIB INSTL- (USED ON ITEMS 7A, 7B)	C,D,L ,M	1
-587A	183T2054-2		..RIB INSTL- (USED ON ITEM 7C)	C,L	1
589	183T2007-7		...ANGLE- (USED ON ITEMS 585, 587)	A-D, J-M	1
-589A	183T2054-7		...ANGLE- (USED ON ITEMS 585A, 587A)	A,C,J ,L	1
591	HL10VAZ6-3		ATTACHING PARTS ...BOLT- (V60516) (SPEC BACB30MY6K3) (OPT B30MY6K3 (V97928))	A-D, J-M	8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-592	AN960C10L		...WASHER- (USED ON ITEMS 585, 587)	A-D, J-M	8
593	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 593A)	A-D, J-M	8
-593A	KFN305C3		...NUT- (V15653) (OPT ITEM 593) -----*	A-D, J-M	8
595	183T2007-3		...RIB ASSY- (USED ON ITEM 585)	A,B,J ,K	1
-595A	183T2054-3		...RIB ASSY- (USED ON ITEM 585A)	A,J	1
-597	183T2007-4		...RIB ASSY- (USED ON ITEM 587)	C,D,L ,M	1
-597A	183T2054-4		...RIB ASSY- (USED ON ITEM 587A) ATTACHING PARTS	C,L	1
599	HL11VAZ6-4		...BOLT- (V56878) (SPEC BACB30NW6K4) (OPT HL11V6-4 (V92215)) (OPT HL11V6-4 (V97928)) (OPT L803-6-4 (V06725)) (OPT B30NW6K4 (V97928)) (OPT HL11VAZ6-4 (V73197)) (OPT HL11VAZ6-4 (V92215)) (OPT HL11VAZ6-4 (V97928)) (USED ON ITEMS 585, 587)	A-D, J-M	39

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -599A	HL11VAZ6-4		...BOLT- (V56878) (SPEC BACB30NW6K4) (OPT HL11V6-4 (V92215)) (OPT HL11V6-4 (V97928)) (OPT L803-6-4 (V06725)) (OPT B30NW6K4 (V97928)) (OPT HL11VAZ6-4 (V73197)) (OPT HL11VAZ6-4 (V92215)) (OPT HL11VAZ6-4 (V97928)) (USED ON ITEMS 585A, 587A)	A,C,J ,L	40
601	183T2007-8		...FILLER- (USED ON ITEMS 585, 587)	A-D, J-M	1
-601A	183T2054-8		...FILLER- (USED ON ITEMS 585A, 587A)	A,C,J ,L	1
603	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (USED ON ITEMS 585, 587) (OPT ITEM 603E)	A-D, J-M	39
-603A	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 603J) (USED ON ITEMS 585A, 587A)	A,C,J ,L	41

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -603E	KFN305C3		...NUT- (V15653) (OPT ITEM 603) (USED ON ITEMS 585, 587)	A-D, J-M	39
-603J	KFN305C3		...NUT- (V15653) (OPT ITEM 603A) (USED ON ITEMS 585A, 587A)	A,C,J ,L	41
605	BACB30NU3K4		...BOLT- (USED ON ITEMS 585, 587) (OPT ITEM 605E)	A-D, J-M	36
-605A	BACB30NU3K4		...BOLT- (USED ON ITEMS 585A, 587A) (OPT ITEM 605B)	A,C,J ,L	38
-605B	BACB30UR3K4		...BOLT- (OPT ITEM 605A) (USED ON ITEMS 585, 587)	A,C,J ,L	38
-605E	BACB30UR3K4		...BOLT- (OPT ITEM 605) (USED ON ITEMS 585, 587)	A,C,J ,L	36
606	BACB30LL3U4		...BOLT	A-D, J-M	2
607	183T2007-9		...FILLER- (USED ON ITEMS 585, 587)	A-D, J-M	1
-607A	183T2054-9		...FILLER- (USED ON ITEMS 585A, 587A)	A,C,J ,L	1
609	BRF200C3		...NUTPLATE- (V52828) (SPEC BACN10JR3CF) (OPT F5031-3BAC (V15653)) (OPT NS103203S02 (V80539)) (OPT T8093C1032 (V11815)) (OPT VN152B1-02 (V92215)) (OPT 101F9201-3 (V72962))	A-D, J-M	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-611	BRF200C3D		...NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815)) (USED ON ITEMS 585, 587)	A-D, J-M	36
-611A	BRF200C3D		...NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815)) (USED ON ITEMS 585A, 587A)	A,C,J ,L	38
613	AF5141-3-2		...RIVET- (V53551) (SPEC BACR15DR3A2) (OPT RV541A3-2 (V98996)) (OPT CCR264CS3-2TT (V11815)) (USED ON ITEMS 585, 587)	A-D, J-M	76
-613A	AF5141-3-2		...RIVET- (V53551) (SPEC BACR15DR3A2) (OPT RV541A3-2 (V98996)) (OPT CCR264CS3-2TT (V11815)) (USED ON ITEMS 585A, 587A)	A,C,J ,L	80
-615	183T2005-1		-----*----- ..RIB INSTL-INBD END	A,C,J ,K	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -617	183T2005-2		..RIB INSTL-INBD END	C,D,L	1
619	183T2005-9		...ANGLE	,M A-D, J-M	1
621	HL10VAZ6-3		ATTACHING PARTS ...BOLT- (V60516) (SPEC BACB30MY6K3) (OPT B30MY6K3 (V97928))	A-D, J-M	16
623	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 623A)	A-D, J-M	16
-623A	KFN305C3		...NUT- (V15653) (OPT ITEM 623) -----*	A-D, J-M	16
625	183T2005-3		...RIB ASSY	A,B,J ,K	1
-627	183T2005-4		...RIB ASSY	C,D,L ,M	1
629	HL11VAZ6-3		ATTACHING PARTS ...BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (V0PTK6)) (OPT HL11VAZ6-3 (V60516))	A-D, J-M	97

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-630	HL41-6-4		...BOLT- (V56878) (SPEC BACB30FN6A4U) (OPT HL41-6-4 (V73197)) (OPT HL41-6-4 (V92215)) (OPT HL41-6-4 (V97928)) (OPT 67068-6A4U (V56878)) (OPT HL41-6-4 (V80539)) (OPT WC376-4 (V60516)) (OPT HL41-6-4 (V60516)) (OPT HL41-6-4 (V08524))	A-D, J-M	2
630A	AN960C10L		...WASHER	A-D, J-M	2
631	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 631A)	A-D, J-M	99
-631A	KFN305C3		...NUT- (V15653) (OPT ITEM 631) -----*	A-D, J-M	99
633	183T2005-7		...CAP	A,B,J K	1
-635	183T2005-8		...CAP	C,D,L M	1
-637	183T2006-1		..RIB INSTL	A,B,J K	1
-639	183T2006-2		..RIB INSTL	C,D,L M	1
641	183T2006-7		...ANGLE	A-D, J-M	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
643	HL10VAZ6-3		ATTACHING PARTS ...BOLT- (V60516) (SPEC BACB30MY6K3) (OPT B30MY6K3 (V97928))	A-D, J-M	8
645	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 645A)	A-D, J-M	8
-645A	KFN305C3		...NUT- (V15653) (OPT ITEM 645) -----*	A-D, J-M	8
647	183T2006-3		...RIB ASSY	A,B,J K	1
-649	183T2006-4		...RIB ASSY	C,D,L M	1
651	HL11VAZ6-3		ATTACHING PARTS ...BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (V0PTK6)) (OPT HL11VAZ6-3 (V60516))	A-D, J-M	44

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-653	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 653A)	A-D, J-M	44
-653A	KFN305C3		...NUT- (V15653) (OPT ITEM 653)	A-D, J-M	44
655	BACB30NU3K3		...BOLT- (OPT ITEM 655A)	A-D, J-M	41
-655A	BACB30UR3K3		...BOLT- (OPT ITEM 655)	A-D, J-M	41
657	BACB30LL3U3		...BOLT	A-D, J-M	2
659	BRF200C3D		...NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))	A-D, J-M	41
660	BRF200C3		...NUTPLATE- (V52828) (SPEC BACN10JR3CF) (OPT F5031-3BAC (V15653)) (OPT NS103203S02 (V80539)) (OPT T8093C1032 (V11815)) (OPT VN152B1-02 (V92215)) (OPT 101F9201-3 (V72962))	A-D, J-M	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-661	AF5141-3-2		...RIVET- (V53551) (SPEC BACR15DR3A2) (OPT RV541A3-2 (V98996)) (OPT CCR264CS3-2TT (V11815)) -----*	A-D, J-M	86
-663A	183T2052-1		..PANEL ASSY-UPR (USED ON ITEM 6B)	A,J	1
663B	183T2002-11		..PANEL ASSY-UPR (USED ON ITEMS 6, 6A)	A,B,J K	1
-665A	183T2052-2		..PANEL ASSY-UPR (USED ON ITEM 7C)	C,L	1
-665B	183T2002-12		..PANEL ASSY-UPR (USED ON ITEMS 7A, 7B)	C,D,L M	1
667	183T2002-5		...DOUBLER- (USED ON ITEM 663B)	A,B,J K	1
-669	183T2002-6		...DOUBLER- (USED ON ITEM 665B) ATTACHING PARTS	C,D,L M	1
671	HL11VAZ6-3		...BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (V0PTK6)) (OPT HL11VAZ6-3 (V60516)) (USED ON ITEMS 663B 665B)	A-D, J-M	32

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-673	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (USED ON ITEMS 663B, 665B) (OPT ITEM 673A)	A-D, J-M	32
-673A	KFN305C3		...NUT- (V15653) (OPT ITEM 673) (USED ON ITEMS 663B, 665B) -----*-----	A-D, J-M	32
675	183T2002-3		DELETED		
675A	183T2002-13		...PANEL ASSY-BONDED (USED ON ITEM 663B)	A,B,J ,K	1
-677	183T2002-4		DELETED		
-677A	183T2002-14		...PANEL ASSY-BONDED (USED ON ITEM 665B)	C,D,L ,M	1
679	183T2003-1		..PANEL ASSY-LWR (USED ON ITEMS 6, 6M)	A,B,J ,K	1
-679A	183T2053-1		..PANEL ASSY-LWR (USED ON ITEM 6B)	A,J	1
-679B	183T2003-13		..PANEL ASSY-LWR (USED ON ITEMS 6A, 6N)	A,B,J ,K	1
-681	183T2003-2		..PANEL ASSY-LWR (USED ON ITEMS 7A, 7M)	C,D,L ,M	1
-681A	183T2053-2		..PANEL ASSY-LWR (USED ON ITEM 7C)	C,L	1
-681B	183T2003-14		..PANEL ASSY-LWR (USED ON ITEMS 7B, 7N)	C,D,L ,M	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-683	183T2003-7		...DOOR- (USED ON ITEMS 679, 681, 679B, 681B)	A-D, J-M	1
-683A	183T2053-5		...DOOR- (USED ON ITEMS 679A, 681A) ATTACHING PARTS	A,C,J ,L	1
685	BACB30NU3K3		...BOLT- (OPT ITEM 685A)	A-D, J-M	4
-685A	BACB30UR3K3		...BOLT- (OPT ITEM 685) -----*	A-D, J-M	4
687	183T2003-8		...PLATE- (USED ON ITEMS 679, 681, 679B, 681B)	A-D, J-M	2
-687A	183T2053-7		...PLATE- (USED ON ITEMS 679A, 681A) ATTACHING PARTS	A,C,J ,L	2
689	BACB30NW6K		...BOLT- (SIZE DETERMINE ON INST)	A-D, J-M	4
691	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 691A)	A-D, J-M	4
-691A	KFN305C3		...NUT- (V15653) (OPT ITEM 691) -----*	A-D, J-M	4
693	BRF200C3D		...NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815)) ATTACHING PARTS	A-D, J-M	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-695	BACR15DR3A		...RIVET- (SIZE DETERMINE ON INST) -----*-----	A-D, J-M	8
697	183T2003-5		...DOUBLER- (USED ON ITEM 679, 679B)	A,B,J ,K	1
-699	183T2003-6		...DOUBLER- (USED ON ITEM 681, 681B) ATTACHING PARTS	C,D,L ,M	1
701	HL11VAZ6-3		...BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (V0PTK6)) (OPT HL11VAZ6-3 (V60516)) (USED ON ITEM 679, 681)	A-D, J-M	30
703	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (USED ON ITEMS 679, 681) (OPT ITEM 703A)	A-D, J-M	30

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -703A	KFN305C3		...NUT- (V15653) (OPT ITEM 703) (USED ON ITEMS 679, 681) -----*-----	A-D, J-M	30
703J	183T2053-13		...DOOR- (USED ON ITEM 679A)	A,J	1
-703K	183T2003-21		...DOOR- (USED ON ITEM 679B)	A,B,J ,K	1
-703L	183T2053-14		...DOOR- (USED ON ITEM 681A)	C,L	1
-703M	183T2003-22		...DOOR- (USED ON ITEM 681B) ATTACHING PARTS	C,D,L ,M	1
703R	BACB30NU3K3		...BOLT- (OPT ITEM 703S) (USED ON ITEMS 679A, 679B, 681A, 681B)	A-D, J-M	4
-703S	BACB30UR3K3		...BOLT- (OPT ITEM 703R) (USED ON ITEMS 679A, 679B, 681A, 681B) -----*-----	A-D, J-M	4
703U	183T2053-15		...PLATE- (USED ON ITEM 679A)	A,J	1
-703V	183T2003-17		...PLATE- (USED ON ITEM 679B)	A,B,J ,K	1
-703W	183T2053-16		...PLATE- (USED ON ITEM 681A)	C,J	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -703X	183T2003-18		...PLATE- (USED ON ITEM 681B)	C,D,L ,M	1
703Y	183T2053-17		...PLATE- (USED ON ITEMS 679A, 681A)	A,C,J ,L	2
-703Z	183T2003-19		...PLATE- (USED ON ITEMS 679B, 681B)	A-D	2
704	BACB30NW6K		ATTACHING PARTS ...BOLT- (SIZE DETERMINE ON INST) (USED ON ITEMS 679A, 679B, 681A, 681B)	A-D, J-M	4
704A	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 704B) (USED ON ITEMS 679A, 679B, 681A, 681B)	A-D, J-M	4
-704B	KFN305C3		...NUT- (V15653) (OPT ITEM 704A) (USED ON ITEMS 679A, 679B, 681A, 681B) -----*-----	A-D, J-M	4

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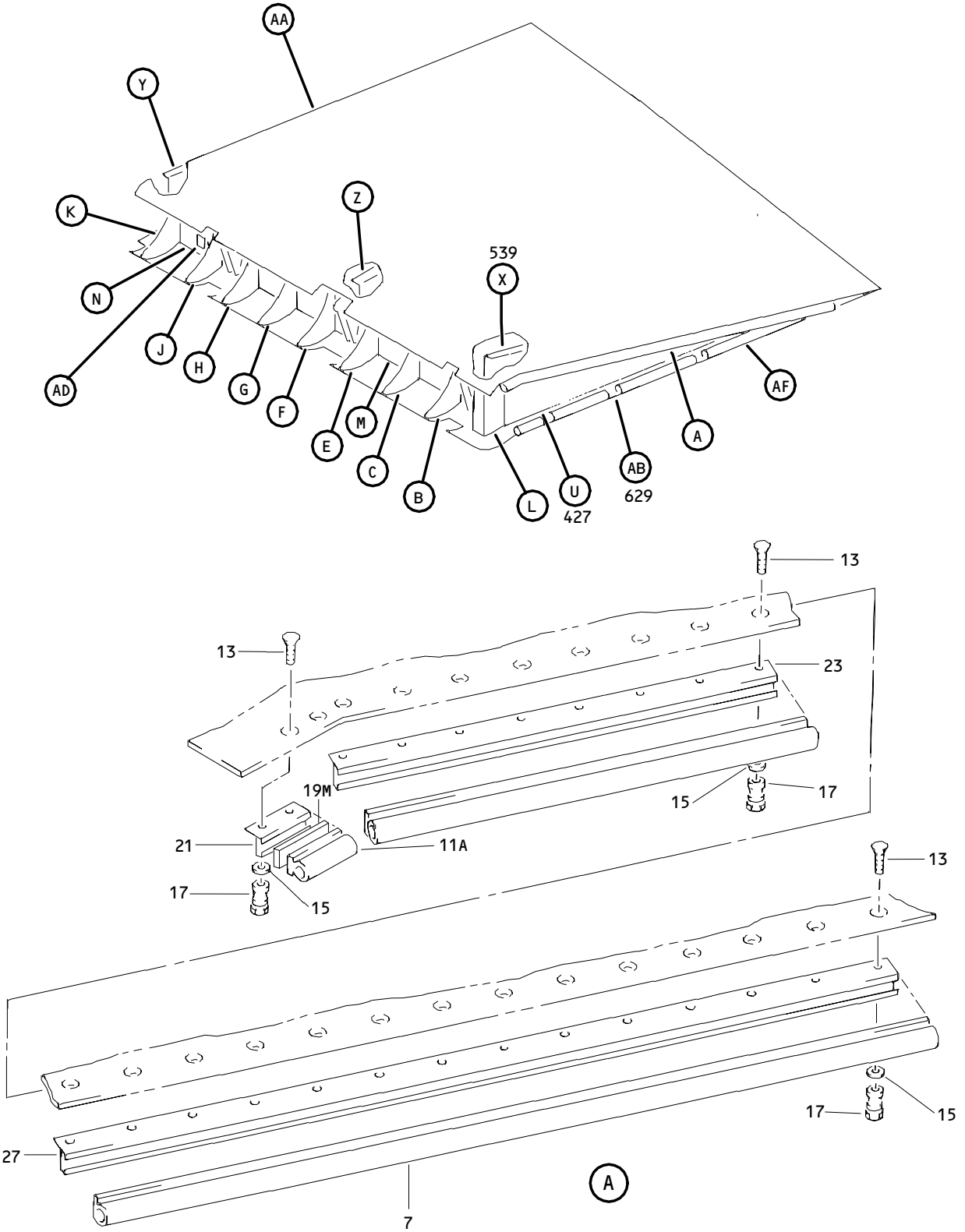

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-704J	BRF200C3D		...NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815)) (USED ON ITEMS 679A, 679B, 681A, 681B) ATTACHING PARTS	A-D, J-M	4
704L	BACR15DR3A		...RIVET- (SIZE DETERMINE ON INST) -----*-----	A-D, J-M	8
705	183T2003-3		...PANEL ASSY-BONDED (USED ON ITEM 679)	A,B,J ,K	1
-705A	183T2053-3		...PANEL ASSY-BONDED (USED ON ITEM 679A)	A,J	1
-705B	183T2003-15		...PANEL ASSY-BONDED (USED ON ITEM 679B)	A,B,J ,K	1
-707	183T2003-4		...PANEL ASSY-BONDED (USED ON ITEM 681)	C,D,L ,M	1
-707A	183T2053-4		...PANEL ASSY-BONDED (USED ON ITEM 681A)	C,L	1
-707B	183T2003-16		...PANEL ASSY-BONDED (USED ON ITEM 681B)	C,D,L ,M	1
709	MS27253C2		..PLATE	A-D, J-M	1
710	BAC27TWG0001		..MARKER-ALUMINUM FOIL-	A-D, J-M	1

- Item Not Illustrated

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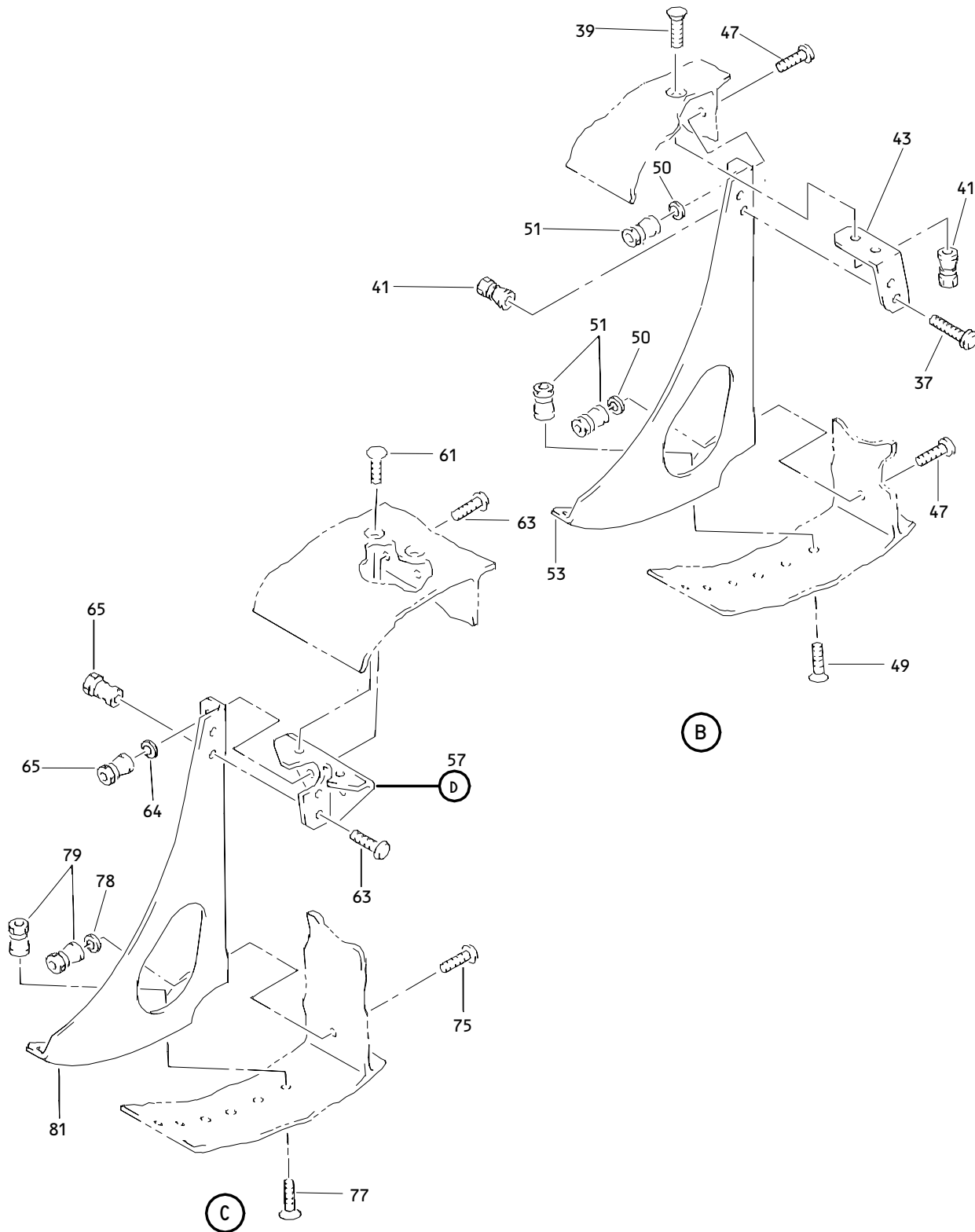
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Inboard Segment Elevator Assembly
Figure 2 (Sheet 1)

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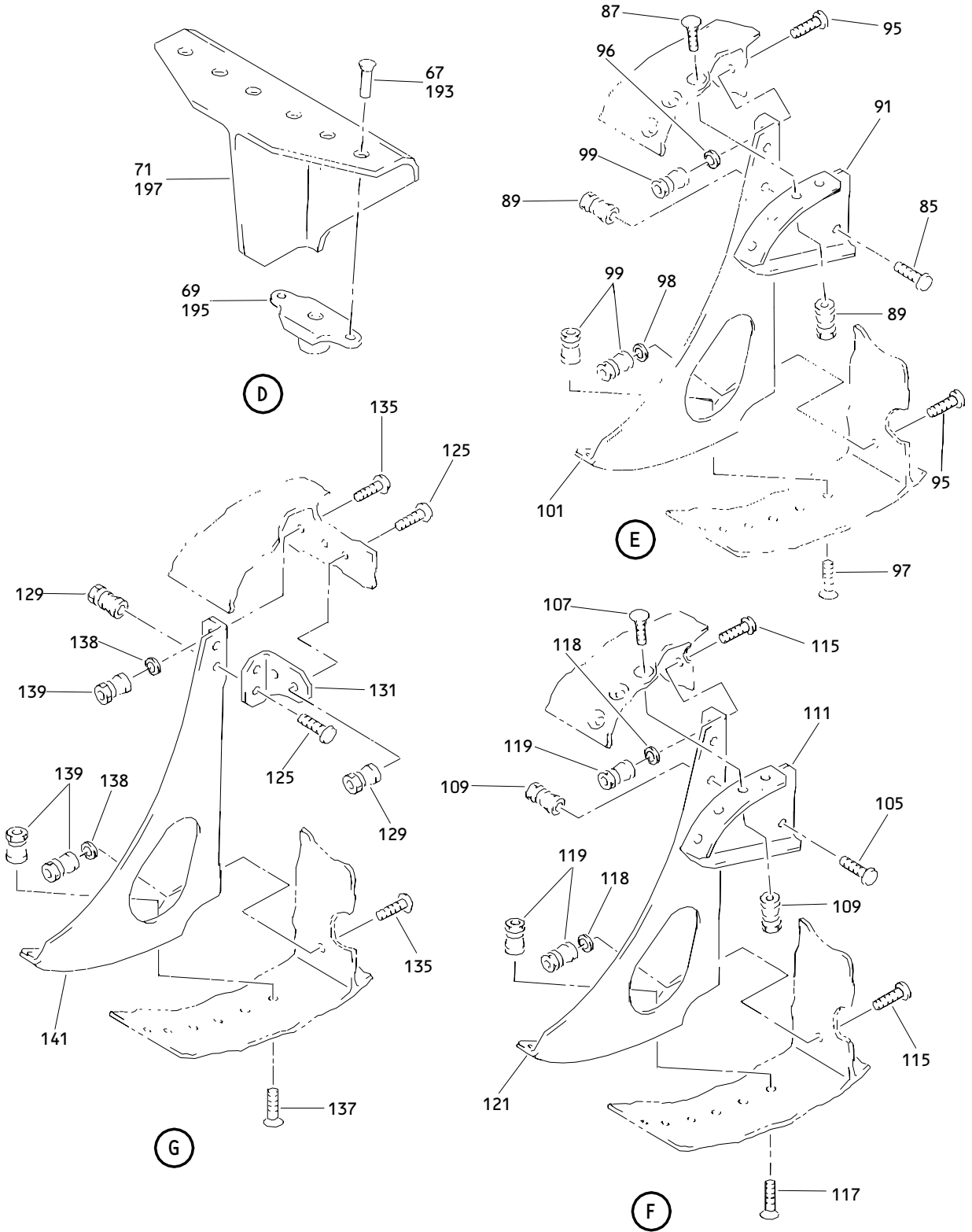
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**Inboard Segment Elevator Assembly
 Figure 2 (Sheet 2)**

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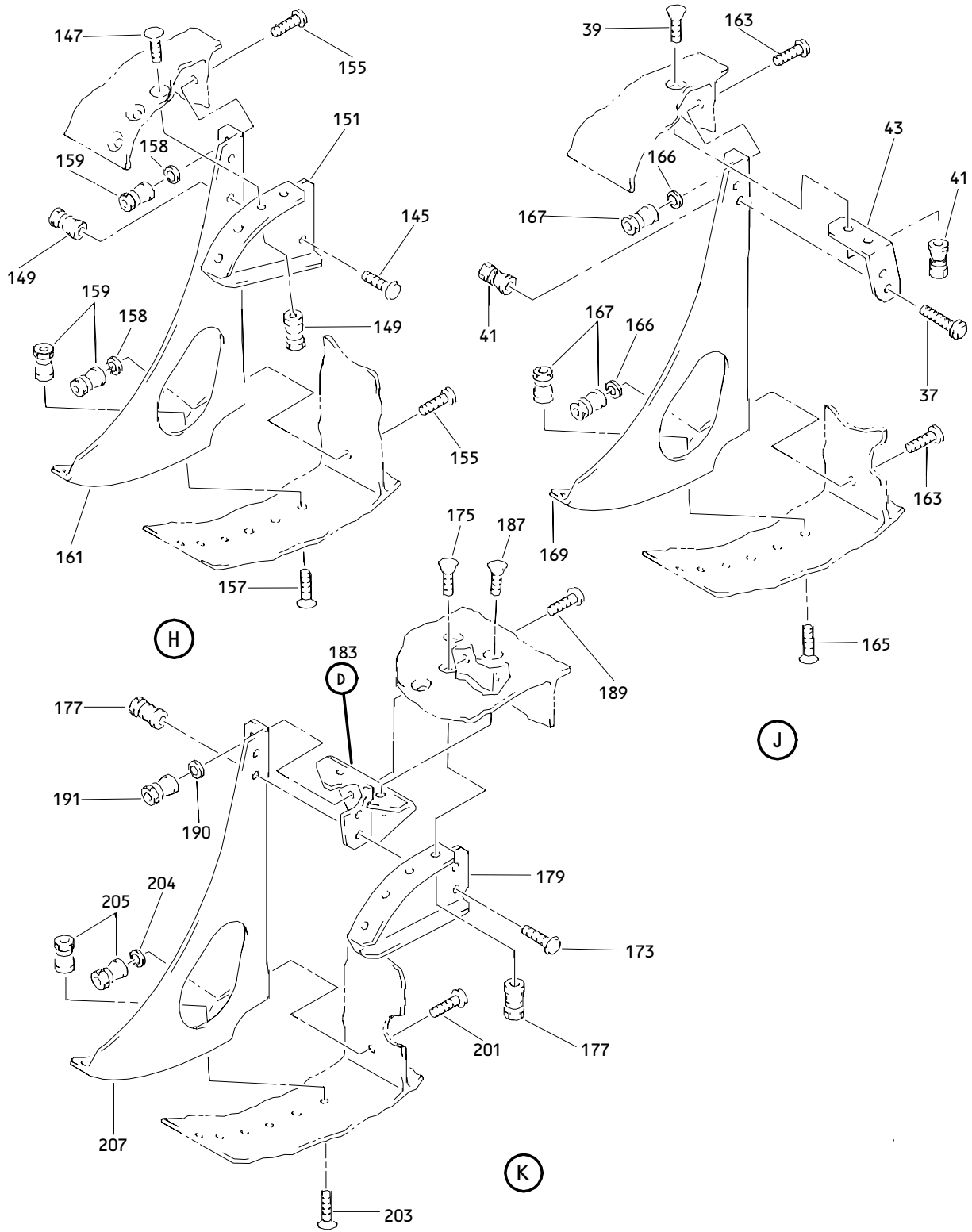
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Inboard Segment Elevator Assembly
Figure 2 (Sheet 3)

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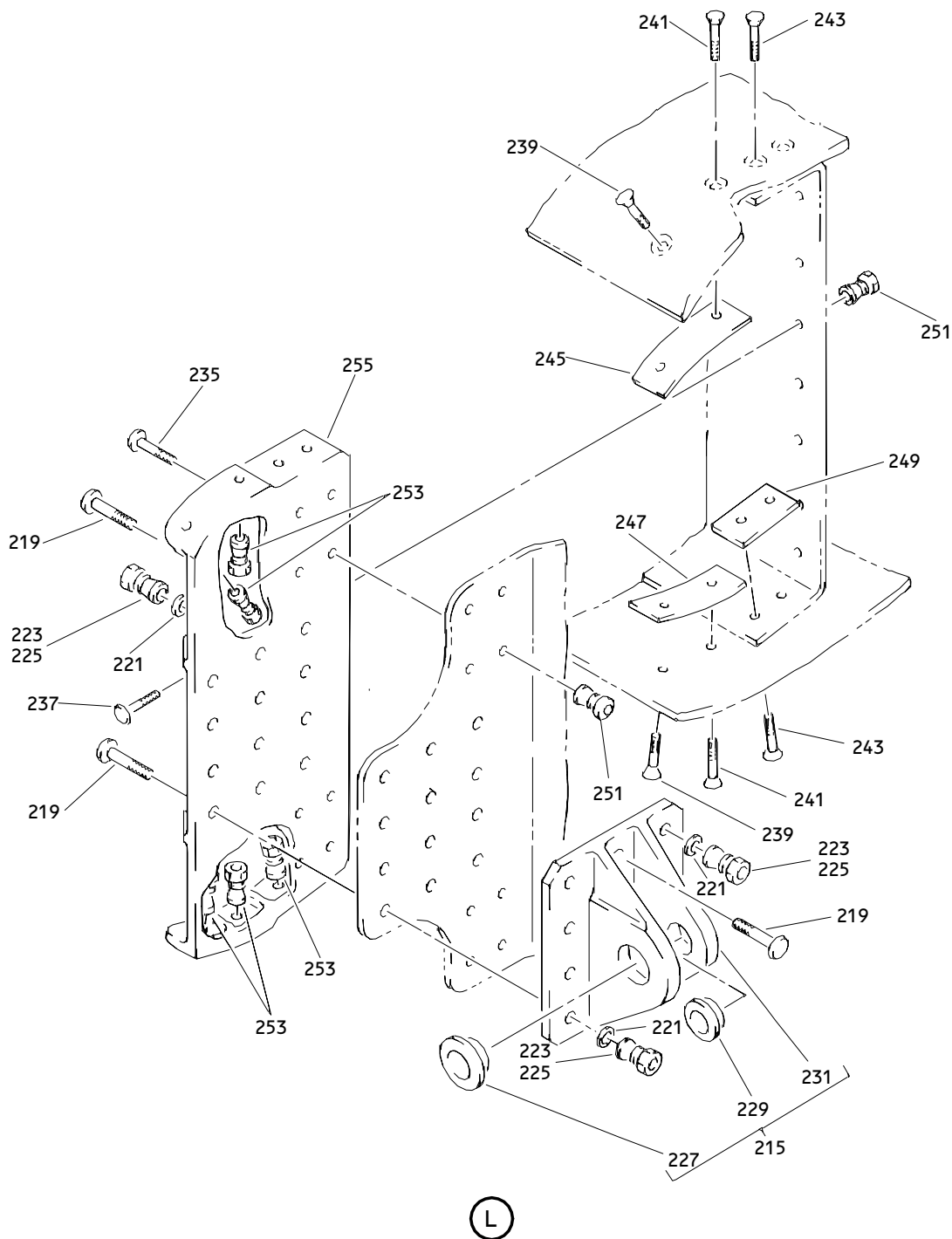
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**Inboard Segment Elevator Assembly
 Figure 2 (Sheet 4)**

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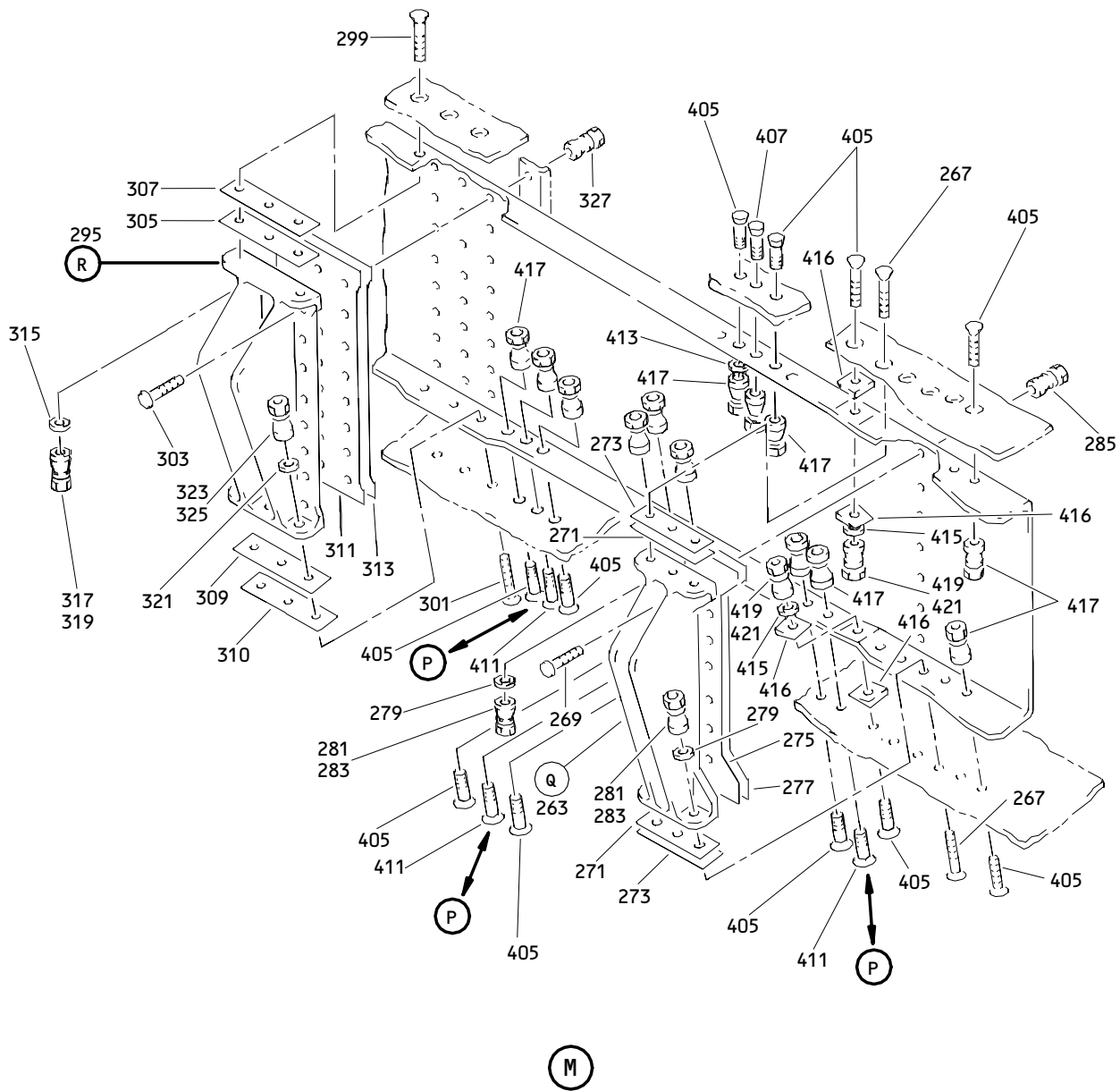
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Figure 2 (Sheet 5)

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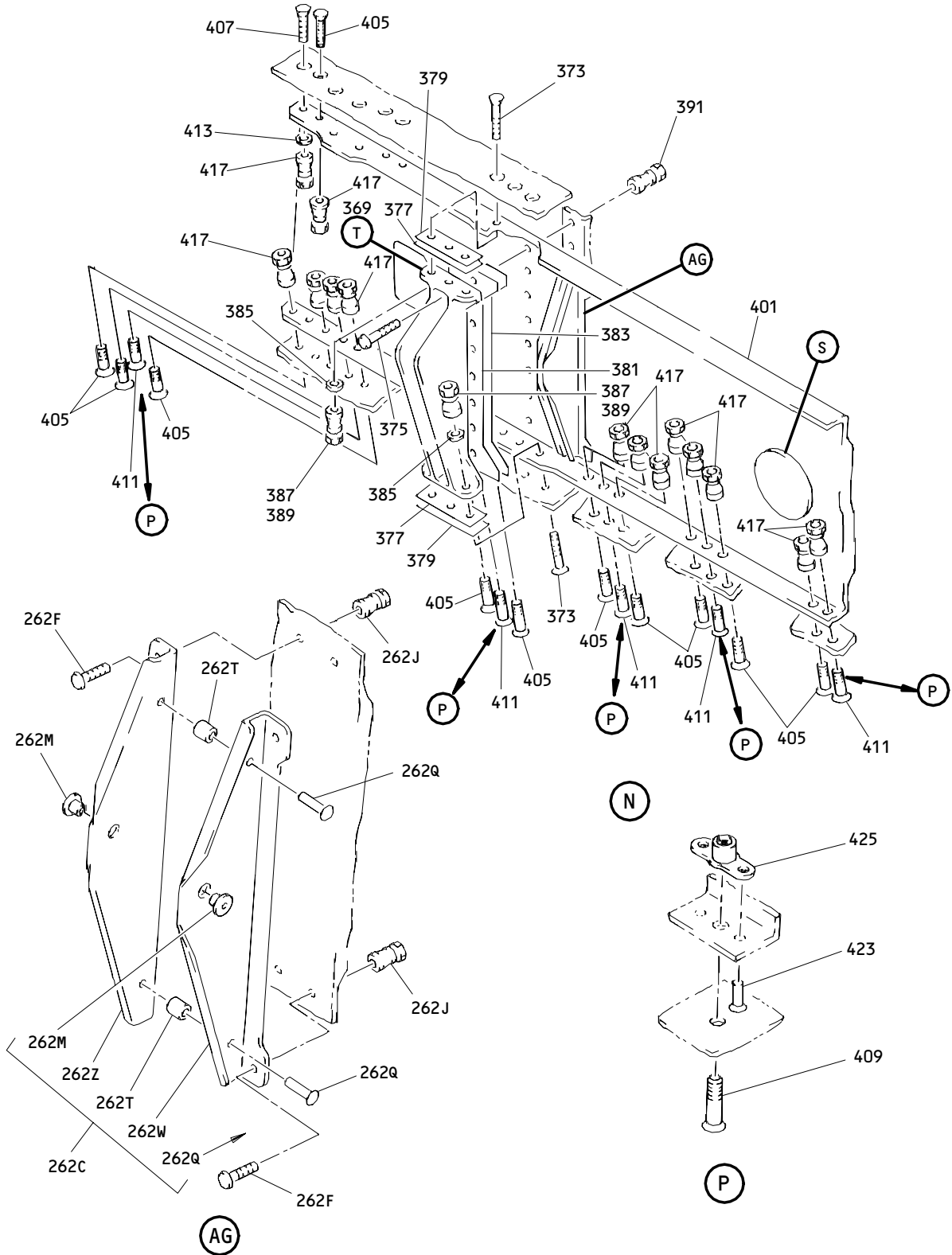
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Figure 2 (Sheet 6)

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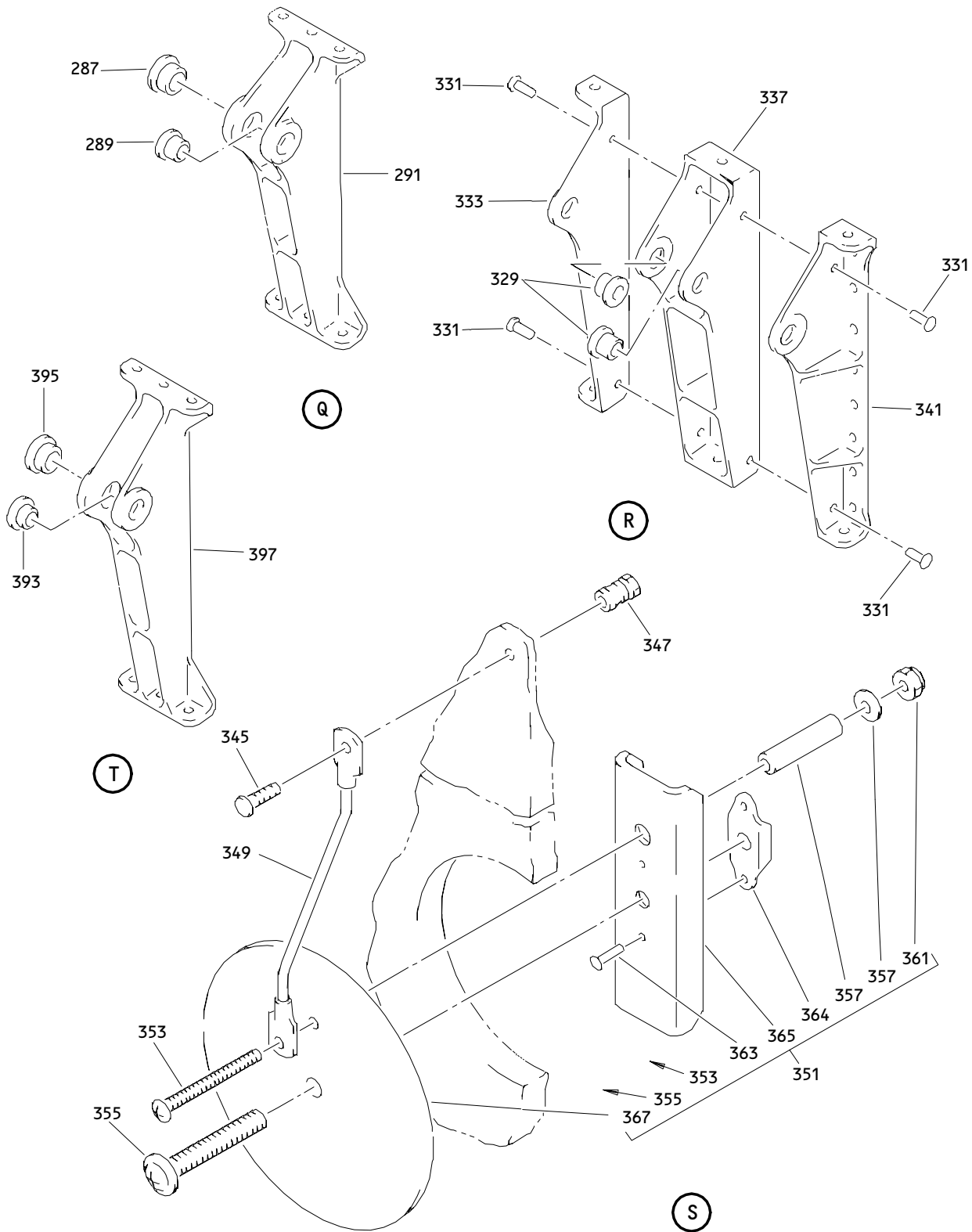
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Figure 2 (Sheet 7)

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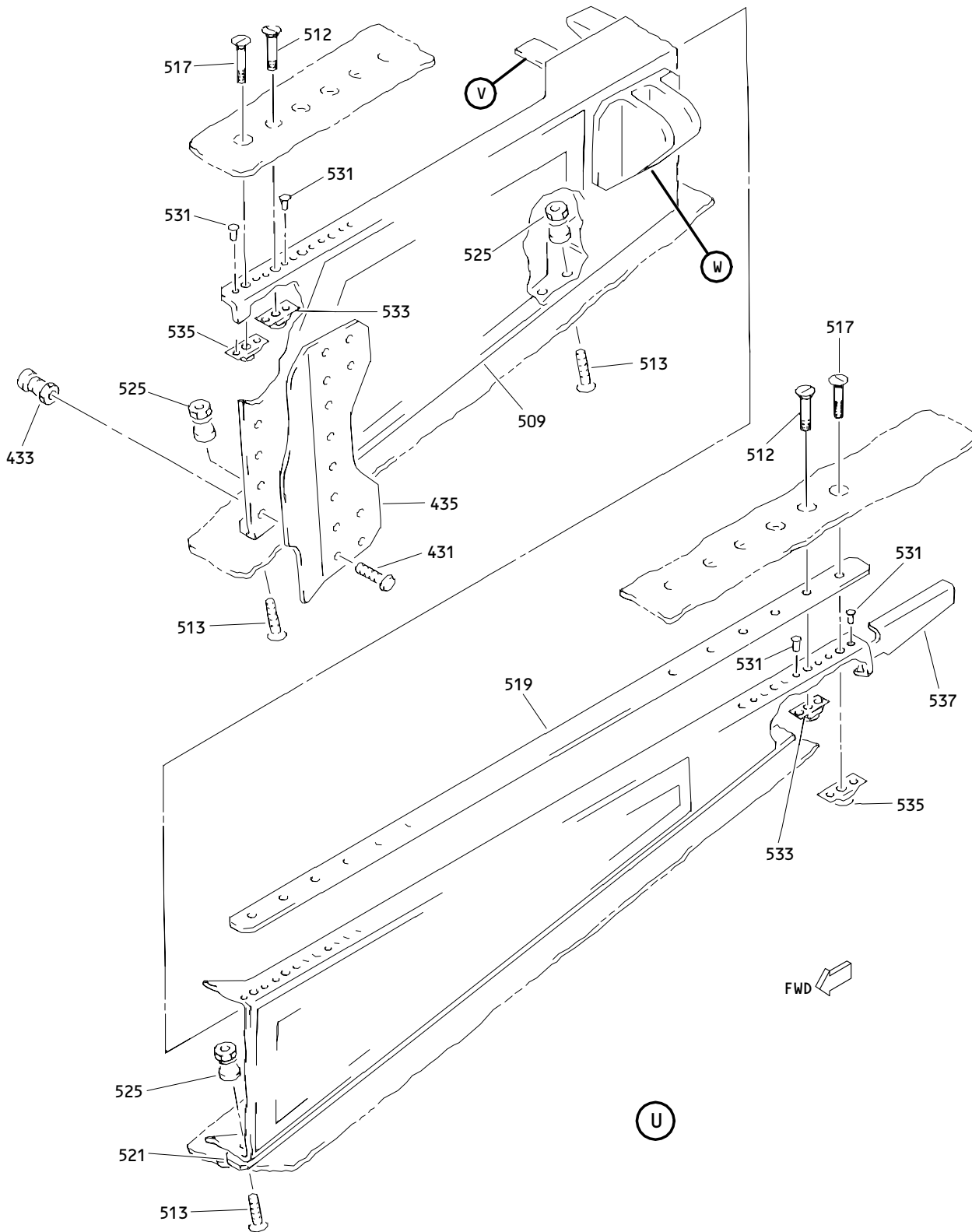
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**Inboard Segment Elevator Assembly
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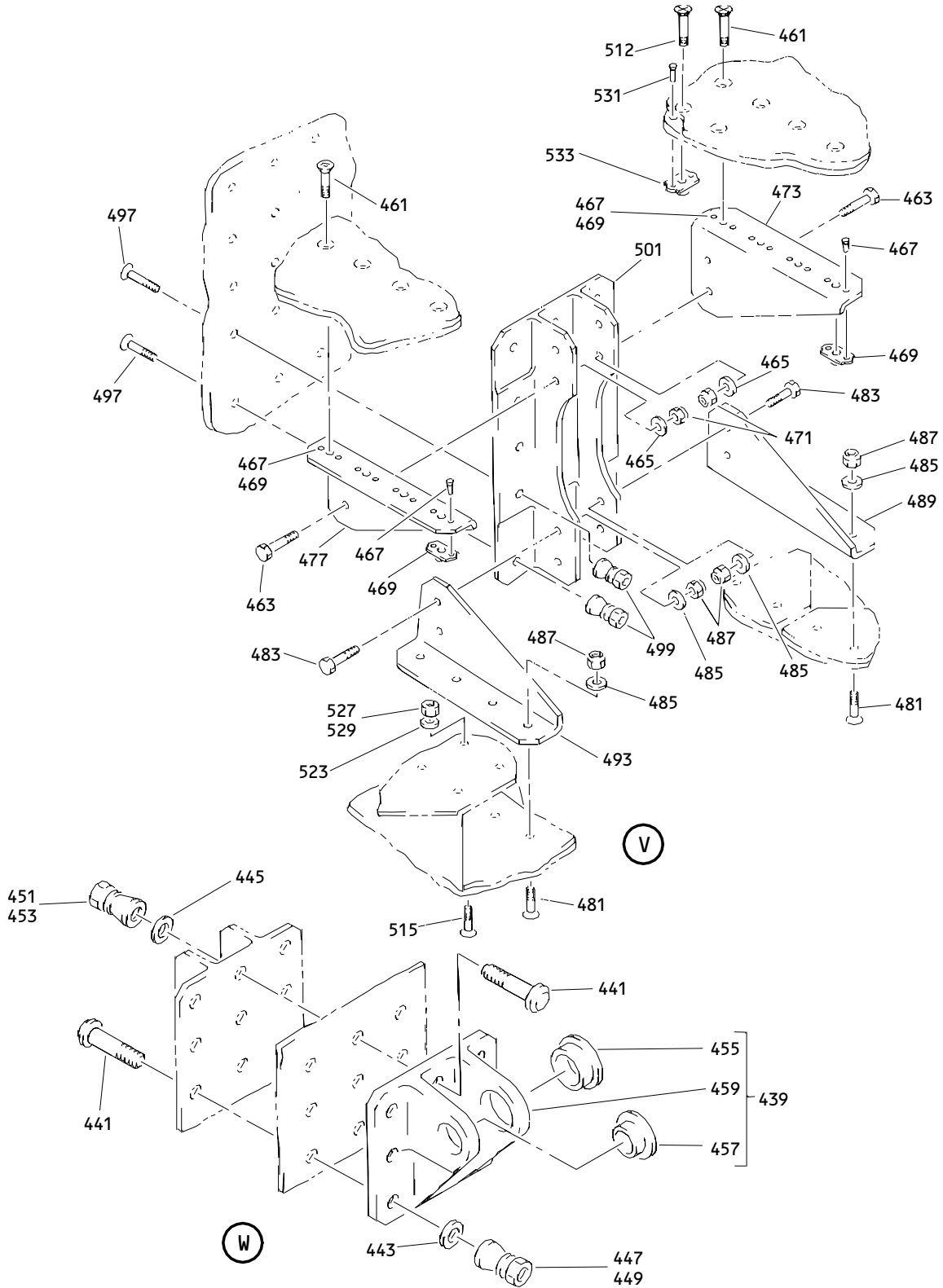
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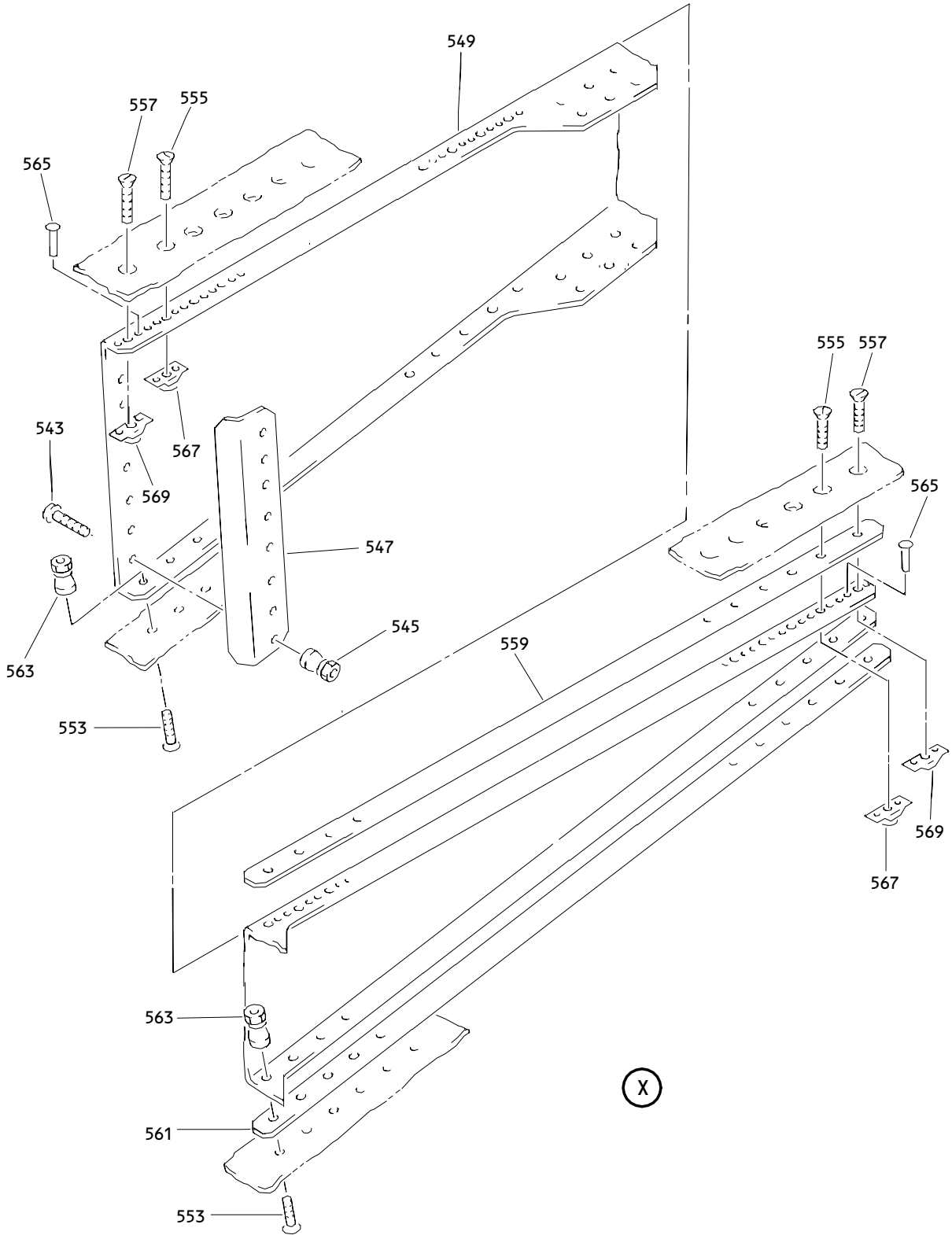
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**Inboard Segment Elevator Assembly
 Figure 2 (Sheet 10)**

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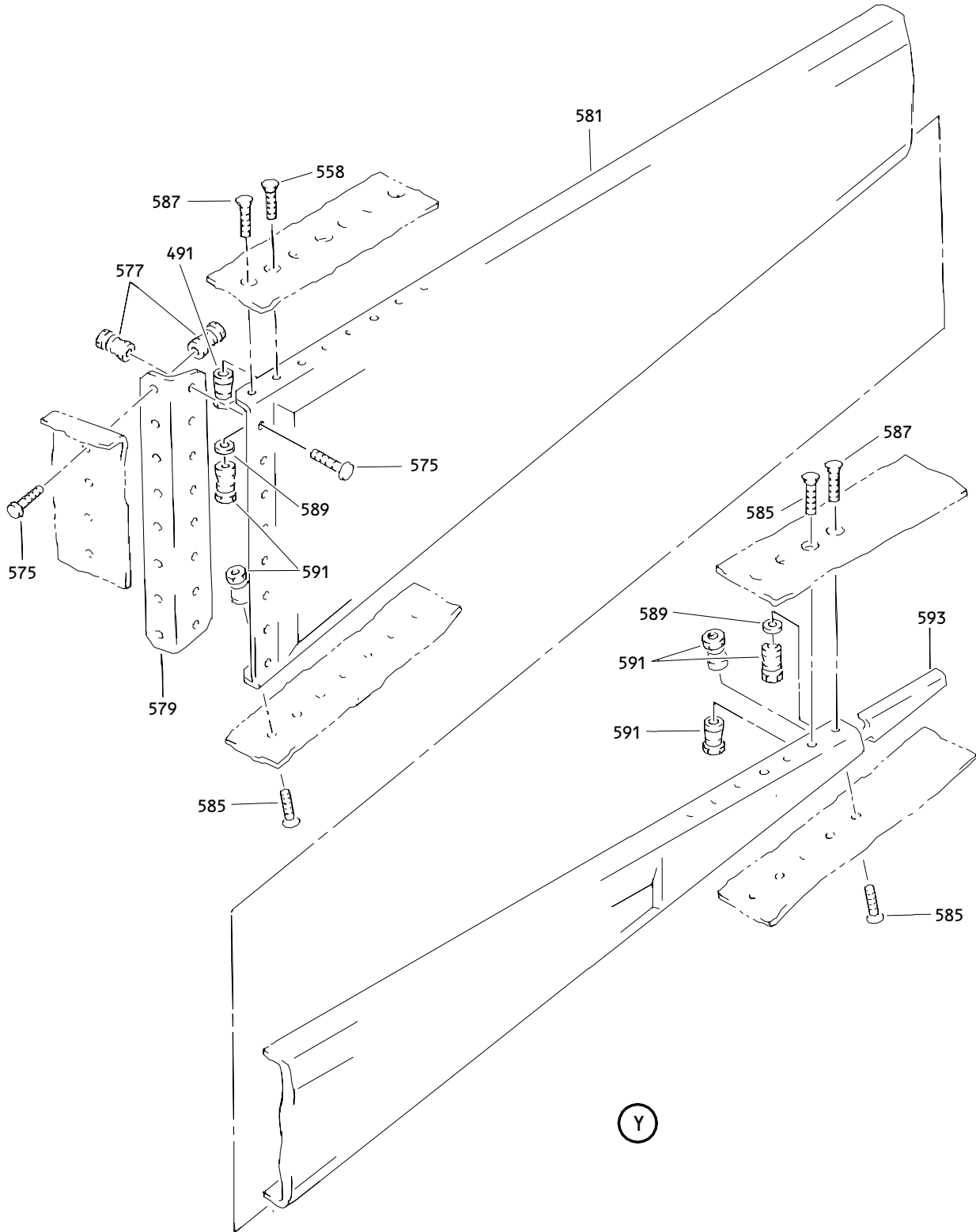
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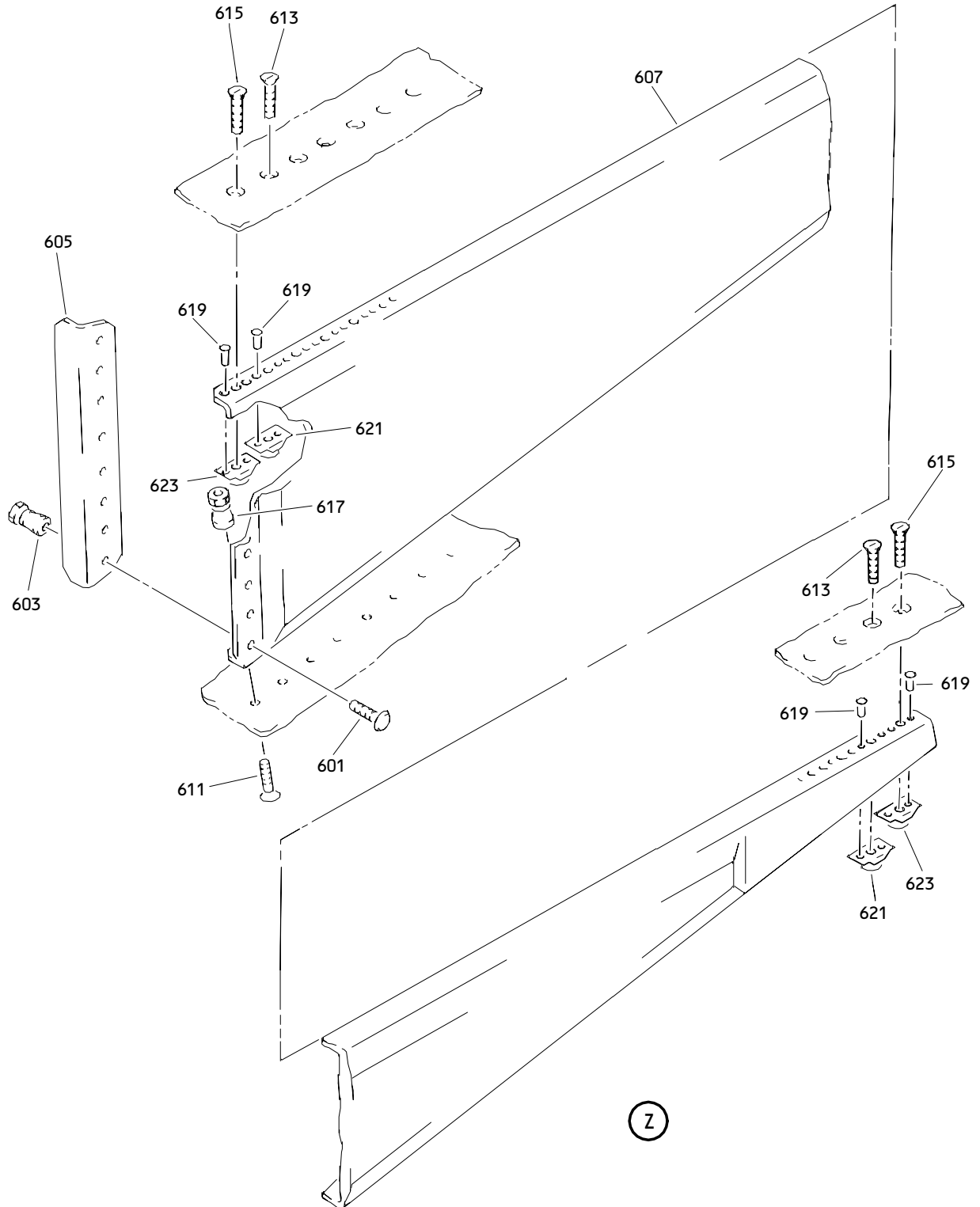
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Figure 2 (Sheet 12)

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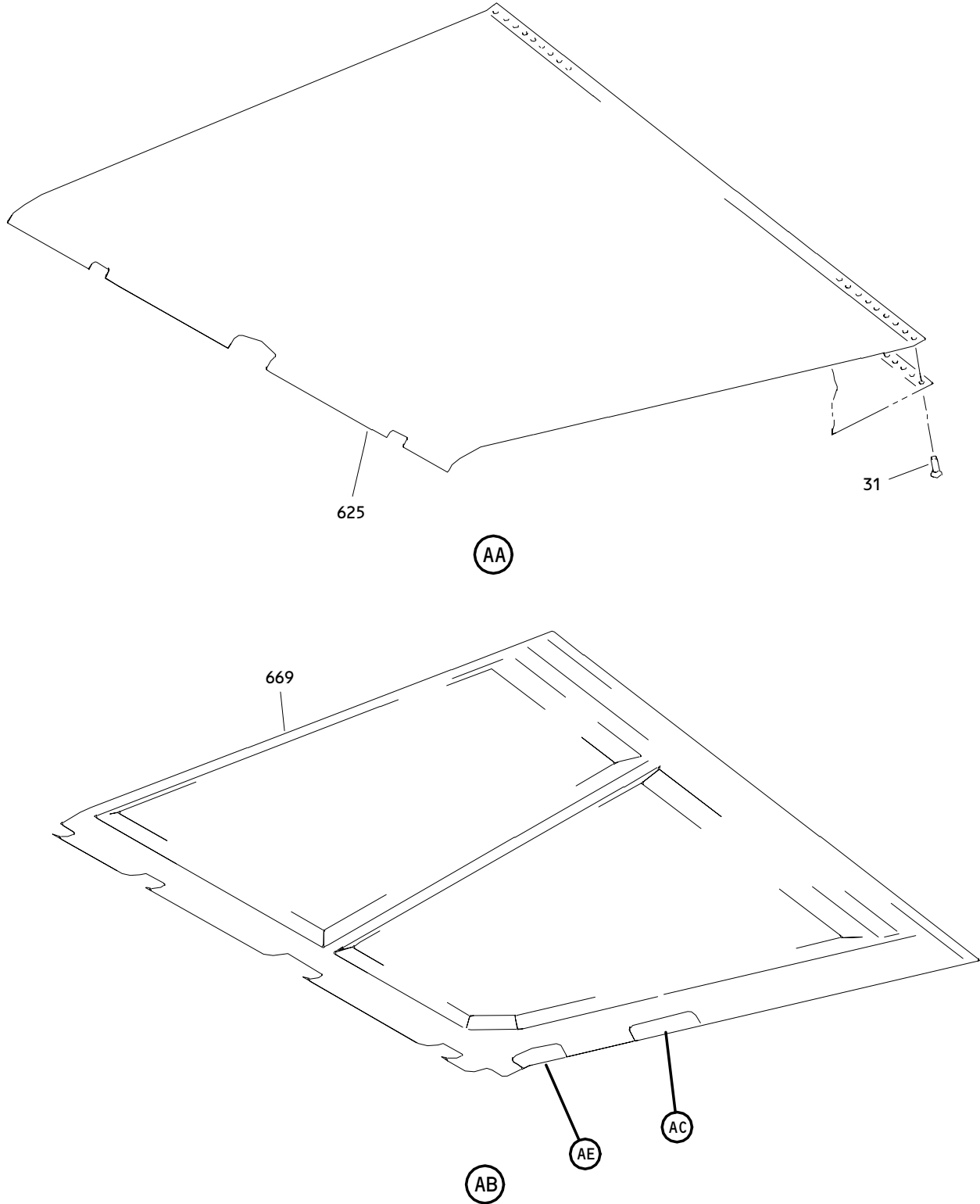
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Figure 2 (Sheet 13)

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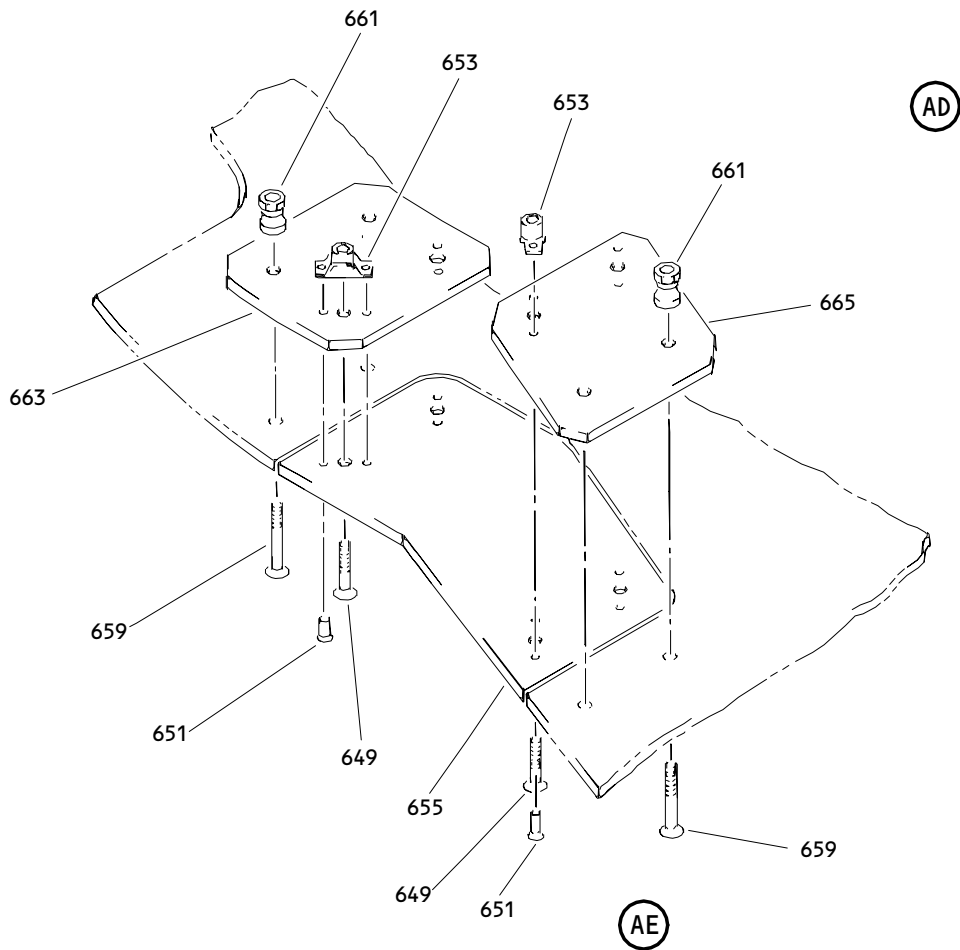
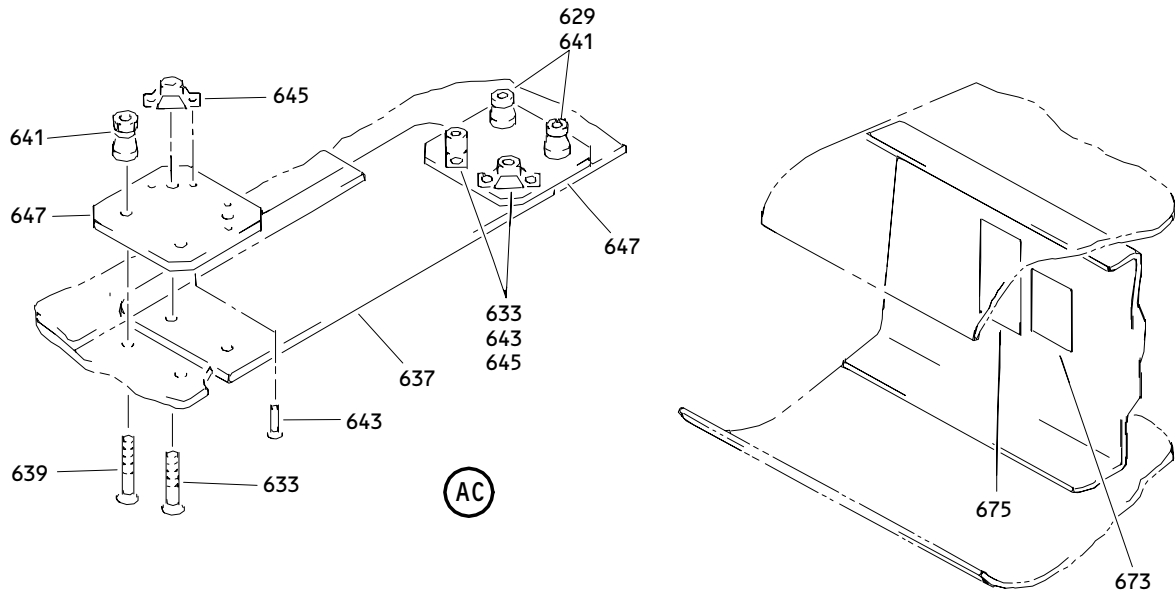
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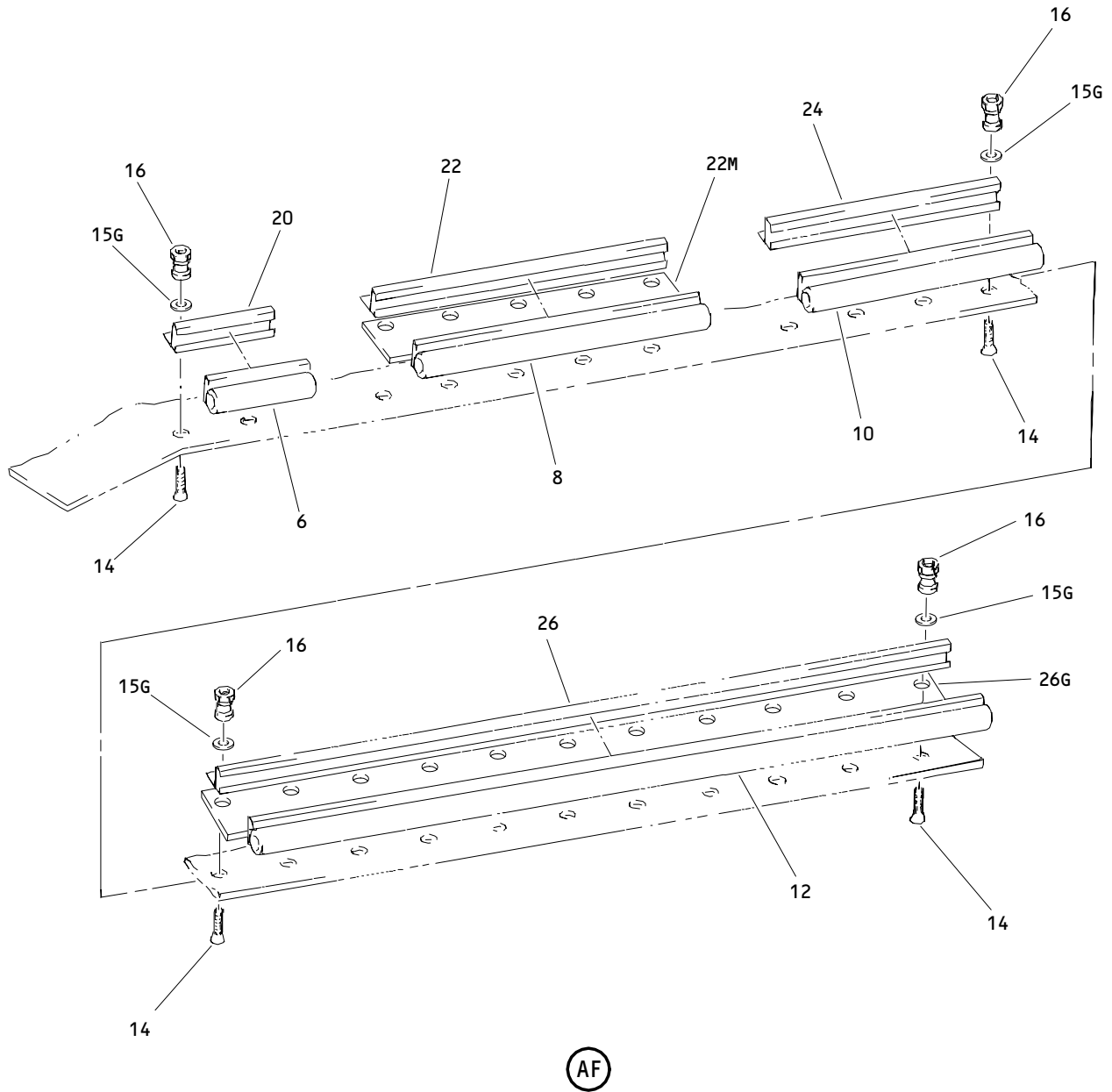
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Inboard Segment Elevator Assembly
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
-1	183T2001-29		DELETED		
-1A	100T0300-5		ELEVATOR ASSY-INBD SEGMENT (LH) (POST SB 767-27-0052)	G	RF
-1B	183T2001-5013		ELEVATOR ASSY-INBD SEGMENT (LIMITED)	E	RF
-1C	183T2001-5015		ELEVATOR ASSY-INBD SEGMENT (LIMITED)	E	RF
-1D	183T2001-33		ELEVATOR ASSY-INBD SEGMENT	N	RF
-1E	183T2001-37SP		ELEVATOR ASSY-INBD SEGMENT	Q	RF
-5	183T2001-30		DELETED		
-5A	100T0300-6		ELEVATOR ASSY-INBD SEGMENT (RH) (POST SB 767-27-0052)	H	RF
-5B	183T2001-5014		ELEVATOR ASSY-INBD SEGMENT (LIMITED)	F	RF
-5C	183T2001-5016		ELEVATOR ASSY-INBD SEGMENT (LIMITED)	F	RF
-5D	183T2001-34		ELEVATOR ASSY-INBD SEGMENT	P	RF
-5E	183T2001-38SP		ELEVATOR ASSY-INBD SEGMENT	R	RF
6	183T2001-19		.SEAL- (MFD FROM EXTR RUBBER 10-60754-221 3.00 IN.)	E-H, N-R	1
-6G	183T2001-20		DELETED		
7	183T2001-9		.SEAL- (MFD FROM EXTR RUBBER 10-60754-221 49.50 IN.)	E,G,N ,Q	1
8	183T2001-23		.SEAL- (MFD FROM EXTR RUBBER 10-60754-221 7.60 IN.)	E-H, N-R	1
-9	183T2001-10		.SEAL- (MFD FROM EXTR RUBBER 10-60754-221 49.50 IN.)	F,H,P ,R	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-10	183T2001-26		.SEAL- (MFD FROM EXTR RUBBER 10-60754-221 5.60 IN.)	E-H, N-R	1
11A	183T2001-31		.SEAL- (MFD FROM EXTR RUBBER 10-60754-229 2.40 IN)	E-H, N-R	1
12	183T2001-28		.SEAL- (MFD FROM EXTR RUBBER 10-60754-221 23.30 IN.)	E-H, N-R	1
13	HL11VAZ6-3		.BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (VOPTK6)) (OPT HL11VAZ6-3 (V60516))	E-H, N-R	24
14	HL11VAZ6-3		.BOLT- (V56878) (SPEC BACB30NW6K3) (OPT B30NW6K3 (V97928)) (OPT HL11VAZ6-3 (V73197)) (OPT HL11VAZ6-3 (V92215)) (OPT HL11VAZ6-3 (V97928)) (OPT L803-6K3 (V06725)) (OPT HL11VAZ6-3 (VOPTK6)) (OPT HL11VAZ6-3 (V60516))	E-H, N-R	22

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-15	BACW10BP3NDP		.WASHER- (USED WITH ITEM 19)	E-H, N-R	24
15G	BACW10BP3NDP		.WASHER- (USED WITH ITEM 16)	E-H, N-R	22
16	HL79-6		.COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V5M902)) (OPT ITEM 19G USED WITH ITEM 15G)	E-H, N-R	22
17	HL79-6		.COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V5M902)) (OPT ITEM 19 USED WITH ITEM 15)	E-H, N-R	24

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -19	KFN305C3		.NUT- (V15653) (OPT ITEM 17) (USED WITH ITEM 15)	E-H, N-R	24
-19G	KFN305C3		.NUT- (V15653) (OPT ITEM 16) (USED WITH ITEM 15G)	E-H, N-R	22
19M	183T2001-32		.FILLER	E-H, N-R	1
20	183T2001-17		.RETAINER-SEAL	E,G,N ,Q	1
-20G	183T2001-18		.RETAINER-SEAL	F,H,P ,R	1
21	183T2001-7		.RETAINER-SEAL	E-H, N-R	1
22	183T2001-21		.RETAINER-SEAL	E,G,N ,Q	1
-22G	183T2001-22		.RETAINER-SEAL	F,H,P ,R	1
22M	100T0300-7		.SPACER	G,H	1
23	183T2001-5		.RETAINER-SEAL	E,G,N ,Q	1
24	183T2001-25		.RETAINER-SEAL	E-H, N-R	1
-25	183T2001-14		.RETAINER-SEAL	F,H,P ,R	1
26	183T2001-27		.RETAINER-SEAL	E-H, N-R	1
26G	100T0300-8		.SPACER	G,H	1
27	183T2001-6		.RETAINER-SEAL	E,G,N ,Q	1
-29	183T2001-16		.RETAINER-SEAL	F,H,P ,R	1
31	BACR15GA5-5		.RIVET- (OPT ITEM 31A)	E-H, N-R	71
-31A	10-61979-5-5		.RIVET- (OPT ITEM 31)	E-H, N-R	71
-33	183T2010-43		.LEADING EDGE INSTL	E,G,N ,Q	1
-35	183T2010-44		.LEADING EDGE INSTL	F,H,P ,R	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-37	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	4
39	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	4
41	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 41A)	E-H, N-R	8
-41A	KFN305C3		..NUT- (V15653) (OPT ITEM 41)	E-H, N-R	8
43	183T3034-69		..ANGLE	E,G,N ,Q	2
-45	183T3034-70		..ANGLE	F,H,P ,R	2
47	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	2
49	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	6
50	AN960C10L		..WASHER	E-H, N-R	2
51	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 51A)	E-H, N-R	8
-51A	KFN305C3		..NUT- (V15653) (OPT ITEM 51)	E-H, N-R	8
53	183T2010-45		..RIB	E,G,N ,Q	1
-55	183T2010-46		..RIB	F,H,P ,R	1
57	183T2010-37		..FITTING ASSY-HOIST GND SPRT EQPT	E,G,N ,Q	1
-59	183T2010-38		..FITTING ASSY-HOIST GND SPRT EQPT ATTACHING PARTS	F,H,P ,R	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-61	BACB30NU4K5		..BOLT- (OPT ITEM 61A)	E-H, N-R	2
-61A	BACB30UR4K5		..BOLT- (OPT ITEM 61)	E-H, N-R	2
63	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	4
64	AN960C10L		..WASHER	E-H, N-R	2
65	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 65A)	E-H, N-R	4
-65A	KFN305C3		..NUT- (V15653) (OPT ITEM 65) -----*	E-H, N-R	4
67	BACR15DR3A		...RIVET- (SIZE DETERMINE ON INST)	E-H, N-R	4
69	BRF200C4D		...NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815))	E-H, N-R	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-71	183T3059-7		...FITTING	E,G,N Q	1
-73	183T3059-8		...FITTING	F,H,P R	1
75	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	1
77	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	6
78	AN960C10L		..WASHER	E-H, N-R	2
79	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 79A)	E-H, N-R	7
-79A	KFN305C3		..NUT- (V15653) (OPT ITEM 79)	E-H, N-R	7
81	183T2010-25		..RIB	E,G,N Q	1
-83	183T2010-26		..RIB	F,H,P R	1
85	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	2
87	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-89	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 89A)	E-H, N-R	6
-89A	KFN305C3		..NUT- (V15653) (OPT ITEM 89)	E-H, N-R	6
91	183T2010-23		..RIB	E,G,N Q	1
-93	183T2010-24		..RIB	F,H,P R	1
95	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	2
96	AN960C10L		..WASHER	E-H, N-R	2
97	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	6
99	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 99A)	E-H, N-R	8
-99A	KFN305C3		..NUT- (V15653) (OPT ITEM 99)	E-H, N-R	8
101	183T2010-21		..RIB	E,G,N Q	1
-103	183T2010-22		..RIB	F,H,P R	1
105	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	2
107	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-109	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 109A)	E-H, N-R	6
-109A	KFN305C3		..NUT- (V15653) (OPT ITEM 109)	E-H, N-R	6
111	183T2010-19		..RIB	E,G,N Q	1
-113	183T2010-20		..RIB	F,H,P R	1
115	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	2
117	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	6
118	AN960C10L		..WASHER	E-H, N-R	2
119	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 119A)	E-H, N-R	8
-119A	KFN305C3		..NUT- (V15653) (OPT ITEM 119)	E-H, N-R	8
121	183T2010-17		..RIB	E,G,N Q	1
-123	183T2010-18		..RIB	F,H,P R	1
125	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-129	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 129A)	E-H, N-R	4
-129A	KFN305C3		..NUT- (V15653) (OPT ITEM 129)	E-H, N-R	4
131	183T2010-5		..ANGLE	E,G,N Q	1
-133	183T2010-6		..ANGLE	F,H,P R	1
135	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	2
137	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	6
138	AN960C10L		..WASHER	E-H, N-R	2
139	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 139A)	E-H, N-R	8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -139A	KFN305C3		..NUT- (V15653) (OPT ITEM 139)	E-H, N-R	8
141	183T2010-15		..RIB	E,G,N ,Q	1
-143	183T2010-16		..RIB	F,H,P ,R	1
145	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	2
147	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	4
149	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 149A)	E-H, N-R	6
-149A	KFN305C3		..NUT- (V15653) (OPT ITEM 149)	E-H, N-R	6
151	183T2010-13		..RIB	E,G,N ,Q	1
-153	183T2010-14		..RIB	F,H,P ,R	1
155	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	2
157	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	6
158	AN960C10L		..WASHER	E-H, N-R	2
159	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 159A)	E-H, N-R	8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -159A	KFN305C3		..NUT- (V15653) (OPT ITEM 238)	E-H, N-R	8
161	183T2010-11		..RIB	E,G,N ,Q	1
-162	183T2010-12		..RIB	F,H,P ,R	1
163	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	2
165	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	6
166	AN960C10L		..WASHER	E-H, N-R	2
167	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 167A)	E-H, N-R	8
-167A	KFN305C3		..NUT- (V15653) (OPT ITEM 167)	E-H, N-R	8
169	183T2010-47		..RIB	E,G,N ,Q	1
-171	183T2010-48		..RIB	F,H,P ,R	1
173	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-175	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	4
177	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 177A)	E-H, N-R	6
-177A	KFN305C3		..NUT- (V15653) (OPT ITEM 177)	E-H, N-R	6
179	183T2010-33		..RIB	E,G,N ,Q	1
-181	183T2010-34		..RIB	F,H,P ,R	1
183	183T2010-35		..FITTING ASSY-HOIST GND SPRT EQPT	E,G,N ,Q	1
-185	183T2010-36		..FITTING ASSY-HOIST GND SPRT EQPT ATTACHING PARTS	F,H,P ,R	1
187	BACB30NU4K5		..BOLT- (OPT ITEM 187A)	E-H, N-R	2
-187A	BACB30UR4K5		..BOLT- (OPT ITEM 187)	E-H, N-R	2
189	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	2
190	AN960C10L		..WASHER	E-H, N-R	2
191	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 191A)	E-H, N-R	2
-191A	KFN305C3		..NUT- (V15653) (OPT ITEM 191) -----*	E-H, N-R	2
193	BACR15DR3A		...RIVET- (SIZE DETERMINE ON INST)	E-H, N-R	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-195	BRF200C4D		...NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815))	E-H, N-R	2
197	183T3059-5		...FITTING	E,G,N Q	1
-199	183T3059-6		...FITTING	F,H,P R	1
201	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	1
203	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	6
204	AN960C10L		..WASHER	E-H, N-R	2
205	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 205A)	E-H, N-R	7
-205A	KFN305C3		..NUT- (V15653) (OPT ITEM 205)	E-H, N-R	7
207	183T2010-3		..RIB	E,G,N Q	1
-209	183T2010-4		..RIB	F,H,P R	1
-211	183T2059-1		..RIB INSTL-INTERCONNECT	E,G,N Q	1
-213	183T2059-2		..RIB INSTL-INTERCONNECT	F,H,P R	1
215	183T2062-1		...FITTING ASSY	E,G,N Q	1
-217	183T2062-2		...FITTING ASSY	F,H,P R	1
			ATTACHING PARTS		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-219	HL1012AZ8-8		...BOLT- (VOPTK6) (SPEC BACB30NX8K8) (OPT HL12VAZ8-8 (V73197)) (OPT HL12VAZ8-8 (V92215)) (OPT HL12VAZ8-8 (V97928)) (OPT L802-8K8 (V06725)) (OPT HL12VAZ8-8 (V56878)) (OPT HL1012AZ8-8 (V06725)) (OPT HL1012AZ8-8 (V06950)) (OPT HL1012AZ8-8 (V17446)) (OPT HL1012AZ8-8 (V56878)) (OPT HL1012AZ8-8 (V60516)) (OPT HL1012AZ8-8 (V73197)) (OPT HL1012AZ8-8 (V97928))	E-H, N-R	12
221	BACW10BP4NDP		...WASHER- (USED WITH ITEM 225)	E-H, N-R	12

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-223	HL1187-8		...COLLAR- (V73197) (SPEC BACC30X8) (OPT HL87-8 (V73197)) (OPT HL87-8 (V92215)) (OPT HL1187-8 (V56878)) (OPT HL1187-8 (V92215)) (OPT HL87-8 (V56878)) (OPT HL1187-8 (V5M902)) (OPT ITEM 225 USED WITH ITEM 221)	E-H, N-R	12
225	KFN305C4		...NUT- (OPT ITEM 223) (USED WITH ITEM 221) -----*	E-H, N-R	12
227	BACB28AM14B030A	BUSHING	E-H, N-R	1
229	BACB28AP08P028	BUSHING	E-H, N-R	1
231	183T2062-3	FITTING	E,G,N ,Q	1
-233	183T2062-4	FITTING	F,H,P ,R	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-235	HL10VAZ6-5		...BOLT- (V60516) (SPEC BACB30MY6K5) (OPT B30MY6K5 (V97928))	E-H, N-R	8
237	HL10VAZ6-4		...BOLT- (V60516) (SPEC BACB30MY6K4) (OPT B30MY6K4 (V97928))	E-H, N-R	7
239	HL11VAZ6-6		...BOLT- (V56878) (SPEC BACB30NW6K6) (OPT B30NW6K6 (V97928)) (OPT HL11VAZ6-6 (V73197)) (OPT HL11VAZ6-6 (V92215)) (OPT HL11VAZ6-6 (V97928)) (OPT L803-6K6 (V06725)) (OPT HL11VAZ6-6 (VOPTK6)) (OPT HL11VAZ6-6 (V60516))	E-H, N-R	2
241	HL11VAZ6-8		...BOLT- (V56878) (SPEC BACB30NW6K8) (OPT B30NW6K8 (V97928)) (OPT HL11VAZ6-8 (V73197)) (OPT HL11VAZ6-8 (V92215)) (OPT HL11VAZ6-8 (V97928)) (OPT L803-6K8 (V06725)) (OPT HL11VAZ6-8 (VOPTK6)) (OPT HL11VAZ6-8 (V60516))	E-H, N-R	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-243	HL11VAZ6-7		...BOLT- (V56878) (SPEC BACB30NW6K7) (OPT HL11V6-7 (V92215)) (OPT HL11V6-7 (V97928)) (OPT L803-6-7 (V06725)) (OPT B30NW6K7 (V97928)) (OPT HL11VAZ6-7 (V73197)) (OPT HL11VAZ6-7 (V92215)) (OPT HL11VAZ6-7 (V97928))	E-H, N-R	4
245	183T2059-4		...SHIM	E-H, N-R	1
247	183T2059-3		...SHIM	E-H, N-R	1
249	BACS40R10D17F		...SHIM	E-H, N-R	1
251	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878))	E-H, N-R	15

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-253	HL79-6		...COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V5M902))	E-H, N-R	8
255	183T2058-1		...RIB-LE	E,G,N /Q	1
-257	183T2058-2		...RIB-LE	F,H,P /R	1
-259	183T2057-1		.SPAR INSTL	E,G,N /Q	1
-261	183T2057-2		.SPAR INSTL	F,H,P /R	1
-262	251T2015-1		..BRACKET INSTL	E-H, N-R	1
262C	251T2014-1		...BRACKET ASSY	E-H, N-R	1
262F	HL10VAZ6-3		ATTACHING PARTS ...BOLT- (V60516) (SPEC BACB30MY6K3) (OPT B30MY6K3 (V97928))	E-H, N-R	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- 262J	HL97DU6		...COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) -----*	E-H, N-R	4
262M	NAS77-3-012	BUSHING	E-H, N-R	2
262Q	BACR15FT6AD11	RIVET	E-H, N-R	2
262T	NAS42DD6-25	SPACER	E-H, N-R	2
262W	251T2014-2	BRACKET	E-H, N-R	1
262Z	251T2014-3	BRACKET	E-H, N-R	1
263	183T2021-1		..FITTING ASSY-HINGE	E,G,N ,Q	1
-265	183T2021-2		..FITTING ASSY-HINGE	F,H,P ,R	1
267	BACB30NW6K		ATTACHING PARTS ..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	6
269	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	7
271	BACS40R08B32F		..SHIM	E-H, N-R	AR

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-273	BACS4OR08C32F		..SHIM	E-H, N-R	AR
275	BACS4OR13B98F		..SHIM	E-H, N-R	AR
277	BACS4OR13C98F		..SHIM	E-H, N-R	AR
279	BACW10BP3NDP		..WASHER- (USED WITH ITEM 283)	E-H, N-R	6
281	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V5M902)) (OPT ITEM 283 USED WITH ITEM 279)	E-H, N-R	6
283	KFN305C3		..NUT- (V15653) (OPT ITEM 281) (USED WITH ITEM 279)	E-H, N-R	6
285	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 285A)	E-H, N-R	7
-285A	KFN305C3		..NUT- (V15653) (OPT ITEM 440) -----*	E-H, N-R	7
287	BACB28AM11B020A		...BUSHING	E-H, N-R	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-289	BACB28AP08P018		...BUSHING	E-H, N-R	1
291	183T2021-3		...FITTING	E,G,N ,Q	1
-293	183T2021-4		...FITTING	F,H,P ,R	1
295	183T2034-1		..FITTING ASSY-HINGE	E,G,N ,Q	1
-297	183T2034-2		..FITTING ASSY-HINGE	F,H,P ,R	1
			ATTACHING PARTS		
299	BACB30NW8K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	3
301	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	3
303	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	24
305	BACS40R09B45F		..SHIM	E-H, N-R	AR
307	BACS40R09C45F		..SHIM	E-H, N-R	AR
309	BACS40R08B41F		..SHIM	E-H, N-R	AR
310	BACS40R08C41F		..SHIM	E-H, N-R	AR
311	BACS40R38B104F		..SHIM	E-H, N-R	AR
313	BACS40R38C104F		..SHIM	E-H, N-R	AR
315	BACW10BP4NDP		..WASHER- (USED WITH ITEM 319)	E-H, N-R	3
317	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V5M902)) (OPT ITEM 319 USED WITH ITEM 315)	E-H, N-R	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-319	KFN305C4		..NUT- (V15653) (OPT ITEM 317) (USED WITH ITEM 315)	E-H, N-R	3
321	BACW10BP3NDP		..WASHER- (USED WITH ITEM 325)	E-H, N-R	3
323	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V5M902)) (OPT ITEM 325 USED WITH ITEM 321)	E-H, N-R	3
325	KFN305C3		..NUT- (V15653) (OPT ITEM 323) (USED WITH ITEM 321)	E-H, N-R	3
327	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 327A)	E-H, N-R	24

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -327A	KFN305C3		..NUT- (V15653) (OPT ITEM 327) -----*-----	E-H, N-R	24
329	183T2040-2		...BUSHING	E-H, N-R	2
331	BACR15BB5AD7		...RIVET	E-H, N-R	4
333	183T2034-5		...FITTING	E,G,N ,Q	1
-335	183T2034-6		...FITTING	F,H,P ,R	1
337	183T2034-7		...FITTING	E,G,N ,Q	1
-339	183T2034-8		...FITTING	F,H,P ,R	1
341	183T2034-3		...FITTING	E,G,N ,Q	1
-343	183T2034-4		...FITTING	F,H,P ,R	1
345	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	1
347	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 347A)	E-H, N-R	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -347A	KFN305C3		..NUT- (V15653) (OPT ITEM 347)	E-H, N-R	1
349	940CW11-6		..JUMPER ASSY- (V91812) (SPEC BACJ40AB11-6) (OPT 100211-6 (V1FF12)) (OPT RBEJ40AB11-6 (V1GK47))	E-H, N-R	1
351	183T2039-7		..COVER ASSY	E-H, N-R	1
353	BACS12CK06-22		...SCREW	E-H, N-R	1
355	BACS12FA4K24		...SCREW	E-H, N-R	1
357	183T2039-4		...SPACER- (OPT ITEM 357A)	E-H, N-R	1
-357A	183T2039-5		...SPACER- (OPT ITEM 357A)	E-H, N-R	1
359	AN960C6L		...WASHER	E-H, N-R	1
361	BACN10JC06CM		...NUT	E-H, N-R	1
363	BACR15DR3A		...RIVET- (SIZE DETERMINE ON INST)	E-H, N-R	2
364	BRF200C4M		...NUTPLATE- (V52828) (SPEC BACN10JR4CFM) (OPT F5001-4BAC (V15653)) (OPT NS103203SE048 (V80539)) (OPT T8092C428 (V11815)) (OPT VN152D1-048 (V92215)) (OPT 109F9201-4 (V72962))	E-H, N-R	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-365	183T2039-3		...CHANNEL	E-H, N-R	1
367	183T2039-6		...COVER	E-H, N-R	1
369	183T2020-1		..FITTING ASSY-HINGE	E,G,N ,Q	1
-371	183T2020-2		..FITTING ASSY-HINGE	F,H,P ,R	1
			ATTACHING PARTS		
373	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	6
375	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	8
377	BACS40R08B32F		..SHIM	E-H, N-R	AR
379	BACS40R08C32F		..SHIM	E-H, N-R	AR
381	BACS40R13B108F		..SHIM	E-H, N-R	AR
383	BACS40R13C108F		..SHIM	E-H, N-R	AR
385	BACW10BP3NDP		..WASHER- (USED WITH ITEM 389)	E-H, N-R	6
387	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V5M902)) (OPT ITEM 389 USED WITH ITEM 385)	E-H, N-R	6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-389	KFN305C3		..NUT- (V15653) (OPT ITEM 387) (USED WITH ITEM 385)	E-H, N-R	6
391	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 391A)	E-H, N-R	8
-391A	KFN305C3		..NUT- (V15653) (OPT ITEM 391) -----*-----	E-H, N-R	8
393	BACB28AP08P018		...BUSHING	E-H, N-R	1
395	BACB28AM11B020A		...BUSHING	E-H, N-R	1
397	183T2020-3		...FITTING	E,G,N /Q	1
-399	183T2020-4		...FITTING	F,H,P /R	1
401	183T2056-1		..SPAR ASSY	E,G,N /Q	1
-403	183T2056-2		..SPAR ASSY	F,H,P /R	1
			ATTACHING PARTS		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-405	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	90
407	HL41-6-4		..BOLT- (V56878) (SPEC BACB30FN6A4U) (OPT HL41-6-4 (V73197)) (OPT HL41-6-4 (V92215)) (OPT HL41-6-4 (V97928)) (OPT 67068-6A4U (V56878)) (OPT HL41-6-4 (V80539)) (OPT WC376-4 (V60516)) (OPT HL41-6-4 (V60516)) (OPT HL41-6-4 (V08524))	E-H, N-R	2
409	HL11VAZ6-4		..BOLT- (V56878) (SPEC BACB30NW6K4) (OPT HL11V6-4 (V92215)) (OPT HL11V6-4 (V97928)) (OPT L803-6-4 (V06725)) (OPT B30NW6K4 (V97928)) (OPT HL11VAZ6-4 (V73197)) (OPT HL11VAZ6-4 (V92215)) (OPT HL11VAZ6-4 (V97928)) (OPT ITEM 411 USED WITH ITEMS 423, 425)	E-H, N-R	8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-411	BACB30NU3K4		..BOLT- (OPT ITEM 409) (OPT ITEM 411A) (USED WITH ITEMS 423, 425)	E-H, N-R	8
-411A	BACB30UR3K4		..BOLT- (OPT ITEM 411)	E-H, N-R	8
413	AN960C10L		..WASHER- (USED WITH ITEM 407)	E-H, N-R	2
415	AN960C10		..WASHER- (USED WITH ITEM 421)	E-H, N-R	2
416	183T2057-5		..SHIM	E-H, N-R	AR
417	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 417A)	E-H, N-R	96
-417A	KFN305C3		..NUT- (V15653) (OPT ITEM 417)	E-H, N-R	96
419	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 421 USED WITH ITEM 415)	E-H, N-R	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-421	BACN10JC3CM		..NUT- (OPT ITEM 419) (USED WITH ITEM 415) -----*	E-H, N-R	2
423	BACR15DR3A		..RIVET- (SIZE DETERMINE ON INST)	E-H, N-R	16
425	BRF200C3D		..NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815)) (USED WITH ITEM 411)	E-H, N-R	8
427	183T2055-1		.RIB INSTL-OUTBD END	E,G	1
-427A	183T2055-23		.RIB INSTL-OUTBD END	N,Q	1
-429	183T2055-2		.RIB INSTL-OUTBD END	F,H	1
-429A	183T2055-24		.RIB INSTL-OUTBD END	P,R	1
431	HL10VAZ6-5		..BOLT- (V60516) (SPEC BACB30MY6K5) (OPT B30MY6K5 (V97928))	E-H, N-R	12
433	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 433A)	E-H, N-R	12
-433A	KFN305C3		..NUT- (V15653) (OPT ITEM 433)	E-H, N-R	12

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-435	183T2055-9		..PLATE	E,G,N ,Q	1
-437	183T2055-10		..PLATE	F,H,P ,R	1
439	183T2063-1		..FITTING ASSY-AFT	E,G,N ,Q	1
441	BACB30NX8K		ATTACHING PARTS ..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	9
443	BACW10BP4NDP		..WASHER- (USED WITH ITEM 449)	E-H, N-R	6
445	AN960C416L		..WASHER- (USED WITH ITEM 453)	E-H, N-R	3
447	HL1187-8		..COLLAR- (V73197) (SPEC BACC30X8) (OPT HL87-8 (V73197)) (OPT HL87-8 (V92215)) (OPT HL1187-8 (V56878)) (OPT HL1187-8 (V92215)) (OPT HL87-8 (V56878)) (OPT HL1187-8 (V5M902)) (OPT ITEM 449 USED WITH ITEM 443)	E-H, N-R	6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-449	KFN305C4		..NUT- (V15653) (OPT ITEM 447) (USED WITH ITEM 443)	E-H, N-R	6
451	HL1187DU8		..COLLAR- (V73197) (SPEC BACC30X8S) (OPT HL87DU8 (V73197)) (OPT HL87DU8 (V92215)) (OPT HL1187DU8 (V56878)) (OPT HL1187DU8 (V92215)) (OPT HL87DU8 (V56878)) (OPT HL1187DU8 (V5M902)) (OPT ITEM 453 USED WITH ITEM 445)	E-H, N-R	3
453	KFN305C4		..NUT- (V15653) (OPT ITEM 451) (USED WITH ITEM 445) -----*	E-H, N-R	3
455	BACB28AM14B030A		...BUSHING	E-H, N-R	1
457	BACB28AP10P028		...BUSHING	E-H, N-R	1
459	183T2063-2		...FITTING	E-H, N-R	1
461	BACB30NU3K7		..BOLT- (OPT ITEM 461A)	E-H, N-R	8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -461A	BACB30UR3K7		..BOLT- (OPT ITEM 461)	E-H, N-R	8
463A	BACB30NM3K5		..BOLT	E-H, N-R	4
465	AN960C10		..WASHER	E-H, N-R	4
467	BACR15DR3A		..RIVET- (SIZE DETERMINE ON INST)	E-H, N-R	16
469	BRF200C3D		..NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))	E-H, N-R	8
471	BACN10JC3CM		..NUT- (OPT ITEM 471A)	E-H, N-R	4
-471A	KFN305C3		..NUT- (V15653) (OPT ITEM 471)	E-H, N-R	4
473	183T2055-11		..ANGLE-UPR	E,G,N ,Q	1
-475	183T2055-12		..ANGLE-UPR	F,H,P ,R	1
477	183T2055-13		..ANGLE-UPR	E,G,N ,Q	1
-479	183T2055-14		..ANGLE-UPR	F,H,P ,R	1
481	BACB30NU3K7		..BOLT- (OPT ITEM 481A)	E-H, N-R	8
-481A	BACB30UR3K7		..BOLT- (OPT ITEM 481)	E-H, N-R	8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-483A	BACB30NM3K5		..BOLT	E-H, N-R	4
485	AN960C10		..WASHER	E-H, N-R	12
487	BACN10JC3CM		..NUT- (OPT ITEM 487A)	E-H, N-R	12
-487A	KFN305C3		..NUT- (V15653) (OPT ITEM 487)	E-H, N-R	4
489	183T2055-15		..ANGLE-LWR	E,G,N Q	1
-491	183T2055-16		..ANGLE-LWR	F,H,P R	1
493	183T2055-17		..ANGLE-LWR	E,G,N Q	1
-495	183T2055-18		..ANGLE-LWR	F,H,P R	1
497	BACB30MY8K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	6
499	HL97DU8		..COLLAR- (V73197) (SPEC BACC30AB8S) (OPT HL97DU8 (V92215)) (OPT HL97DU8 (V56878)) (OPT ITEM 499A)	E-H, N-R	6
-499A	KFN305C4		..NUT- (V15653) (OPT ITEM 499)	E-H, N-R	6
501	183T2064-3		..FITTING-BACKUP (LIMITED) (OPT ITEM 505)	E,G	1
-503	183T2064-4		..FITTING-BACKUP (LIMITED) (OPT ITEM 507)	F,H	1
-505	183T2064-1		..FITTING-BACKUP (LIMITED) (OPT ITEM 501)	E,G	1
-505A	183T2064-1		..FITTING-BACKUP	N,Q	1
-507	183T2064-2		..FITTING-BACKUP (LIMITED) (OPT ITEM 503)	F,H	1
-507A	183T2064-2		..FITTING-BACKUP	P,R	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-509	183T2055-3		..RIB ASSY-BACKUP	E,G,N /Q	1
-511	183T2055-4		..RIB ASSY-BACKUP	F,H,P /R	1
512	HL11VAZ6-5		ATTACHING PARTS ..BOLT- (V56878) (SPEC BACB30NW6K5) (OPT HL11V6-5 (V92215)) (OPT HL11V6-5 (V97928)) (OPT L803-6-5 (V06725)) (OPT B30NW6K5 (V97928)) (OPT HL11VAZ6-5 (V73197)) (OPT HL11VAZ6-5 (V92215)) (OPT HL11VAZ6-5 (V97928))	E,G,N /Q	40
-512A	BACB30UR3K4		..BOLT	F,H,P /R	40
513	HL11VAZ6-5		..BOLT- (V56878) (SPEC BACB30NW6K5) (OPT HL11V6-5 (V92215)) (OPT HL11V6-5 (V97928)) (OPT L803-6-5 (V06725)) (OPT B30NW6K5 (V97928)) (OPT HL11VAZ6-5 (V73197)) (OPT HL11VAZ6-5 (V92215)) (OPT HL11VAZ6-5 (V97928))	E-H, N-R	40

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-515	BACB30NU3K5		..BOLT- (OPT ITEM 515A)	E-H, N-R	2
-515A	BACB30UR3K5		..BOLT- (OPT ITEM 515)	E-H, N-R	2
517	BACB30LL3U4		..BOLT	E-H, N-R	2
519	183T2055-19		..FILLER-UPR	E-H, N-R	1
521	183T2055-20		..FILLER-LWR	E-H, N-R	1
523	AN960C10		..WASHER- (USED WITH ITEM 527)	E-H, N-R	2
525	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 525A)	E-H, N-R	40
-525A	KFN305C3		..NUT- (V15653) (OPT ITEM 525)	E-H, N-R	40
527	BACN10JC3CM		..NUT- (OPT ITEM 529) (USED WITH ITEM 523)	E-H, N-R	2
529	KFN305C3		..NUT- (V15653) (OPT ITEM 527 USED WITH ITEM 523) -----*	E-H, N-R	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-531	BACR15DR3A		..RIVET- (SIZE DETERMINE ON INST)	E-H, N-R	84
533	BRF200C3D		..NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))	E-H, N-R	40
535	BRF200C3		..NUTPLATE- (V52828) (SPEC BACN10JR3CF) (OPT F5031-3BAC (V15653)) (OPT NS103203S02 (V80539)) (OPT T8093C1032 (V11815)) (OPT VN152B1-02 (V92215)) (OPT 101F9201-3 (V72962))	E-H, N-R	2
537	183T2055-21		..CAP	E-H, N-R	1
539	183T2054-1		.RIB INSTL	E,G,N ,Q	1
-541	183T2054-2		.RIB INSTL	F,H,P ,R	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-543	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	8
545	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 545A)	E-H, N-R	8
-545A	KFN305C3		..NUT- (V15653) (OPT ITEM 545)	E-H, N-R	8
547	183T2054-7		..ANGLE	E-H, N-R	1
549	183T2054-3		..RIB ASSY	E,G,N ,Q	1
-551	183T2054-4		..RIB ASSY	F,H,P ,R	1
			ATTACHING PARTS		
553	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	41
555	BACB30NU3K4		..BOLT- OPT ITEM 555A)	E-H, N-R	38
-555A	BACB30UR3K4		..BOLT- OPT ITEM 555A)	E-H, N-R	38
557	BACB30LL3U4		..BOLT	E-H, N-R	2
559	183T2054-9		..FILLER	E-H, N-R	1
561	183T2054-8		..FILLER	E-H, N-R	1
563	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 563A)	E-H, N-R	41
-563A	KFN305C3		..NUT- (V15653) (OPT ITEM 563) -----*	E-H, N-R	41

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-565	BACR15DR3A		..RIVET- (SIZE DETERMINE ON INST)	E-H, N-R	80
567	BRF200C3D		..NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))	E-H, N-R	38
569	BRF200C3		..NUTPLATE- (V52828) (SPEC BACN10JR3CF) (OPT F5031-3BAC (V15653)) (OPT NS103203S02 (V80539)) (OPT T8093C1032 (V11815)) (OPT VN152B1-02 (V92215)) (OPT 101F9201-3 (V72962))	E-H, N-R	2
-571	183T2005-1		.RIB INSTL-INBD END	E,G,N Q	1
-573	183T2005-2		.RIB INSTL-INBD END	F,H,P R	1
575	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	16
577	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 577A)	E-H, N-R	16
-577A	KFN305C3		..NUT- (V15653) (OPT ITEM 577)	E-H, N-R	16
579	183T2005-9		..ANGLE	E-H, N-R	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-581	183T2005-3		..RIB ASSY	E,G,N	1
-583	183T2005-4		..RIB ASSY	Q F,H,P R	1
585	BACB30NW6K		ATTACHING PARTS ..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	97
587	HL41-6-4		..BOLT- (V56878) (SPEC BACB30FN6A4U) (OPT HL41-6-4 (V73197)) (OPT HL41-6-4 (V92215)) (OPT HL41-6-4 (V97928)) (OPT 67068-6A4U (V56878)) (OPT HL41-6-4 (V80539)) (OPT WC376-4 (V60516)) (OPT HL41-6-4 (V60516)) (OPT HL41-6-4 (V08524))	E-H, N-R	2
589	AN960C10L		..WASHER	E-H, N-R	2
591	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 591A)	E-H, N-R	99
-591A	KFN305C3		..NUT- (V15653) (OPT ITEM 591) -----*	E-H, N-R	99

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-593	183T2005-7		..CAP	E,G,N /Q	1
-595	183T2005-8		..CAP	F,H,P /R	1
-597	183T2006-1		.RIB INSTL	E,G,N /Q	1
-599	183T2006-2		.RIB INSTL	F,H,P /R	1
601	BACB30MY6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	8
603	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 603A)	E-H, N-R	8
-603A	KFN305C3		..NUT- (V15653) (OPT ITEM 603)	E-H, N-R	16
605	183T2006-7		..ANGLE	E-H, N-R	1
607	183T2006-3		..RIB ASSY	E,G,N /Q	1
-609	183T2006-4		..RIB ASSY	F,H,P /R	1
611	BACB30NW6K		ATTACHING PARTS ..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	44
613	BACB30NU3K3		..BOLT- (OPT ITEM 613A)	E-H, N-R	41

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -613A	BACB30UR3K3		..BOLT- (OPT ITEM 613)	E-H, N-R	41
615	BACB30LL3U3		..BOLT	E-H, N-R	2
617	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 617A)	E-H, N-R	44
-617A	KFN305C3		..NUT- (V15653) (OPT ITEM 617) -----*	E-H, N-R	44
619	BACR15DR3A		..RIVET- (SIZE DETERMINE ON INST)	E-H, N-R	86
621	BRF200C3D		..NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))	E-H, N-R	41

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-623	BRF200C3		..NUTPLATE- (V52828) (SPEC BACN10JR3CF) (OPT F5031-3BAC (V15653)) (OPT NS103203S02 (V80539)) (OPT T8093C1032 (V11815)) (OPT VN152B1-02 (V92215)) (OPT 101F9201-3 (V72962))	E-H, N-R	2
625	183T2052-1		.PANEL ASSY-UPR	E,G,N ,Q	1
-627	183T2052-2		.PANEL ASSY-UPR	F,H,P ,R	1
629	183T2053-1		.PANEL ASSY-LWR	E,G,N ,Q	1
-631	183T2053-2		.PANEL ASSY-LWR	F,H,P ,R	1
633	BACB30NU3K3		..BOLT- (OPT ITEM 633A)	E-H, N-R	4
-633A	BACB30UR3K3		..BOLT- (OPT ITEM 633)	E-H, N-R	4
637	183T2053-5		..DOOR	E-H, N-R	1
639	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	4
641	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 641A)	E-H, N-R	4
-641A	KFN305C3		..NUT- (V15653) (OPT ITEM 641)	E-H, N-R	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-643	BACR15DR3A		..RIVET- (SIZE DETERMINE ON INST)	E-H, N-R	8
645	BRF200C3D		..NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))	E-H, N-R	4
647	183T2053-7		..PLATE	E-H, N-R	2
649	BACB30NU3K3		..BOLT- (OPT ITEM 649A)	E-H, N-R	4
-649A	BACB30UR3K3		..BOLT- (OPT ITEM 649)	E-H, N-R	4
651	BACR15DR3A		..RIVET- (SIZE DETERMINE ON INST)	E-H, N-R	8
653	BRF200C3D		..NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))	E-H, N-R	4
655	183T2053-13		..DOOR	E,G,N Q	1
-657	183T2053-14		..DOOR	F,H,P R	1
659	BACB30NW6K		..BOLT- (SIZE DETERMINE ON INST)	E-H, N-R	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-661	HL97DU6		..COLLAR- (V73197) (SPEC BACC30AB6S) (OPT HL97DU6 (V92215)) (OPT HL97DU6 (V56878)) (OPT ITEM 661A)	E-H, N-R	4
-661A	KFN305C3		..NUT- (V15653) (OPT ITEM 661)	E-H, N-R	4
663	183T2053-17		..PLATE	E-H, N-R	1
665	183T2053-15		..PLATE	E,G,N /Q	1
-667	183T2053-16		..PLATE	F,H,P /R	1
669	183T2053-3		..PANEL ASSY-BONDED	E,G,N /Q	1
-671	183T2053-4		..PANEL ASSY-BONDED	F,H,P /R	1
673	MS27253C2		.PLATE	E-H, N-R	1
675	BAC27TWG0001		.MARKER-ALUMINUM FOIL	E-H,	1

- Item Not Illustrated

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